



Appendix 7

Air Quality Assessment

prepared by

Northstar Air Quality Pty Ltd

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DARRYL MCCARTHY CONSTRUCTIONS PTY LTD

ABN: 86 001 646 028

Dowe's Quarry

Air Quality Assessment

Prepared by



September 2019

Appendix 7

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Air Quality Assessment

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CONTENTS

	Page
COMMONLY USED ACRONYMS	A7-7
EXECUTIVE SUMMARY.....	A7-9
1. INTRODUCTION.....	A7-11
1.1 ASSESSMENT REQUIREMENTS	A7-12
1.2 PREVIOUS AQIA FOR THE QUARRY	A7-13
2. THE PROJECT	A7-14
2.1 PROJECT BACKGROUND	A7-14
2.2 OVERVIEW AND PURPOSE	A7-16
2.3 SPECIFIC OPERATIONAL DETAILS.....	A7-17
2.4 IDENTIFIED POTENTIAL FOR EMISSIONS TO AIR	A7-18
3. LEGISLATION, REGULATION AND GUIDANCE	A7-20
3.1 COMMONWEALTH AIR QUALITY STANDARDS AND REGULATIONS.....	A7-20
3.1.1 National Environment Protection (Ambient Air Quality) Measure	A7-20
3.1.2 National Clean Air Agreement	A7-21
3.2 NSW AIR QUALITY STANDARDS AND REGULATIONS	A7-21
3.2.1 NSW EPA Approved Methods	A7-21
3.2.2 NSW Statutory Frameworks	A7-22
3.3 GREENHOUSE GAS LEGISLATION AND GUIDANCE	A7-23
3.3.1 National Greenhouse and Energy Reporting Scheme.....	A7-23
3.3.2 Relevant NSW Legislation	A7-24
3.3.3 Guidance.....	A7-24
4. EXISTING CONDITIONS.....	A7-25
4.1 TOPOGRAPHY.....	A7-25
4.2 SENSITIVE LAND USE AND LAND OWNERSHIP.....	A7-26
4.3 METEOROLOGY	A7-29
4.4 AIR QUALITY	A7-30
4.5 POTENTIAL FOR CUMULATIVE IMPACTS	A7-32
4.6 GREENHOUSE GAS	A7-34
5. APPROACH TO ASSESSMENT	A7-36
5.1 AIR QUALITY ASSESSMENT	A7-36
5.1.1 Modelling Approach	A7-36
5.1.2 Modelling Scenarios.....	A7-37
5.1.3 Model Set Up	A7-40
5.2 GREENHOUSE GAS ASSESSMENT	A7-40
5.2.1 Emission Types.....	A7-41
5.2.2 Emission Scopes.....	A7-42
5.2.3 Source Identification and Boundary Definition	A7-42

CONTENTS

	Page
5.2.4 Emission Source Identification	A7-43
5.2.5 Emissions Estimation	A7-43
5.2.6 Emission Factors	A7-44
6. AIR QUALITY IMPACT ASSESSMENT	A7-45
6.1 SUMMARY OF RESULTS	A7-45
6.2 ANNUAL AVERAGE TSP, PM ₁₀ , PM _{2.5} AND DUST DEPOSITION.....	A7-46
6.3 MAXIMUM 24-HOUR AVERAGE PM ₁₀ AND PM _{2.5}	A7-50
7. GREENHOUSE GAS ASSESSMENT	A7-56
7.1 CALCULATION OF GHG EMISSIONS.....	A7-56
7.2 COMPARISON WITH NATIONAL TOTALS	A7-56
7.3 MANAGEMENT OF GHG EMISSIONS	A7-57
8. AIR QUALITY MONITORING AND MANAGEMENT	A7-58
9. CONCLUSIONS	A7-59
9.1 AIR QUALITY	A7-59
9.2 GREENHOUSE GAS	A7-59
10. REFERENCES	A7-60

ANNEXURES

Annexure 1 Meteorology.....	A7-65
Annexure 2 Background Air Quality	A7-77
Annexure 3 Emissions Estimation	A7-85

FIGURES

Figure 1 Existing Locality Plan	A7-11
Figure 2 Proposed Quarry Layout	A7-15
Figure 3 Topography Surrounding the Quarry Site	A7-25
Figure 4 Land Ownership – Sensitive Receptor Locations	A7-28
Figure 5 TAPM Predicted Wind Conditions – Quarry Site, 2015	A7-29
Figure 6 Air quality monitoring stations surrounding the Quarry Site.....	A7-31
Figure 7 Locations of Activities in Tenterfield LGA Currently Licenced under the POEO Act	A7-33
Figure 8 Stage 1 Operations	A7-38
Figure 9 Stage 2 Operations	A7-39
Figure 10 Predicted Incremental Maximum 24-hour Average PM ₁₀ Concentrations – Stage 1.....	A7-52
Figure 11 Predicted Incremental Maximum 24-hour Average PM ₁₀ Concentrations – Stage 2.....	A7-52
Figure 12 Predicted Incremental Maximum 24-hour Average PM _{2.5} Concentrations – Stage 1	A7-55
Figure 13 Predicted Incremental Maximum 24-hour Average PM _{2.5} Concentrations – Stage 2	A7-55

CONTENTS

	Page
TABLES	
Table 1	Coverage of Issues Identified by Government Agencies for ConsiderationA7-13
Table 2	Indicative Key Proposal ComponentsA7-17
Table 3	National Environment Protection (Ambient Air Quality) Measure Standards and GoalsA7-20
Table 4	NSW EPA air quality standards and goalsA7-21
Table 5	POEO (Clean Air) Regulation – Standards of ConcentrationA7-22
Table 6	Sensitive Receptor LocationsA7-27
Table 7	Closest DPI&E AQMS to the Quarry SiteA7-30
Table 8	Summary of background air quality used in the AQIAA7-32
Table 9	Summary of Activities in Tenterfield LGA Currently Licenced under the POEO ActA7-33
Table 10	Source Characteristics – CALPUFF Modelling – All Scenarios.....A7-40
Table 11	Greenhouse Gas Emission TypesA7-41
Table 12	Greenhouse Gas Emission ScopesA7-42
Table 13	Greenhouse Gas Emission Sources.....A7-43
Table 14	Calculated Activity DataA7-44
Table 15	Greenhouse Gas Emission FactorsA7-44
Table 16	Predicted Annual Average TSP ConcentrationsA7-46
Table 17	Predicted Annual Average PM ₁₀ ConcentrationsA7-47
Table 18	Predicted Annual Average PM _{2.5} ConcentrationsA7-48
Table 19	Predicted Annual Average Dust Deposition RatesA7-49
Table 20	Predicted Maximum 24-hour Average Incremental PM ₁₀ ConcentrationsA7-50
Table 21	Summary of Contemporaneous Impact and Background - 24-hour Average PM ₁₀ – Stage 1A7-51
Table 22	Summary of Contemporaneous Impact and Background - 24-hour Average PM ₁₀ – Stage 2A7-51
Table 23	Predicted Maximum 24-hour Average Incremental PM _{2.5} ConcentrationsA7-53
Table 24	Summary of Contemporaneous Impact and Background - 24-hour Average PM _{2.5} – Stage 1A7-54
Table 25	Summary of Contemporaneous Impact and Background – 24-hour Average PM _{2.5} – Stage 2A7-54
Table 26	Greenhouse Gas EmissionsA7-56
Table 27	Greenhouse Gas Emissions in Context.....A7-56

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COMMONLY USED ACRONYMS

AADT	annual average daily traffic
ABS	Australian Bureau of Statistics
ACH	air changes per hour
AHD	Australian height datum
AQIA	air quality impact assessment
AQMS	air quality monitoring station
AWS	automated weather station
BoM	Bureau of Meteorology
°C	degrees Celsius
CO	carbon monoxide
CSIRO	Commonwealth Scientific and Industrial Research Organisation
DCP	Development Control Plan
DPE	NSW Department of Planning and Environment (from 1 July 2019 this body will form part of the NSW Department of Planning, Industry and Environment)
EETM	emission estimation technique manual
EPA	Environmental Protection Authority
FEL	front end loader
GDA	Geocentric Datum of Australia
GHG	greenhouse gas
GIS	geographical information system
K	kelvin ($-273.15^{\circ}\text{C} = 0\text{ K}$, $\pm 1^{\circ}\text{C} = \pm 1\text{ K}$)
kW	kilowatt
MGA	Map Grid of Australia
$\text{mg}\cdot\text{m}^{-3}$	milligram per cubic metre of air
$\mu\text{g}\cdot\text{m}^{-3}$	microgram per cubic metre of air

NCAA	National Clean Air Agreement
NEPM	National Environment Protection Measure
NO	nitric oxide
NO _x	oxides of nitrogen
NO ₂	nitrogen dioxide
O ₃	ozone
OEHS	NSW Office of Environment and Heritage (from 1 July 2019 this body will form part of the NSW Department of Planning, Industry and Environment)
Pa	pascal
PM	particulate matter
PM ₁₀	particulate matter with an aerodynamic diameter of 10 µm or less
PM _{2.5}	particulate matter with an aerodynamic diameter of 2.5 µm or less
SEARs	Secretary's Environmental Assessment Requirements
SEPP	State Environmental Planning Policy
SEE	Statement of Environmental Effects
SSD	State Significant Development
TAPM	The Air Pollution Model
TPM	total particulate matter
TSP	total suspended particulates
US EPA	United States Environmental Protection Agency
UTM	Universal Transverse Mercator
VKT	vehicle kilometres travelled
VOC	volatile organic compounds

EXECUTIVE SUMMARY

A detailed air quality impact assessment has been performed to assess the potential impacts of operations to be performed as part of the ongoing and expanded Dowe's Quarry operation.

The air quality impact assessment has been performed in accordance with the NSW Environment Protection Authority *Approved Methods for the Modelling and Assessment of Air Pollutants in NSW* document, and with due reference to the Secretary's Environmental Assessment Requirements, and NSW Environment Protection Authority requirements.

The air quality criteria applicable to the assessment have been adopted from Commonwealth and State legislation and guidance, and approval conditions.

A modelling exercise has been performed to characterise the meteorological environment of the area surrounding the Quarry Site. A full description of the input data, modelling and validation of the outputs is presented in this report.

A detailed dispersion modelling exercise has been performed to characterise the predicted impacts from the proposed Quarry operation at a number of surrounding privately-owned receptors. A background air quality dataset has been adopted and added to those modelled impacts to determine a total, cumulative impact.

Details of the operations of the Quarry during two operational stages have been used to generate emissions inventories characterising the operation of the Quarry. Dust control measures for emissions sources have been identified and adopted where appropriate.

For the purposes of providing 'worst-case' assessment results, with which to compare against the long and short-term air quality criteria, processing operations at the Quarry Site have been assumed to operate at a throughput of 230 000 t per annum, or a maximum of 5,000 t per day. These activity rates are significantly greater than those which are likely to be experienced as part of ongoing Quarry operations.

These conservative assumptions provide confidence that the impacts of the Quarry operation are not likely to be greater than those presented within this assessment.

The dispersion modelling exercise indicates that the Quarry can operate across all three stages of development with no exceedances of adopted air quality criteria.

A greenhouse gas assessment has been performed to examine the potential impacts of the operation of the Quarry relating to emissions of GHG. A quantitative assessment of emissions has been performed with emissions compared with total national and NSW greenhouse gas emissions for context.

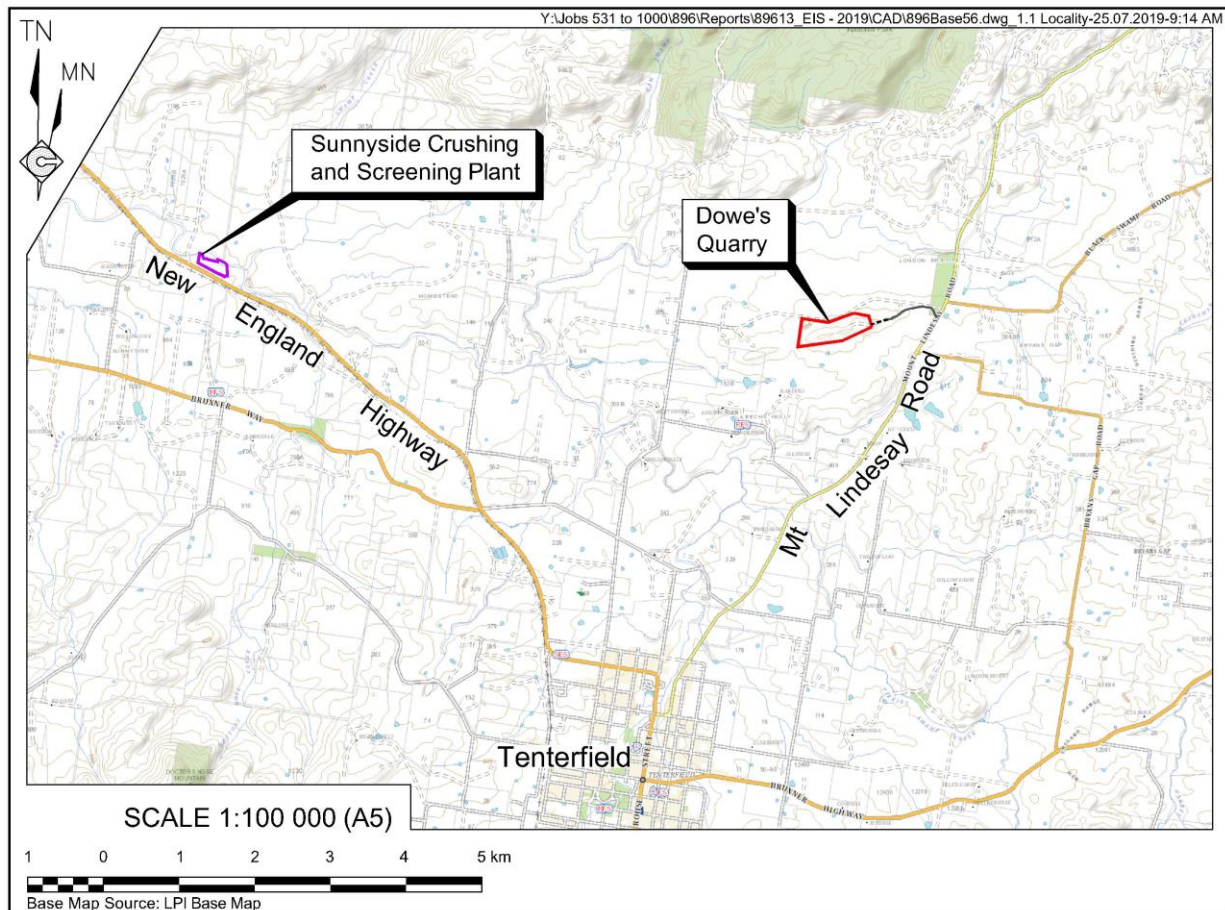
Emissions associated with the Proposal are anticipated to represent a negligible percentage of Australian and NSW emissions totals. Nonetheless, greenhouse gas emissions are proposed to be reduced through the implementation of a maintenance program for all plant and equipment, and the investigation into using B5 fuel where possible.

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1. INTRODUCTION

Darryl McCarthy Constructions Pty Ltd (the Applicant) operates the Dowe's Quarry (the Quarry) located approximately 8 kilometres (km) northeast of Tenterfield, in the New England region of NSW (refer to **Figure 1**). The Quarry is operated to recover quartzose material used to produce a range of ivory-coloured stone products used in the manufacture of decorative concrete and landscaping products.

Figure 1 Existing Locality Plan



The Quarry originally commenced operations in 1987, and is currently operating under a development consent originally issued by the Joint Regional Planning Panel on 19 March 2015 and subsequently amended on 21 January 2016. The Quarry has approval to extract up to 150 000 tonnes per annum (tpa) of quartzose material, disturb a total area of 6.7 hectares (ha) and store a range of fine materials generated during the processing of the material at the Applicant's processing plant at Sunnyside, located approximately 10 km northwest of Tenterfield (refer to **Figure 1**). The existing development consent allows a maximum of 28 truck-loads of quartzose material to be transported daily (principally Monday to Friday) from the Quarry to Sunnyside with no more than 120 truck-loads per week.

The Applicant has identified a further 4.8 million tonnes (t) of quartzose material adjacent to and beneath the current approved extraction area for which they are seeking development consent to extract. Overall, the additional activities would increase the total area of disturbance to approximately 16.4 ha of which 6.5 ha is remnant native vegetation which would need to be progressively cleared.

In addition to the above activities, the Applicant intends to increase the range of products produced from the quarried quartzose material which would also involve a proportion of the quartzose material being processed on site prior to its despatch to Sunnyside or directly to customers.

R.W. Corkery & Co. Pty. Ltd (RWC) has engaged Northstar Air Quality Pty Ltd (Northstar) on behalf of the Applicant to perform an air quality impact assessment (AQIA) and greenhouse gas (GHG) assessment to support the continued operation and extension of Dowe's Quarry (the Proposal).

The AQIA presents an assessment of the impacts of the proposed operation of the Quarry and provides an assessment of the cumulative impacts of the Quarry with other relevant sources including general background conditions.

Of significance, the AQIA has been performed on the assumption that all 230 000 t of extracted material would be processed on-site, rather than being transported to Sunnyside for further processing. This represents a potential worst-case scenario and the actual long-term (annual average) air quality impacts are therefore likely to be significantly less than predicted.

Furthermore, in the assessment of short-term (24-hour) impacts, the processing plant has been assumed to be operating at full capacity (up to 5 000 t per day) which results in throughput being approximately 7 times greater than average. This assessment of campaign crushing at maximum possible rates provides confidence that the actual short-term particulate matter impacts are likely to be significantly less than predicted in this AQIA.

The GHG assessment provides an assessment of the potential GHG emissions during the operation of the Proposal.

1.1 ASSESSMENT REQUIREMENTS

The NSW Department of Planning and Environment (DP&E) (now Department of Planning, Industry and Environment [DPI&E]) has provided Secretary's Environmental Assessment Requirements (SEARs) for the Proposal (EAR number 1341), issue date 28 May 2019. The requirements of the SEARs in relation to air quality are presented in Table 1, with the relevant section(s) of this AQIA in which they have been addressed.

In the preparation of the SEARs, relevant government agencies have been consulted. The NSW Environment Protection Authority (EPA) responded on 22 May 2019 and has provided a list of requirements to be addressed in the preparation of the AQIA. These requirements are also listed in Table 1.

It is noted that there are no specific requirements relating to the GHG assessment provided within the SEARs, although this has been performed in accordance with standard practice and requirements.

No specific assessment requirements have been provided by the Tenterfield Shire Council (Council) for the AQIA or GHG Assessment.

Table 1
Coverage of Issues Identified by Government Agencies for Consideration

Agency / Organisation	Paraphrased Relevant Requirement	Relevant Section(s)
Department of Planning & Environment (28/05/2019)	Include an assessment of the likely air quality impacts of the development in accordance with the Approved Methods for the Modelling and Assessment of Air Pollutants in NSW. The assessment is to give particular attention to potential dust impacts on any nearby private receivers due to construction activities, the operation of the quarry and/or road haulage;	This assessment Section 6
Environment Protection Authority (22/05/2019)	Assess and quantify air quality issues including dust generation from the operation on the surrounding landscape and community;	Section 6
	Demonstrate the proposal's ability to comply with the relevant regulatory framework, specifically the Protection of the Environment Operations (POEO) Act (1997) and the POEO (Clean Air) Regulation 2002. Particular consideration should be given to section 129 of the POEO Act concerning control of "offensive odour".	Section 3
	Include an air quality impact assessment (AQIA) carried out in accordance with the Approved Methods for the Modelling and Assessment of Air Pollutants in NSW (2005),	Section 6
	Detail emission control techniques and practices that will be employed at the site and identify how the proposed control techniques and practices will meet the requirements of the POEO Act, POEO (Clean Air) Regulation and associated air quality limits or guideline criteria.	Section 6 Section 8 Annexure 3

1.2 PREVIOUS AQIA FOR THE QUARRY

A semi-quantitative AQIA was performed to support an EIS for a development application in 2014 (ENVIRON, 2014) for the continued operation and extension of the Quarry. At that time, the Applicant proposed to extend the (then) existing extraction area by approximately 1.4 ha to the west producing up to 100 000 t of rock per year (averaging 60 000 t per year).

The AQIA (ENVIRON, 2014) provided a quantification of likely particulate emissions resulting from a range of activities at the Quarry and compared these total annual emissions with other similar operations for which quantitative modelling results had previously been generated. Dispersion model predictions associated with the most similar development in terms of throughput and calculated annual emissions were then reviewed and conclusions drawn as to the likely incremental PM₁₀ and dust deposition levels which might be expected as a result of the ongoing Quarry operation and proposed extension.

Added to those derived concentrations was a regional background concentration which enabled conclusions to be drawn as to the likely cumulative particulate impacts which might be anticipated at surrounding non-Project related receptors. In conclusion (ENVIRON, 2014) determined that it was considered highly unlikely that cumulative impacts would exceed the NSW EPA 24-hour average PM₁₀ assessment criterion of 50 µg·m⁻³ and further that the proposed development would be unlikely to adversely impact upon the local air quality environment.

The development application was approved on 21 January 2016.

The AQIA presented within this report provides a full quantitative assessment of the likely incremental and cumulative impacts anticipated during the Quarry operation.

2. THE PROJECT

2.1 PROJECT BACKGROUND

The Quarry Site is located on rural land within Lots 308 and 309 DP 751540, Lots 3 and 4 DP 42044 and Lots 239 and 260 DP 751540. Under the Proposal the Quarry Site would extend into Lots 1 and 2 DP1092215 and Lot 244 DP751540. This land is owned by Mr Rod Dowe and leased by the Applicant.

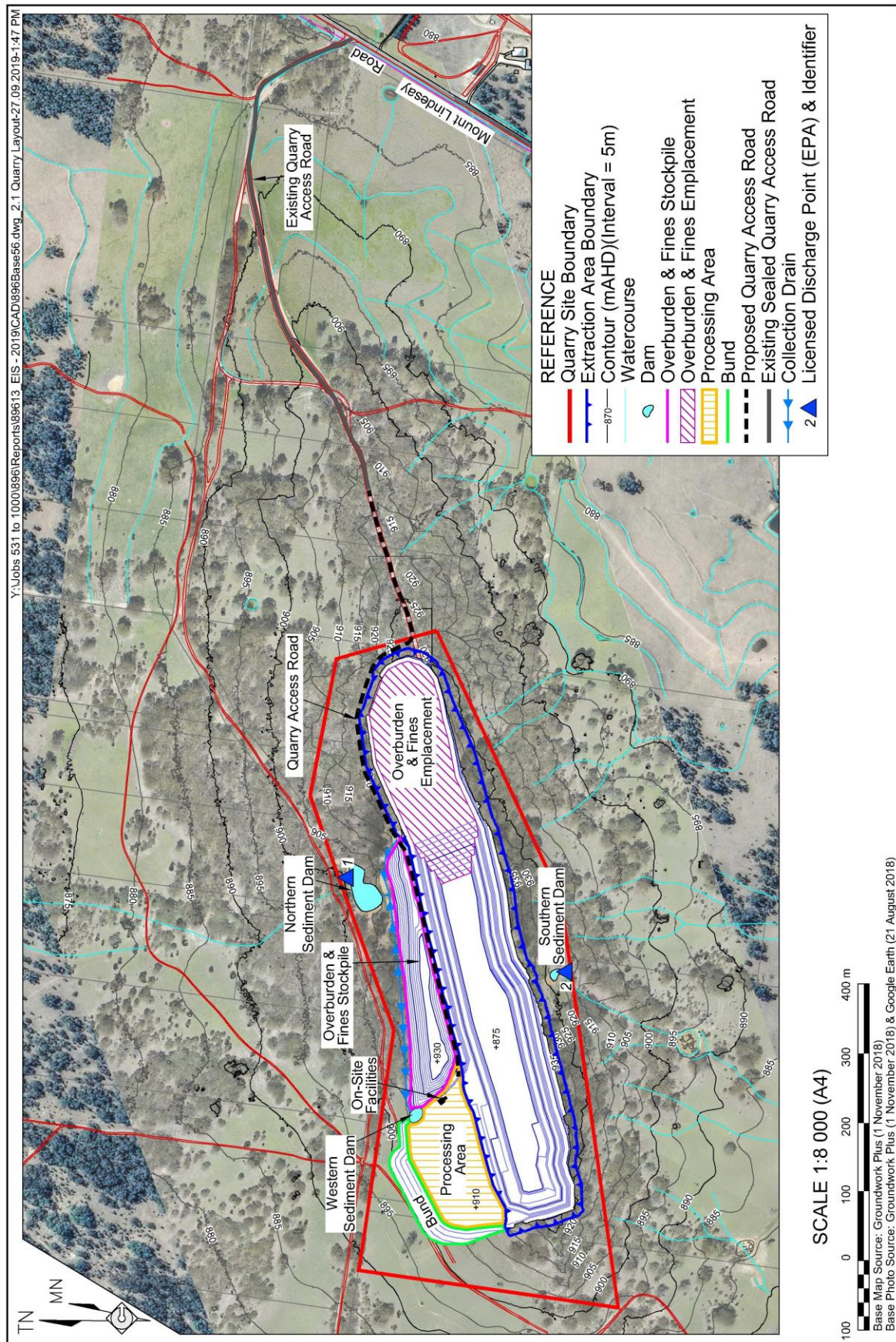
The activities for which the Applicant is seeking development consent would involve the following (collectively, the Proposal):

- Ongoing extraction of quartzose rock within the existing extraction area and a 4.4 ha extension of the extraction area, producing up to 230 000 tpa.
- Campaign crushing and screening on site using mobile processing equipment. On-site processing would be undertaken in response to client requirements.
- Ongoing transportation of fragmented and crushed rock to the State road network, (i.e. the New England Highway), for delivery to the Sunnyside Crushing and Screening Plant, and other destinations. Material would also continue to be delivered locally within Tenterfield for Council-managed road and infrastructure activities and directly to the local community.
- Ongoing transportation of material directly to end points of use, where further processing at the Sunnyside Crushing and Screening Plant is not required.
- Ongoing backloading of clay fines and crusher fines from the Sunnyside Plant to the Quarry;
- Progressive emplacement of overburden and fines within and adjacent to the extraction area.
- Progressive and final rehabilitation of the Quarry to develop a landform suitable for native vegetation conservation.

The proposed Quarry layout is illustrated in **Figure 2**. The principal components and the respective approximate areas of disturbance within the Quarry Site are as follows:

- Extraction area (Stage 1 – 6.9 ha, Stage 2 – 10.1 ha, Stage 3 – 11.4 ha)
The extraction area would be developed in three stages and would be centred on the quartzose material defined through the exploration drilling campaign undertaken by the Applicant.
- Processing area (1.8 ha)
The processing area would be located immediately to the northwest of the extraction area and would incorporate areas for the mobile crushing plant, raw feed stockpiles and product stockpiles.
- Bund (0.62 ha)
A bund would be constructed to the north and west of the processing area principally to mitigate potential noise and visual impacts generated by the mobile crushing plant. The bund would be constructed using overburden and topsoil stripped during the development of other Quarry components.

Figure 2 Proposed Quarry Layout



Source: RWC

- Overburden and fines stockpile (Stage 1 – 3.2 ha, Stage 2 – 2.6 ha, Stage 3 – 1.6 ha)

The overburden and fines stockpile would be progressively developed using overburden removed during extraction and fines backloaded from Sunnyside or produced on site. The overburden and fines stockpile would be located immediately to the north of the extraction area. No new material would be added to this area from midway through Stage 2 of operations. As the extraction area is developed to the north, material from the overburden and fines stockpile would be progressively relocated to the completed areas in the eastern section of the extraction area. This would allow for the extension of the extraction area to the north and west.

- Overburden and fines emplacement (Stage 2 – 1.9 ha, Stage 3 – 2.9 ha)

The overburden and fines emplacement would be developed in the eastern section of the extraction area from midway through Stage 2 using material moved from the overburden and fines stockpile and overburden generated during the extension of the extraction area. It would be developed to an ultimate height of approximately 920 m AHD (effectively ground level).

- Quarry access road (1.7 km)

The Quarry access road would provide long-term vehicular access to the processing area. An approximately 750 m portion of this road is paved from Mt Lindesay Road.

- Sediment dams (0.2 ha)

The northern sediment dam is located to the north of the overburden and fines stockpile and would contain all surface water runoff from the overburden and fines stockpile and other disturbed areas to the north of the extraction area.

The southern sediment dam is located to the south of the extraction and would contain all surface water runoff from disturbed areas to the south of the extraction area.

The total area to be designated as the Quarry Site would be approximately 26.8 ha of which the maximum area of disturbance would be 16.4 ha. Approximately 6.5 ha of remnant native vegetation would be disturbed during the development of the Quarry Site.

2.2 OVERVIEW AND PURPOSE

The purpose of the AQIA is to identify and quantify the potential air quality risks to human health or the natural environment from the operation of the Proposal and identify potential mitigation measures that may be required, in order to manage those risks to acceptable levels.

An important consideration for any AQIA is to identify and quantify the discrete impacts from the Proposal being assessed and place those potential impacts in context of the prevailing conditions at that location. In terms of air quality studies, that requirement includes a consideration of the general background conditions on a regional scale (performed by examination of available sources of air quality monitoring that may reasonably be compared to the Quarry Site location) and more localised emissions to air from more proximate activities

that need to be considered in aggregation to the anticipated Proposal impacts. This consideration is typically called a 'cumulative impact assessment' and is a requirement of the *Approved Methods for the Modelling and Assessment of Air Pollutants in NSW* (NSW EPA, 2017).

The geographical scale of the required cumulative impact assessment depends on the nature of proposed activities at the site under assessment and the likely impact footprint of those emissions. Further discussion relating to likely cumulative impacts is provided in Section 4.4.

The aim of the GHG assessment is to provide an assessment of the potential GHG emissions during the operation of the Proposal and identify how those emissions may be managed in accordance with best practice.

2.3 SPECIFIC OPERATIONAL DETAILS

The specific operational details are succinctly presented in **Table 2**. The indicative site layout is presented in **Figure 2**.

Table 2
Indicative Key Proposal Components

Page 1 of 2

Project Component	Summary Description
Extraction Method	Drill and blast in a three-stage extraction area covering up to approximately 6.9 ha for Stage 1, 10.1 ha for Stage 2 and 11.4 ha for Stage 3.
Resource	Quartzose rock in a wide (25 m to 50 m) lens.
Disturbance Area	Disturbance of approximately 16.4 ha.
Total Recoverable Resource	Approximately 4.8 million tonnes of quartzose rock (conservative estimate).
Annual Production	Up to 230 000 tonnes per year of quartzose rock.
Project Life	Up to 30 years.
Processing	Crushing and screening either on-site at a rate up to 470 tonnes per hour, or at the Sunnyside Crushing and Screening Plant or other destinations.
Product Storage	Temporary stockpiling of products in the processing area prior to loading and despatch. Stockpiles would generally contain between 5 000 t and 10 000 t of material.
Waste Management	Overburden and fines generated to be stored in overburden and fines stockpile to the north of the extraction area (Stage 1, Stage 2 and Stage 3), or in the overburden and fines emplacement within the extraction area (Stage 2 and Stage 3)
Hours of Operation	Extraction and processing operations 7:00am – 5:00pm Monday to Saturday Blasting 10:00am – 3:00pm Monday to Saturday Transport operations 7:00am – 5:00pm Monday to Friday Maintenance operations 24hrs Monday to Saturday

Table 2 (Cont'd)
Indicative Key Proposal Components

Page 2 of 2

Project Component	Summary Description
Equipment	<p>Operations</p> <p>1 x Hydraulic Drill Rig (Atlas Copco T35 or equivalent) – used typically one day per month for drilling blast holes.</p> <p>2 x Excavator (Komatsu PC300 or equivalent) – permanently on site and used for loading trucks, clearing vegetation, soil removal, excavation of overburden and secondary breakage of oversize blasted rock.</p> <p>1 x Haul Truck (22 m³ / 40 t) – used periodically on site for transfer of raw material, soil and overburden.</p> <p>Processing</p> <p>1 x Jaw Crusher (Kleemann MC120Z PRO or equivalent)</p> <p>1 x Cone Crusher (Kleemann MC011 PRO or equivalent)</p> <p>1 x Mobile Screen (Kleemann MC953 EVO or equivalent)</p>

Processing is not currently undertaken within the Quarry Site with all quartzose rock extracted from the Quarry transported to the New England Highway and then principally to the Sunnyside Crushing and Screening Plant or other destinations. The Applicant intends to increase the range of products produced from the quartzose material, which would also involve a proportion of the quartzose material being processed on site prior to its despatch to Sunnyside or directly to customers. On-site processing would produce a range of 5 mm to 24 mm crushed rock products and crusher dust/fines for use in a variety of construction and infrastructure applications.

For the purposes of this AQIA, it has been assumed that all extracted material would be processed at the Quarry Site. The results of the assessment can therefore provide confidence that the operations can be performed at their maximum potential rates without resulting in adverse impacts on the surrounding environment.

2.4 IDENTIFIED POTENTIAL FOR EMISSIONS TO AIR

The key emissions to air during the operational phase are considered to include:

- Particulate emissions from the extraction, processing and storage of the resource and product;
- Wheel-generated particulate emissions from the haulage of recovered and product materials on unpaved and paved road surfaces;
- Blasting emissions of particulate and oxides of nitrogen; and,
- Wind erosion of exposed surfaces.
- Emissions of blast fume (including oxides of nitrogen) may also be anticipated, although given the distances between the Quarry Site and nearest receptors (minimum 600 m – refer Section 4.2), and the low frequency of blasting (once per month), impacts are likely to be minimal and have not been considered further.

- Emissions of greenhouse gases (GHG) would also be generated through the combustion of fuel in mobile plant and equipment during the operation of the Quarry. Emissions of GHG may also be generated through the off-site transport of product to markets and through employee vehicle use.

3. LEGISLATION, REGULATION AND GUIDANCE

As outlined in Section 2.4, the emissions of most concern during the operation of the Proposal will be particulate matter from vehicle movements, the operation of plant and machinery, and wind erosion. The following sections outline the Commonwealth and State air quality criteria relevant to those emissions. Also outlined are relevant legislation and guidance related to GHG emissions.

3.1 COMMONWEALTH AIR QUALITY STANDARDS AND REGULATIONS

3.1.1 National Environment Protection (Ambient Air Quality) Measure

The *National Environment Protection (Ambient Air Quality) Measure* (Ambient Air Quality NEPM) was promulgated in July 1998 and established ambient air quality standards for six key pollutants across Australia and provides a standard method for monitoring and reporting on air quality. Air quality standards and performance monitoring goals for the six key air pollutants include:

- Carbon monoxide (CO);
- Lead (Pb);
- Nitrogen dioxide (NO₂);
- Particles (particulate matter with an aerodynamic equivalent diameter of 10 microns (µm) or less (PM₁₀);
- Photochemical oxidants, as ozone (O₃); and,
- Sulphur dioxide (SO₂).

The Ambient Air Quality NEPM was varied in July 2003 to include advisory reporting standards for fine particulate matter with an aerodynamic equivalent diameter of 2.5 microns (µm) or less (PM_{2.5}) and in February 2016 (NEPC, 2016), introducing varied standards for PM₁₀ and PM_{2.5}.

The air quality standards and goals as set out in the (revised) Ambient Air Quality NEPM for the pollutants considered within this assessment are presented in **Table 3**.

Table 3
National Environment Protection (Ambient Air Quality) Measure Standards and Goals

Pollutant	Averaging Period	Criterion	Allowable Exceedance per Year
Particulates (as PM ₁₀)	1 day	50 µg·m ⁻³	None
	1 year	25 µg·m ⁻³	None
Particulates (as PM _{2.5})	1 day	25 µg·m ⁻³	None
	1 year	8 µg·m ⁻³	None

3.1.2 National Clean Air Agreement

The National Clean Air Agreement (NCAA) was agreed by Australia's Environment Ministers on 15 December 2015. The NCAA establishes a framework and work plans for the development and implementation of various policies aimed at improving air quality across Australia.

Regarding air quality standards with relevance to this report, the Work Plan 2018-2020 of the NCAA sets an objective to review scientific evidence in relation to annual average PM₁₀ standards.

The Work Plan 2015-2017 sought to strengthen particle reporting standards for PM₁₀ and PM_{2.5} which came into effect on 4 February 2016. These standards have been adopted as part of this assessment.

3.2 NSW AIR QUALITY STANDARDS AND REGULATIONS

3.2.1 NSW EPA Approved Methods

State air quality guidelines adopted by the NSW EPA are published in the '*Approved Methods for the Modelling and Assessment of Air Pollutants in NSW*' (the Approved Methods (NSW EPA, 2017)) which has been consulted during the preparation of this assessment report.

The Approved Methods lists the statutory methods that are to be used to model and assess emissions of criteria air pollutants from stationary sources in NSW. Section 7.1 of the Approved Methods clearly outlines the impact assessment criteria for the project.

The criteria listed in the Approved Methods are derived from a range of sources (including NHMRC, NEPC, DoE and WHO) and are the defining ambient air quality criteria for NSW. The standards adopted to protect members of the community from health impacts in NSW are presented in **Table 4** and these criteria have been applied within this AQIA.

Table 4
NSW EPA air quality standards and goals

Pollutant	Averaging period	Units	Criterion	Notes
Particulates (as PM ₁₀)	24 hours	µg·m ⁻³ (a)	50	Numerically equivalent to the AAQ NEPM ^(b) standards and goals.
	1 year	µg·m ⁻³	25	
Particulates (as PM _{2.5})	24 hours	µg·m ⁻³	25	
	1 year	µg·m ⁻³	8	
Particulates (as TSP)	1 year	µg·m ⁻³	90	
Particulates (as dust deposition)	1 year ^(c)	g·m ⁻² ·month ⁻¹	2	Assessed as insoluble solids as defined by AS 3580.10.1
	1 year ^(d)	g·m ⁻² ·month ⁻¹	4	

Notes: (a): micrograms per cubic metre of air (b): National Environment Protection (Ambient Air Quality) Measure (c): maximum increase in deposited dust level (d): Maximum total deposited dust level

3.2.2 NSW Statutory Frameworks

3.2.2.1 Protection of the Environment Operations Act 1997

The *Protection of the Environment Operations (POEO) Act* (1997) sets the statutory framework for managing air quality in NSW, including establishing the licensing scheme for major industrial premises and a range of air pollution offences and penalties.

Should the Proposal be approved, an updated Environment Protection Licence (EPL) would be issued which would contain a range of requirements related to minimisation of emissions from the Quarry Site, operations at which would be defined as a scheduled activity under the POEO Act.

As required to be considered by NSW EPA (refer **Table 1**), the POEO Act emphasises the importance of preventing 'offensive odour'. For reference, "offensive odour" is defined within the POEO Act as:

an odour:

- (a) that, by reason of its strength, nature, duration, character or quality, or the time at which it is emitted, or any other circumstances:*
 - (i) is harmful to (or is likely to be harmful to) a person who is outside the premises from which it is emitted, or*
 - (ii) interferes unreasonably with (or is likely to interfere unreasonably with) the comfort or repose of a person who is outside the premises from which it is emitted, or*
- (b) that is of a strength, nature, duration, character or quality prescribed by the regulations or that is emitted at a time, or in other circumstances, prescribed by the regulations.*

Operations at the Quarry Site have limited capacity to emit odour. Given the distances between the Quarry Site and nearest receptor locations (refer Section 4.2), any emitted odour is unlikely to cause adverse impact at those locations and odour has not been considered further within this AQIA.

3.2.2.2 Protection of the Environment (Clean Air) Regulation 2010

The Protection of the Environment (Clean Air) Regulation 2010 (POEO (Clean Air) Regulation) sets standards of concentration for emissions to air from both scheduled and non-scheduled activities. For the activities to be performed at the Quarry Site, the POEO (Clean Air) Regulation covers emissions from motor vehicles and motor vehicle fuels and also provides general standards of concentration for scheduled premises which are presented in **Table 5** for the pollutants of relevance to this assessment.

Table 5
POEO (Clean Air) Regulation – Standards of Concentration

Air Impurity	Activity	Standard of Concentration (Group 6)
Solid particles (total)	Any activity or plant (except as listed below)	50 mg·m ⁻³
	Any crushing, grinding, separating or materials handling activity	20 mg·m ⁻³

Further to the requirements in **Table 5**, Part 4 Clause 15 of the POEO (Clean Air) Regulation requires that motor vehicles do not emit excessive air impurities which may be visible for a period of more than 10-seconds when determined in accordance with the relevant standard.

As part of the Proposal operation, all vehicles, plant and equipment to be used either at the Quarry Site or to transport materials to and from the Quarry Site, will be maintained regularly and in accordance with manufacturers' requirements. No burning of materials would be performed as part of the ongoing operation of the Proposal.

3.3 GREENHOUSE GAS LEGISLATION AND GUIDANCE

The Australian Government Clean Energy Regulator administers schemes legislated by the Australian Government for measuring, managing, reducing or offsetting Australia's carbon emissions.

Schemes administered by the Clean Energy Regulator include:

- National Greenhouse and Energy Reporting Scheme, under the *National Greenhouse and Energy Reporting Act* (2007).
- Emissions Reduction Fund, under the Carbon Credits (Carbon Farming Initiative) Act (2011).
- Renewable Energy Target, under the *Renewable Energy (Electricity) Act* (2000).
- Australian National Registry of Emissions Units, under the *Australian National Registry of Emissions Units Act* (2011).

3.3.1 National Greenhouse and Energy Reporting Scheme

The National Greenhouse and Energy Reporting (NGER) scheme, established by the *National Greenhouse and Energy Reporting Act* (2007) (NGER Act), is a national framework for reporting and disseminating company information about greenhouse gas emissions, energy production, energy consumption and other information specified under NGER legislation.

The objectives of the NGER scheme are to:

- inform government policy.
- inform the Australian public.
- help meet Australia's international reporting obligations.
- assist Commonwealth, state and territory government programmes and activities.
- avoid duplication of similar reporting requirements in the states and territories.

Further information on the NGER scheme, specifically the definitions of various scopes and types of GHG emissions which have also been adopted for the purposes of this assessment, is provided in Section 5.2.

3.3.2 Relevant NSW Legislation

There is no specific GHG legislation administered within NSW. The NGER scheme (and other identified Commonwealth schemes in Section 3.3.1) forms the applicable legislation within NSW.

3.3.3 Guidance

The GHG accounting and reporting principles adopted within this GHG assessment are based on the following financial accounting and reporting standards:

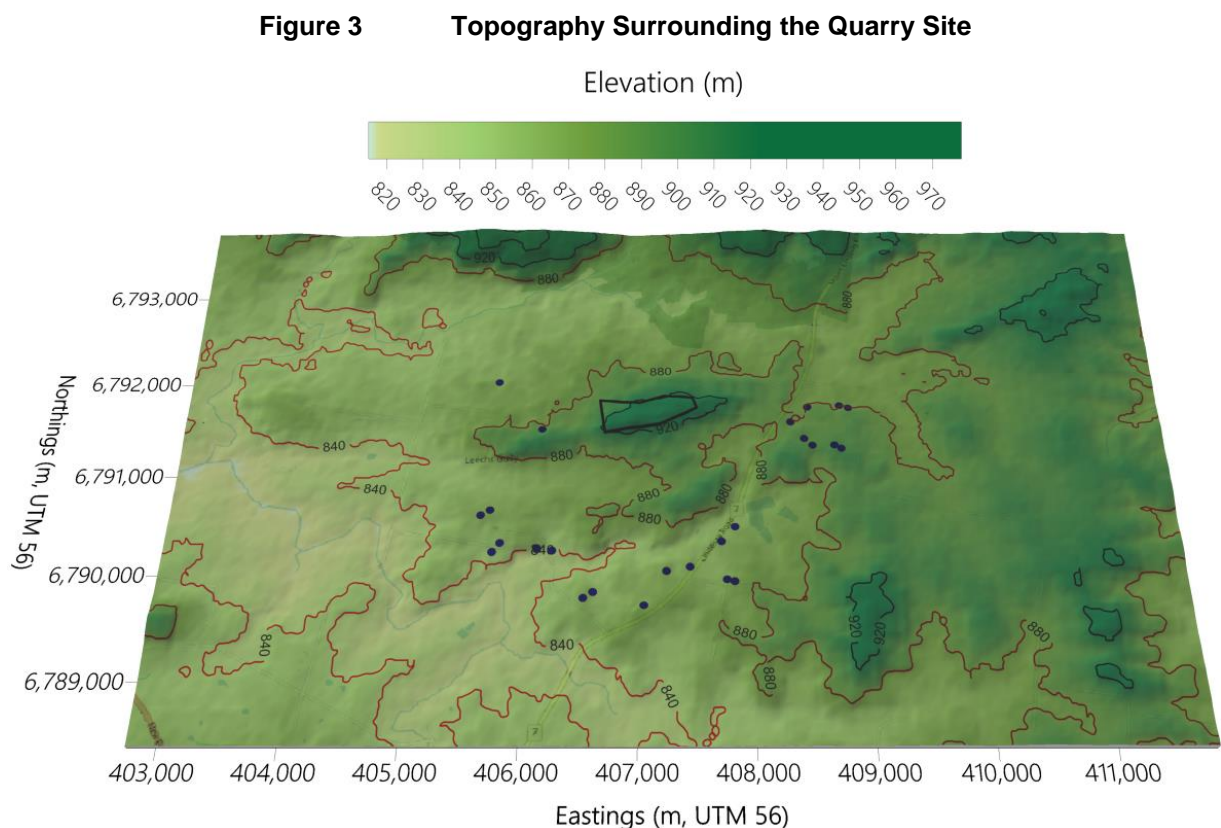
- Australian Government Department of the Environment, Australian National Greenhouse Accounts, National Greenhouse Accounts Factors, July 2018 (DoE, 2018).
- The World Resources Institute (WRI) and the World Business Council for Sustainable Development (WBCSD) GHG Protocol: A Corporate Accounting and Report Standard (WRI, 2004).
- ISO 14064-1:2006 (Greenhouse Gases – Part 1: Specification with guidance at the organisation level for quantification and reporting of GHG emissions and removal).
- ISO 14064-2:2006 (Greenhouse Gases – Part 2: Specification with guidance at the project level for quantification, monitoring and reporting of GHG emission reductions or removal enhancements).
- ISO 14064-3:2006 (Greenhouse Gases – Part 3: Specification with guidance for the validation and verification of GHG assertions) guidelines (internationally accepted best practice).

4. EXISTING CONDITIONS

This section provides an overview and description of the existing environment surrounding the Quarry Site.

4.1 TOPOGRAPHY

The Quarry Site is located in an area of relatively flat plain topography containing some ridge formations, as illustrated in **Figure 3**. The Quarry Site is located at an elevation of approximately 890 m to 945 m Australian Height Datum (AHD), however it is noted that the ridge that the Quarry Site occupies has been partially excavated by the Applicant and has since reduced in elevation.



Source: Northstar Air Quality, derived from NASA SRTM 1-arc second data

Figure 3 additionally shows the relevant site boundary and sensitive receptor locations (see Section 4.2). These are illustrated in the figure to show how topography varies between the Quarry Site and the various sensitive receptor locations used in the AQIA, which is an important consideration in AQIA studies. The topography between the sensitive receptor locations and the Quarry Site can be considered 'uncomplicated' (in AQIA study terms).

4.2 SENSITIVE LAND USE AND LAND OWNERSHIP

AQIA studies typically use a desk-top mapping study to identify 'discrete receptor locations', or 'sensitive receptors', which are intended to represent a selection of locations that may be susceptible to changes in air quality. In broad terms, the identification of sensitive receptors refers to places at which humans may be present for a period representative of the averaging period for the pollutant being assessed.

Typically, these locations are identified as residential properties although other sensitive land uses may include schools, medical centres, places of employment, recreational areas or ecologically sensitive locations.

It is important to note that the selection of discrete receptor locations is not intended to represent a fully inclusive selection of all sensitive receptors across the study area. The location selected should be considered to be representative of its location and may be reasonably assumed to be representative of the immediate environs.

It is further noted that in addition to the identified 'discrete' receptor locations, the entire modelling area is gridded with 'uniform' receptor locations that are used to generate graphical plots of the predicted impacts, and as such the non-inclusion of a location sensitive to changes in air quality does not render the AQIA invalid, or otherwise incapable of assessing those potential risks.

In accordance with the requirements of the Approved Methods (NSW EPA, 2017), a number of receptor locations representing surrounding residences have been identified and these receptors adopted for use within this AQIA are presented in **Table 6** and illustrated in **Figure 4**. **Figure 4** also presents the Lot boundaries associated with the relevant Lot owners.

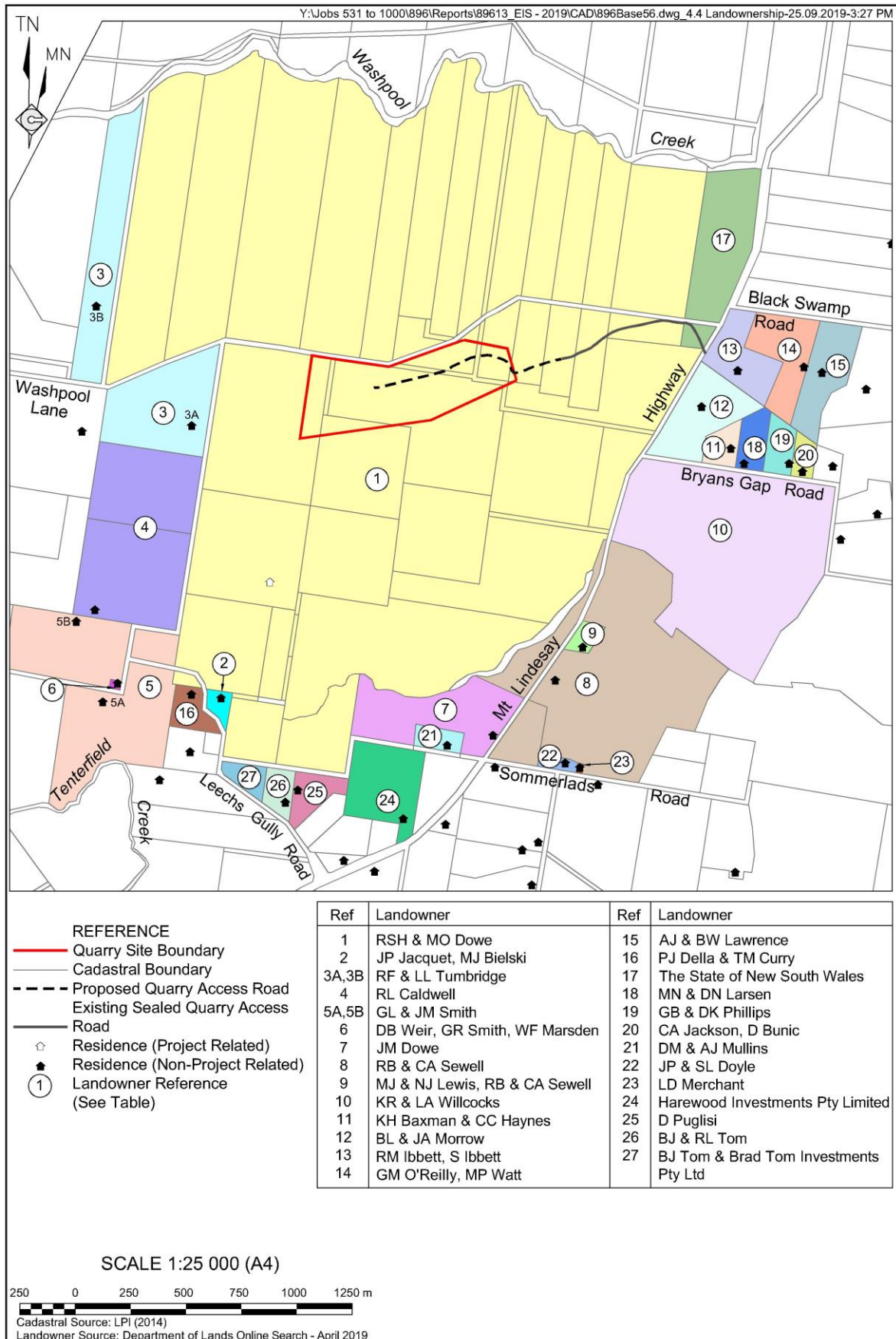
The land surrounding the Site is predominantly zoned as 'primary production' (RU1) in the Tenterfield Local Environmental Plan (2013). To the north-west of the Quarry the land is zoned as 'national parks and nature reserves' (E1) in the suburb of Boonoo Boonoo.

Table 6
Sensitive Receptor Locations

Landowner Ref. No.	Landowner	Co-ordinates UTM		Distance from Site boundary (km)
		m E	m S	
2	JP Jacquet, MJ Bielski	406 218	6 790 241	1.3
3A	RF & LL Tumbridge	406 085	6 791 470	0.6
3B	RF & LL Tumbridge	405 655	6 792 008	1.0
4	RL Caldwell	405 648	6 790 638	1.3
5A	GL & JM Smith	405 684	6 790 223	1.6
5B	GL & JM Smith	405 564	6 790 586	1.4
6	DB Weir, GR Smith, WF Marsden	405 750	6 790 308	1.4
7	JM Dowe	407 446	6 790 072	1.5
8	RB & CA Sewell	407 727	6 790 321	1.3
9	MJ & NJ Lewis, RB & CA Sewell	407 851	6 790 470	1.2
11	KH Baxman & CC Haynes	408 506	6 791 372	1.0
12	BL & JA Morrow	408 388	6 791 555	0.9
13	RM Ibbett, S Ibbett	408 551	6 791 718	1.0
14	GM O'Reilley, MP Watt	408 850	6 791 735	1.3
15	AJ & BW Lawrence	408 932	6 791 710	1.4
16	PJ Della & TM Curry	406 084	6 790 258	1.3
18	MN & DN Larsen	408 580	6 791 299	1.1
19	GB & DK Phillips	408 783	6 791 298	1.3
20	CA Jackson, D Bunic	408 844	6 791 262	1.4
21	DM & AJ Mullins	407 239	6 790 027	1.5
22	JP & SL Doyle	407 772	6 789 947	1.7
23	LD Merchant	407 838	6 789 927	1.7
24	Harewood Investments Pty Limited	407 041	6 789 697	1.8
25	D Puglisi	406 593	6 789 829	1.6
26	BJ & RL Tom	406 508	6 789 770	1.7

Source: RWC

Figure 4 Land Ownership – Sensitive Receptor Locations



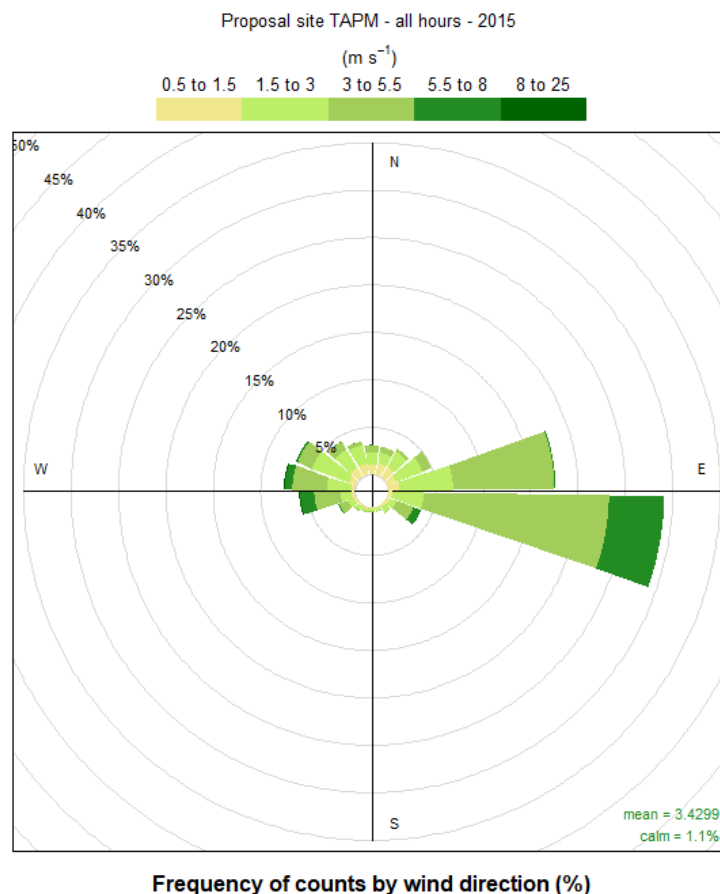
4.3 METEOROLOGY

The meteorology experienced within a given area can influence the generation (in the case of wind dependent emission sources), dispersion, transport and eventual fate of pollutants in the atmosphere. The meteorological conditions in the area of the Quarry Site have been characterised using data collected by the Australian Government Bureau of Meteorology (BoM) at surrounding Automatic Weather Stations (AWS). A full description and analysis are presented in **Annexure 1**.

To provide a characterisation of the meteorology which would be expected at the Quarry Site, a meteorological modelling exercise has been performed. A full description of the modelling exercise, methods and input data used, and a validation exercise using available observational data is also presented in **Annexure 1**.

A summary of the wind conditions predicted by the CSIRO TAPM model at the Quarry Site for 2015 is presented in **Figure 5**. These data have been used in the dispersion modelling exercise, as described in Section 5.1.

Figure 5 TAPM Predicted Wind Conditions – Quarry Site, 2015



4.4 AIR QUALITY

The air quality experienced at any location will be a result of emissions generated by natural and anthropogenic sources on a variety of scales (local, regional and global). The relative contributions of sources at each of these scales to the air quality at a given location will vary based on a wide number of factors including the type, location, proximity and strength of the emission source(s), prevailing meteorology, land uses and other factors affecting the generation, dispersion and fate of those emissions.

When assessing the potential impact of any particular source of emissions on the air quality at a location, the impact of all other sources of an individual pollutant should also be assessed. This 'background' air quality will vary depending on the pollutants to be assessed and can often be characterised by using representative air quality monitoring data.

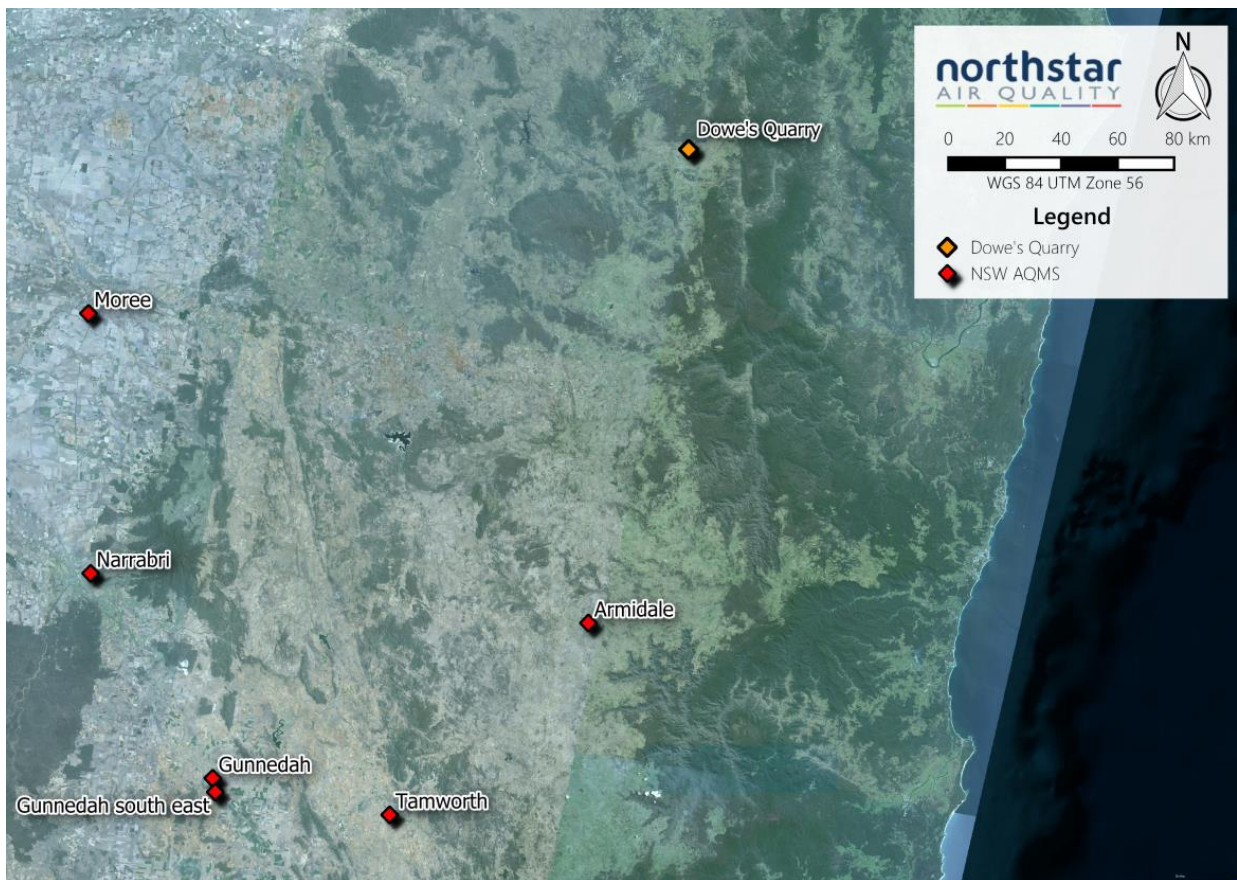
The NSW DPI&E operates air quality monitoring stations (AQMS) in regional centres and as part of the Rural Air Quality Monitoring Network. In regard to this AQIA study, the Quarry is not located in close proximity to any AQMS. The locations of the closest available sources of air quality monitoring data are presented in **Table 7** and in **Figure 6**. **Table 7** additionally provides a summary of the scope of monitoring performed at each AQMS and whether it was operating during 2015 (contemporaneous with the meteorological period used in the dispersion modelling component of this AQIA).

Table 7
Closest DPI&E AQMS to the Quarry Site

AQMS Location	Distance to Site (km)	Screening Parameters				
		Network ⁽¹⁾	2015 Data	Measurements		
				PM ₁₀	PM _{2.5}	TSP
Armidale	171.3	RAQMN	✗	✗	✗	✓
Moree	220.5	RAQMN	✗	✗	✗	✓
Tamworth	258.2	Regional	✓	✓	✗	✗
Narrabri	259.7	Regional	✓	✓	✗	✗
Gunnedah	579.2	Regional	✓	✓	✗	✗
Gunnedah South East	282.5	RAQMN	✗	✗	✗	✓

Note: (1) RAQMN – Regional Air Quality Monitoring Network, Regional – Regional centre

Figure 6 Air quality monitoring stations surrounding the Quarry Site



Source: Northstar Air Quality Pty Ltd

The closest identified AQMS to the Quarry Site with continuous data which is able to be adopted for use in this AQIA is located at Tamworth. It is noted that the AQMS located at Armidale and Moree, both of which are more proximate to the Quarry, do not measure PM_{10} , which is of critical importance to this AQIA.

None of the identified AQMS measured $PM_{2.5}$ in 2015, and subsequently proxy data has been calculated from the ratio of measured PM_{10} : $PM_{2.5}$ data from Tamworth in 2016. This ratio was then applied to the Tamworth PM_{10} data from 2015 to determine the proxy $PM_{2.5}$ data for 2015.

Annexure 2 provides a detailed assessment of the background air quality monitoring data collected at Tamworth AQMS.

It is noted that as part of the NSW DPI&E Regional Air Quality Monitoring Network there are AQMS that measure TSP, however access to that data is not available at the time of reporting. Based upon long-term historic monitoring data, a numerical relationship between TSP and PM_{10} measurements has been established for the Lower Hunter, Sydney Metropolitan and Illawarra regions of NSW. Although not site specific, based upon the available data measured within the Lower Hunter region, a relationship between ambient concentrations of TSP : PM_{10} of 2.3404 : 1 has been used to approximate background annual average TSP concentrations. This relationship is established and is used frequently in AQIA to approximate background annual average TSP concentrations (see **Annexure 2**).

A detailed summary of the background air quality is presented in **Annexure 2**, and a summary of the air quality monitoring data used in this assessment is presented in **Table 8**.

Table 8
Summary of background air quality used in the AQIA

Pollutant	Averaging Period	Value	Data Source
PM ₁₀	24-hour	Hourly varying	Tamworth 2015
	Annual	14.1 µg·m ⁻³	Tamworth 2015
PM _{2.5}	24-hour	Hourly varying	Proxy calculated from Tamworth PM ₁₀ :PM _{2.5} ratio 2016
	Annual	7.2 µg·m ⁻³	Proxy calculated from Tamworth PM ₁₀ :PM _{2.5} ratio 2016
TSP	Annual	33.0 µg·m ⁻³	Estimated on TSP:PM ₁₀ ratio of 2.3404:1 for Tamworth 2015
Dust Deposition	Monthly	2 g·m ⁻² ·month ⁻¹	Approved Methods

It is noted that the Approved Methods (NSW EPA, 2017) requires that background concentrations as provided above are added to dispersion model predictions to determine a 'cumulative' impact.

The AQIA has been performed to assess the contribution of the Proposal to the air quality of the surrounding area. A full discussion of how the Proposal impacts upon air quality is presented in Section 6.

4.5 POTENTIAL FOR CUMULATIVE IMPACTS

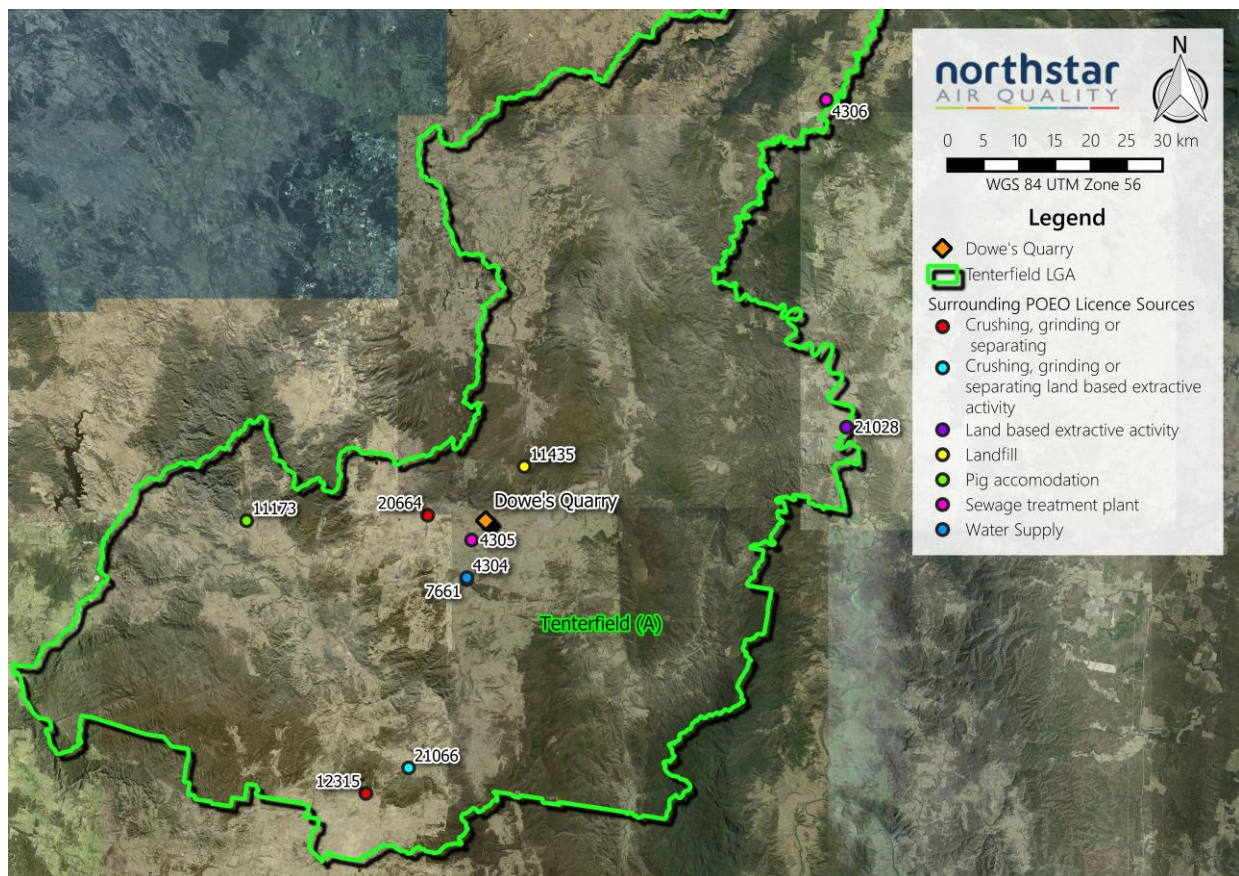
A desktop study has been performed to determine the potential for cumulative impacts from similar particulate generating operations conducted in proximity to the Quarry. Environment Protection Licences (EPL) currently in effect within the area of Tenterfield LGA have been reviewed¹ and ten operations with a current EPL (other than the Quarry) were identified as summarised in **Table 9** and shown in **Figure 7**.

¹ <https://apps.epa.nsw.gov.au/prpoeoapp/>

Table 9
Summary of Activities in Tenterfield LGA Currently Licenced under the POEO Act

EPL Number	Licence Holder	Activity Type (as defined in the EPL)	Distance from Quarry (km)
4305	Tenterfield Shire Council	Sewage treatment processing - small plants	2.9
4304	Tenterfield Shire Council	Miscellaneous licensed discharge to waters (supply works)	8.1
7661	Tenterfield Shire Council	Other activities (water supply dam)	8.3
11435	Tenterfield Shire Council	Waste disposal by application to land	8.9
11173	John Parmjit Singh	Pig accommodation	32.9
20664	Darryl McCarthy Constructions Pty Ltd	Crushing, grinding or separating	7.5
21066	Georgiou Group Pty Ltd	Crushing, grinding or separating, land based extractive activity (including blasting)	35.8
12315	Wayne McCarthy Earthmoving Pty Ltd	Crushing, grinding or separating	41.2
21028	Delaney Civil Pty Ltd	Land based extractive activity	51.5
4306	Tenterfield Shire Council	Sewage treatment processing - small plants	75.1

Figure 7 **Locations of Activities in Tenterfield LGA Currently Licenced under the POEO Act**



Source: Northstar Air Quality Pty Ltd

From review of **Table 9** and as shown in **Figure 7**, the closest activity to the Quarry Site which may result in cumulative impacts is the crushing and screening plant operated by the Applicant (Sunnyside, EPL number 20664) which is located approximately 7.5 km to the west. Given the large separation distance, cumulative impacts associated with this activity have been considered to be negligible.

As discussed in the previous AQIA performed for the Quarry (ENVIRON, 2014) emissions from industrial sources in the Tenterfield LGA would not likely cause significant direct cumulative impacts with emissions from the Quarry, but would contribute to regional air pollution levels. These have been considered through the adoption of background air quality data as discussed in Section 4.4.

4.6 GREENHOUSE GAS

Emissions of GHG are tracked by the Commonwealth of Australia via the Australian National Greenhouse Accounts program. This program, and the reports and data submitted as part of the program, fulfils Australia's international and domestic reporting requirements. Carbon emission totals by State and Territory by year and by sector are reported in the 'State and Territory Greenhouse Gas Inventories' report each year.

These data are used to:

- meet Australia's reporting commitments under the United Nations Framework Convention on Climate Change (UNFCCC);
- track progress against Australia's emission reduction commitments; and,
- inform policy makers and the public.

Data from the 2017 report for Australia (DEE, 2019a) and NSW (DEE, 2019b) have been obtained for the purposes of this GHG assessment. These reports are the most recent available at the time of reporting.

Emissions of GHG from Australia in 2017 across all economic sectors were 530.8 Mt carbon dioxide equivalent (CO₂-e). Emissions from the quarrying industry sector (including metal ore and non-metallic mineral mining and quarrying) accounted for 8.3 Mt CO₂-e, or 1.6 % of total emissions (DEE, 2019b).

State and Territory shares of national emissions (including emissions and removals from land use, land use change and forestry (LULCF) activities) comprised:

- 24.7 % from New South Wales;
- 30.3 % from Queensland;
- 20.7 % from Victoria;
- 16.6 % from Western Australia;
- 4.1 % from South Australia;
- 3.1 % from the Northern Territory
- 0.2 % from Tasmania;

- 0.2 % from the Australian Capital Territory (a partial estimate only, as some sectors are included within NSW); and,
- 0.01 % from External Territories.

GHG emissions in NSW in 2017 were 131.5 Mt CO₂-e with emissions from the mining sector (no information on quarrying available) being 17.2 Mt CO₂-e, or 13.1 % (DEE, 2019b).

5. APPROACH TO ASSESSMENT

5.1 AIR QUALITY ASSESSMENT

The following provides a brief description of the methodology used to assess the potential air quality impacts resulting from the operation of the Project.

As described in Section 2.4, the key emissions to air anticipated during the operation of the Project are:

- Particulate emissions from the clearance of vegetation;
- Particulate emissions from the extraction, processing and storage of the resource;
- Wheel-generated particulate emissions from the haulage of recovered and product materials on unpaved and paved road surfaces;
- Blasting emissions of particulate; and,
- Wind erosion of exposed surfaces.

The calculation of emissions of particulate matter from these processes is discussed in detail in **Annexure 3**.

A quantitative assessment has been performed to assess the impact of these emissions on surrounding sensitive receptor locations.

5.1.1 Modelling Approach

A dispersion modelling assessment has been performed using the NSW EPA approved CALPUFF atmospheric dispersion model. The modelling has been performed in CALPUFF 2-dimensional (2-D) mode. Given the uncomplicated terrain between the sources and receptors (refer Section 4.1), a detailed assessment using a 3-dimensional (3-D) meteorological dataset is not warranted.

The generation of appropriate meteorological data is discussed in detail in **Annexure 1**. Meteorological modelling using The Air Pollution Model (TAPM, v 4.0.5) has been performed to predict the meteorological parameters required for input to CALPUFF.

TAPM predicts wind speed and direction, temperature, pressure, water vapour, cloud, rain water and turbulence. The program allows the user to generate synthetic observations by referencing databases (covering terrain, vegetation and soil type, sea surface temperature and synoptic scale meteorological analyses) which are subsequently used in the model input to generate site-specific hourly meteorological observations at user-defined levels within the atmosphere.

CALPUFF is a transport and dispersion model that advects “puffs” of material emitted from modelled sources (refer **Annexure 3**), simulating dispersion and transformation processes along the way. The primary output files from CALPUFF contain either hourly concentrations or deposition fluxes evaluated at selected receptor locations.

CALPOST is used to process the CALPUFF output files, producing tabulations that summarise the results of the simulation (refer Section 6) (Scire, Strimaitis, & Yamartino, 2000).

In March 2011, NSW OEH (now part of DPI&E) published generic guidance and optimal settings associated with the CALPUFF modelling system for inclusion in the Approved Methods (Barclay & Scire, 2011). These guidelines and settings have been considered in the performance of this assessment.

5.1.2 Modelling Scenarios

An assessment of the impacts of the operation of activities at the Quarry Site has been performed which characterises the likely day-to-day operation of the Proposal, approximating average and likely maximum operational characteristics which are appropriate to assess against longer term (annual average) and shorter term (24-hour) criteria for particulate matter.

Two operational scenarios have been selected for dispersion modelling. Full emissions inventories for each modelled operation at each stage of operation are provided in **Annexure 3**.

No assessment of potential impacts associated with construction has been performed. Construction activities will be limited to the construction of the processing area pad and bund through cut and fill with material sourced from existing overburden stockpiles. Given that the long and short term impacts associated with particulate matter have been assessed on the assumption that the processing plant would be operating at a throughput of 230 000 tpa, or 5 000 t-day⁻¹, respectively, it is considered that these scenarios appropriately cover any movement and placement of material used to construct the processing area.

The Quarry Site layout during both Stage 1 and Stage 2 of operations is presented in **Figure 8** and **Figure 9**, respectively. A further operational stage, Stage 3, is discussed within the main EIS. Operations during that stage have not been subject to quantitative assessment within this AQIA as it was determined that given the proposed layout, emissions are likely to be similar to those during Stage 1 and Stage 2. The results of the dispersion modelling exercise presented in Section 6 indicate very little difference in incremental impacts between Stage 1 and Stage 2 operations, and it would be anticipated that little change between those stages and Stage 3 operations would be observed.

The modelling scenarios provide an indication of the air quality impacts of the activities being performed as part of the Proposal. Added to these impacts are those associated with regional background air quality (refer Section 4.4) which together represent the air quality which may be expected within the area surrounding the Quarry Site.

Figure 8 Stage 1 Operations

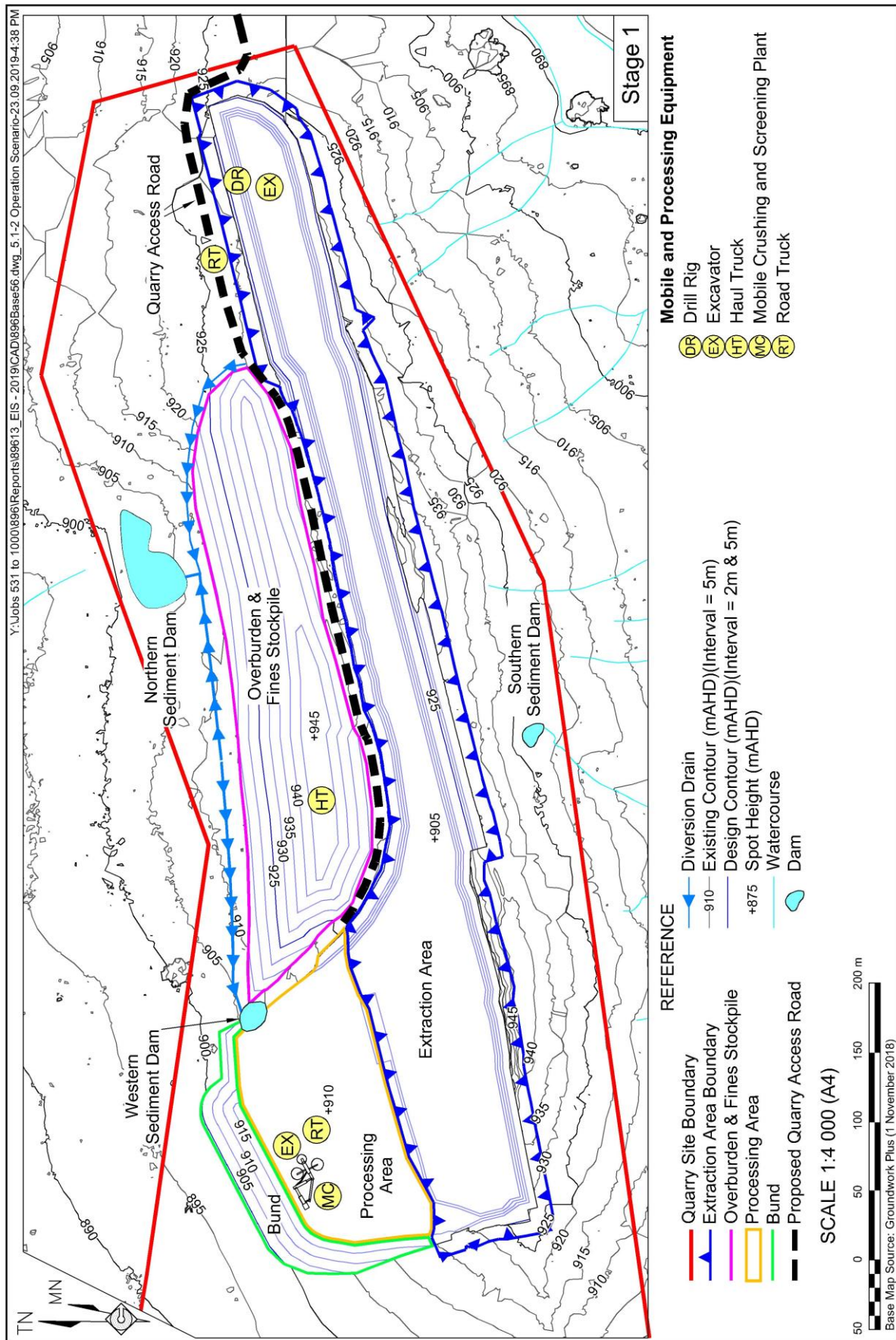
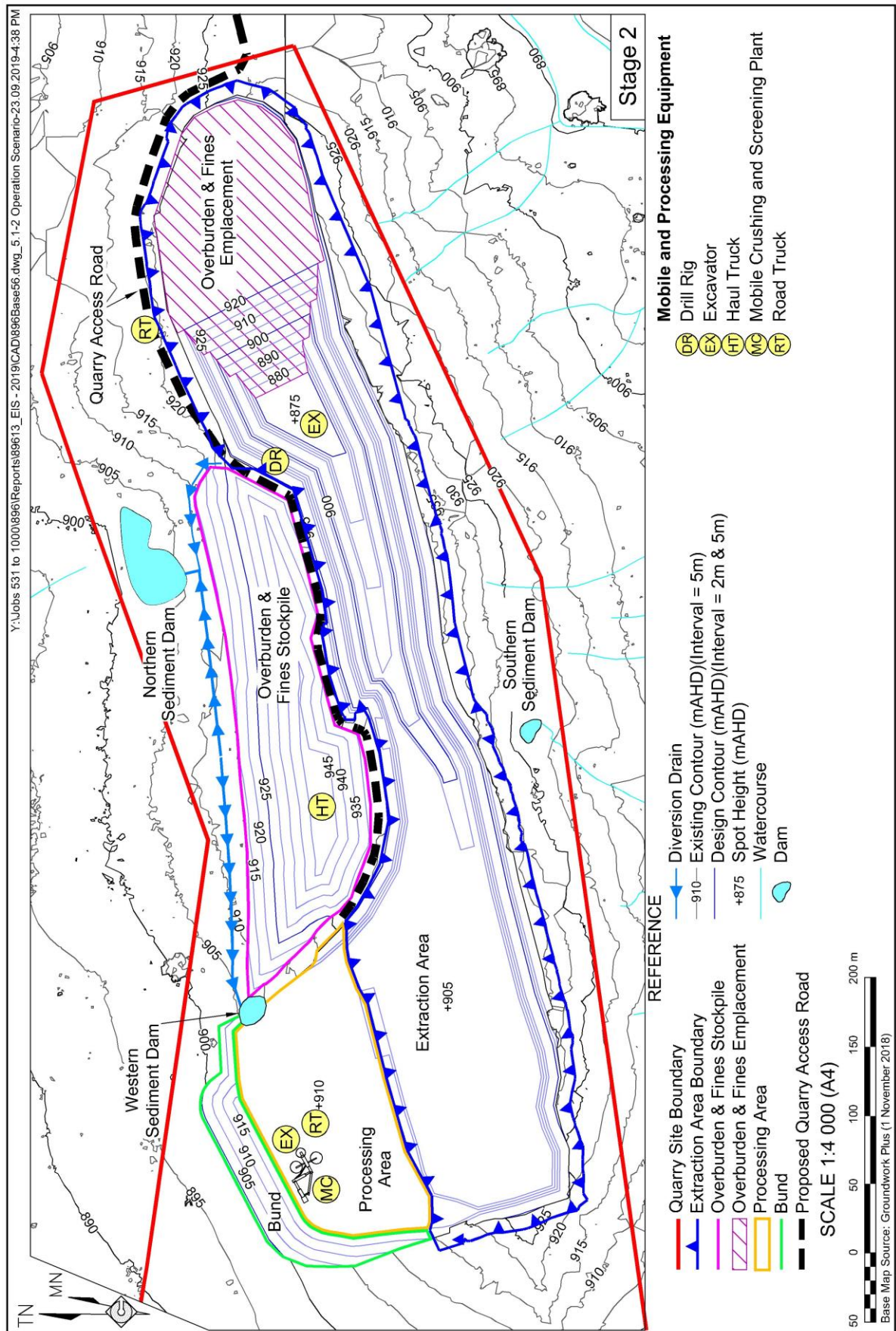


Figure 9 Stage 2 Operations



5.1.3 Model Set Up

The following section outlines the dispersion model set-up and includes details of modelled source characteristics, source locations etcetera to provide full transparency in the modelling performed.

A detailed discussion of the generation and validation of meteorological data used in dispersion modelling is provided in **Annexure 1**.

In relation to the CALPUFF modelling performed as part of this AQIA, two of the three sources types have been used. Volume sources have been used to characterise emissions from drilling, blasting, materials handling, haulage routes, and materials processing. Area sources have been used to characterise emissions from sources of wind erosion such as the extraction area, overburden and fines emplacement area, overburden and fines stockpile and processing area (including product stockpiles). Point sources (i.e. stack emissions) have not been used as there are no such sources proposed at the Quarry Site during any stage of development.

Presented in **Table 10** are the source characteristics adopted for each source type across each modelling scenario. The *sigma y* and *sigma z* values provide an initial estimation of the horizontal and vertical spread of the modelled plume, respectively.

Table 10
Source Characteristics – CALPUFF Modelling – All Scenarios

Source	Parameter		
	Height (m AGL)	Sigma Y (m)	Sigma Z (m)
Volume: Excavator, drilling, truck loading/unloading, crushing, screening	2	1.16	2
Volume: Transport of materials around Quarry Site in haul trucks	2	1.16	2
Volume: Transport of materials from Quarry Site in road trucks	3.65	28.6	3.4
Volume: Blasting	2	1.16	2
Area: Wind erosion	0	-	0

5.2 GREENHOUSE GAS ASSESSMENT

The Greenhouse Gas Assessment has been performed with reference to:

- Australian Government Department of the Environment, Australian National Greenhouse Accounts, National Greenhouse Accounts Factors, July 2018 (DoE, 2018);

- The World Resources Institute (WRI) and the World Business Council for Sustainable Development (WBCSD) GHG Protocol: A Corporate Accounting and Report Standard (WRI, 2004);
- ISO 14064-1:2006 (Greenhouse Gases – Part 1: Specification with guidance at the organisation level for quantification and reporting of GHG emissions and removal);
- ISO 14064-2:2006 (Greenhouse Gases – Part 2: Specification with guidance at the project level for quantification, monitoring and reporting of GHG emission reductions or removal enhancements); and,
- ISO 14064-3:2006 (Greenhouse Gases – Part 3: Specification with guidance for the validation and verification of GHG assertions) guidelines (internationally accepted best practice).

The purpose of the GHG assessment is to examine the potential impacts of the operation of the Project relating to emissions of GHG. A quantitative assessment of emissions is performed with direct emissions compared with total national and NSW GHG emissions for context (refer Section 4.6).

The scope of the GHG assessment is to provide a quantitative assessment of GHG emissions arising from the operation of the Proposal. This report does not provide a definitive quantification of GHG emissions arising from the Proposal but provides the general context of the likely quantum of emissions.

Opportunities for reduction of GHG emissions are discussed.

5.2.1 Emission Types

The Australian Government Department of the Environment (DoE) document, "National Greenhouse Accounts Factors" Workbook (NGA Factors) (DoE, 2018) defines two types of GHG emissions (see **Table 11**), namely 'direct' and 'indirect'. This assessment considers both direct emissions and indirect emissions resulting from the Proposal operation.

Table 11
Greenhouse Gas Emission Types

Emission Type	Definition
Direct	Produced from sources within the boundary of an organisation and as a result of that organisation's activities (e.g. consumption of fuel in on-site vehicles)
Indirect	Generated in the wider economy as a consequence of an organisation's activities (particularly from its demand for goods and services), but which are physically produced by the activities of another organisation (e.g. consumption of purchased electricity).

Note: Adapted from NGA Factors Workbook (DoE, 2018)

5.2.2 Emission Scopes

The NGA Factors (DoE, 2018) identifies two 'scopes' of emissions for GHG accounting and reporting purposes as shown in **Table 12**.

Table 12
Greenhouse Gas Emission Scopes

Emission Scope	Definition
Scope 1	Direct (or point-source) emission factors give the kilograms of carbon dioxide equivalent (CO ₂ -e) emitted per unit of activity at the point of emission release (i.e. fuel use, energy use, manufacturing process activity, mining activity, on-site waste disposal, etc.). These factors are used to calculate Scope 1 emissions.
Scope 2	Indirect emission factors are used to calculate Scope 2 emissions from the generation of the electricity purchased and consumed by an organisation as kilograms of CO ₂ -e per unit of electricity consumed. Scope 2 emissions are physically produced by the burning of fuels (coal, natural gas, etc.) at the power station.

Note: Adapted from NGA Factors Workbook (DoE, 2018)

Electricity is to be generated at the Quarry Site through the use of a generator operated on diesel fuel and therefore Scope 2 emissions have not been considered further within this assessment.

A third scope of emissions, Scope 3 Emissions, are also recognised in some GHG assessments. The Greenhouse Gas Protocol (GHG Protocol) (WRI, 2004) defines Scope 3 emissions as "other indirect GHG emissions":

"Scope 3 is an optional reporting category that allows for the treatment of all other indirect emissions. Scope 3 emissions are a consequence of the activities of the company but occur from sources not owned or controlled by the company. Some examples of Scope 3 activities are extraction and production of purchased materials; transportation of purchased fuels; and use of sold products and services."

Scope 3 emissions related to the extraction and transport of fuels, and the use of fuels in employee transport have been considered.

Emissions associated with the transport of materials to and from the Quarry Site are considered in this assessment as Scope 1 emissions as they are under the operational control of the Applicant.

5.2.3 Source Identification and Boundary Definition

The geographical boundary set for the GHG assessment covers the Quarry Site but also includes the transport of materials from the Quarry Site to and from Sunnyside.

All Scope 1 and Scope 3 emissions within the defined boundary have been identified and reported as far as possible.

5.2.4 Emission Source Identification

The GHG emission sources associated with the existing operations and the operation of the Project have been identified through review of the activities as described in Section 2.4.

The activities/operations being performed as part of the Proposal which have the potential to result in emissions of GHG are presented in **Table 13**. Emissions of GHG resulting from land clearance have not been estimated, given that the Quarry Site will be rehabilitated at the end of the extraction period.

Table 13
Greenhouse Gas Emission Sources

Proposal Component	Scope	Emission Source Description
Consumption of diesel fuel in mobile plant and equipment at the Quarry Site	1,3	Emissions from combustion of fuel (scope 1) Emissions associated with extraction and processing of fuel (scope 3)
Consumption of diesel fuel / unleaded fuel for material transport purposes	1,3	Emissions from combustion of fuel (scope 1) Emissions associated with extraction and processing of fuel (scope 3)
Consumption of diesel fuel / unleaded fuel for employee transport purposes	3	Emissions associated with the extraction and processing of fuels

5.2.5 Emissions Estimation

Emissions of GHG from each of the sources identified in **Table 13** have been calculated using activity data for each source per annum (e.g. kL diesel fuel) and the relevant emission factor for each source.

The assumptions used in the calculation of activity data for each emissions source are presented below. Emission factors are presented in the following section.

5.2.5.1 Activity Data

Information relating to the quantities of diesel and unleaded fuel used as part of the Proposal have been provided by the Applicant. In the calculation of certain values, assumptions have been made based on the levels of activity at the Quarry Site. These data and assumptions are outlined in **Table 14**.

Table 14
Calculated Activity Data

Project Component	Assumptions	Activity	Units
Consumption of diesel fuel in mobile plant and equipment at the Quarry Site	Information provided by the Applicant indicates the diesel fuel use to be 20 000 L per month which includes diesel used in a camping style generator for power generation	240	kL·annum ⁻¹
Consumption of diesel fuel / unleaded fuel for employee transport purposes	Eight full-time equivalent positions to be generated by the Quarry (including 2 to 3 truck drivers). Assume employees reside in Tenterfield (20 km as a two-way journey) 312 days per year 10.6 L per 100km fuel efficiency (ABS, 2017)	5.3	kL·annum ⁻¹
Consumption of diesel fuel / unleaded fuel for material transport purposes	Laden trucks to travel 15.15 km to Sunnyside and 13.6 km on return (28.75 km total) Up to 4 600 return trips each year (230 000 / 50 t capacity) 56.3 L per 100 km fuel efficiency (ABS, 2017)	74.5	kL·annum ⁻¹

5.2.6 Emission Factors

Emissions factors used for the assessment of GHG emissions associated with existing operations and the operation of the Project have been sourced from the NGA Factors (DoE, 2018) (refer to **Table 15**).

Table 15
Greenhouse Gas Emission Factors

Emission Scope	Emission Source	Emission Factor	Energy Content Factor
Scope 1	Diesel fuel for mobile plant and equipment	70.2 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹
	Diesel fuel for material transport	70.5 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹
Scope 3	Diesel fuel for mobile plant and equipment	3.6 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹
	Unleaded fuel for employee transport	3.6 kg CO ₂ -e GJ ⁻¹	34.2 GJ·kL ⁻¹
	Diesel fuel for material transport	3.6 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹

6. AIR QUALITY IMPACT ASSESSMENT

The following section provides the results of the dispersion modelling exercise described in Section 5.1, with all input data provided in **Annexure 3**. Results are provided as tables which provide the predicted concentrations at a particular point, and as isopleth (contour) plots which provide a visualisation of predicted impacts in the area around the Quarry Site.

It is important to note that dispersion modelling provides an assessment of risk, and includes an inherent uncertainty, no matter how accurate the modelling inputs may be. Barclay & Scire (2011) state:

"The sources of uncertainty in model predictions can be significantly reduced by collecting the proper input data, preparing the input files correctly, checking and re-checking for errors, correcting for 'odd' model behaviour, insuring that errors in the measured data are minimised and applying the correct model to suit each application. As well as user 'error' inputs there is some 'inherent uncertainty' in model predictions which occurs in all dispersion models' due to the uncertainty of atmospheric behaviour.

Consider the following general statements on model performance which have been derived from the EPA 2003 and are to be considered in their totality, i.e., altogether.

- Models are more reliable for estimating longer time averaged concentrations than for estimating short-term concentrations at specific locations
- Estimates of concentrations that occur at a specific time and site are poorly correlated with actual observed concentrations (paired in space and time) and are less reliable (mostly due to reducible uncertainty such as error in plume location due to a wind direction error).
- Models are reasonably reliable in estimating the highest concentrations occurring sometime, somewhere in an area. Model certainty is expected to be in the range of a factor of 2."

6.1 SUMMARY OF RESULTS

The dispersion modelling assessment indicates that all adopted air quality criteria are achieved at all sensitive receptor locations surrounding the Quarry Site during both operational stages modelled. One exceedance of the 24-hour average PM₁₀ criterion is predicted, although it is shown that the existing background conditions on that particular day are already in exceedance of the criterion, and the Proposal contributes a negligible impact.

It should be noted that the model predictions are based on worst case assumptions, most notably that the full 230 000 tpa of extracted material would be processed at the Quarry Site. In reality, a substantial amount of the material would be transported to Sunnyside and processed at that location.

In the case of the prediction of maximum 24-hour particulate impacts, it has been assumed that 5 000 t·day⁻¹ of extracted material would be processed at the Quarry Site each and every day of the year.

The results can be viewed as worst-case and have been presented in this way to provide confidence that the Proposal can be operated in both modelled stages with minimal risk of exceedance of the relevant air quality criteria at all surrounding receptor locations.

6.2 ANNUAL AVERAGE TSP, PM₁₀, PM_{2.5} AND DUST DEPOSITION

In the case of annual average predictions, all criteria are predicted to be met at surrounding residential locations during both Stage 1 and Stage 2 operations. Contributions from these activities are shown in all cases to result in minimal / negligible impact at all receptor locations.

Presented in **Table 16** are dispersion model predictions of annual average TSP concentrations. The maximum predicted increment resulting from Stage 1 and Stage 2 operations is 2.5 $\mu\text{g}\cdot\text{m}^{-3}$, at receptor 3A. This represents less than (<) 3 % of the annual average TSP criterion.

The addition of background air quality results in total cumulative impacts of TSP during both Stage 1 and Stage 2 operations being <40 % of the criterion at all surrounding receptor locations.

Table 16
Predicted Annual Average TSP Concentrations

Receptor	Annual Average TSP Concentration ($\mu\text{g}\cdot\text{m}^{-3}$)					
	Stage 1			Stage 2		
	Incremental Impact	Background	Cumulative Impact	Incremental Impact	Background	Cumulative Impact
2	0.3	33.0	33.3	0.3	33.0	33.3
3A	2.4	33.0	35.5	2.5	33.0	35.5
3B	1.7	33.0	34.7	1.7	33.0	34.7
4	0.3	33.0	33.3	0.3	33.0	33.3
5A	0.2	33.0	33.2	0.2	33.0	33.3
5B	0.3	33.0	33.3	0.3	33.0	33.3
6	0.3	33.0	33.3	0.3	33.0	33.3
7	0.3	33.0	33.3	0.3	33.0	33.3
8	0.5	33.0	33.5	0.5	33.0	33.5
9	0.6	33.0	33.6	0.6	33.0	33.6
11	1.1	33.0	34.1	1.0	33.0	34.0
12	1.5	33.0	34.5	1.4	33.0	34.4
13	1.2	33.0	34.2	1.1	33.0	34.2
14	0.8	33.0	33.8	0.7	33.0	33.7
15	0.7	33.0	33.7	0.7	33.0	33.7
16	0.3	33.0	33.3	0.3	33.0	33.3
18	0.9	33.0	33.9	0.9	33.0	33.9
19	0.7	33.0	33.7	0.7	33.0	33.7
20	0.7	33.0	33.7	0.7	33.0	33.7
21	0.3	33.0	33.3	0.3	33.0	33.3
22	0.3	33.0	33.3	0.3	33.0	33.3
23	0.3	33.0	33.3	0.3	33.0	33.3
24	0.2	33.0	33.2	0.2	33.0	33.2
25	0.2	33.0	33.2	0.2	33.0	33.2
26	0.2	33.0	33.2	0.2	33.0	33.2
Criterion	-	-	90	-	-	90

Presented in **Table 17** are dispersion model predictions of annual average PM₁₀ concentrations. The maximum predicted increment resulting from Stage 1 and Stage 2 operations is 1.6 µg·m⁻³ which represents <7 % of the annual average PM₁₀ criterion.

The addition of background air quality results in total cumulative impacts of PM₁₀ during Stage 1 and Stage 2 operations phase being <63 % of the criterion.

Table 17
Predicted Annual Average PM₁₀ Concentrations

Receptor	Annual Average PM ₁₀ Concentration (µg·m ⁻³)					
	Stage 1			Stage 2		
	Incremental Impact	Background	Cumulative Impact	Incremental Impact	Background	Cumulative Impact
2	0.2	14.1	14.3	0.2	14.1	14.4
3A	1.5	14.1	15.6	1.6	14.1	15.7
3B	0.9	14.1	15.0	0.9	14.1	15.0
4	0.2	14.1	14.3	0.2	14.1	14.3
5A	0.2	14.1	14.3	0.2	14.1	14.3
5B	0.2	14.1	14.3	0.2	14.1	14.3
6	0.2	14.1	14.3	0.2	14.1	14.3
7	0.2	14.1	14.3	0.2	14.1	14.3
8	0.3	14.1	14.4	0.3	14.1	14.4
9	0.3	14.1	14.4	0.4	14.1	14.5
11	0.5	14.1	14.6	0.5	14.1	14.7
12	0.7	14.1	14.8	0.7	14.1	14.8
13	0.6	14.1	14.7	0.5	14.1	14.7
14	0.4	14.1	14.5	0.4	14.1	14.5
15	0.4	14.1	14.5	0.4	14.1	14.5
16	0.2	14.1	14.3	0.2	14.1	14.3
18	0.5	14.1	14.6	0.5	14.1	14.6
19	0.4	14.1	14.5	0.4	14.1	14.5
20	0.4	14.1	14.5	0.4	14.1	14.5
21	0.2	14.1	14.3	0.2	14.1	14.3
22	0.2	14.1	14.3	0.2	14.1	14.3
23	0.2	14.1	14.3	0.2	14.1	14.3
24	0.1	14.1	14.2	0.2	14.1	14.3
25	0.2	14.1	14.3	0.2	14.1	14.3
26	0.1	14.1	14.3	0.2	14.1	14.3
Criterion	-	-	25	-	-	25

Presented in **Table 18** are dispersion model predictions of annual average PM_{2.5} concentrations. The maximum predicted increment resulting from Stage 1 and Stage 2 operations is 0.2 µg·m⁻³ which represents 2.5 % of the annual average PM_{2.5} criterion.

The addition of background air quality results in total cumulative impacts of PM_{2.5} during Stage 1 and Stage 2 operations being <93 % of the criterion.

Table 18
Predicted Annual Average PM_{2.5} Concentrations

Receptor	Annual Average PM _{2.5} Concentration (µg·m ⁻³)					
	Stage 1			Stage 2		
	Incremental Impact	Background	Cumulative Impact	Incremental Impact	Background	Cumulative Impact
2	<0.1	7.2	7.3	<0.1	7.2	7.3
3A	0.2	7.2	7.4	0.2	7.2	7.4
3B	0.1	7.2	7.3	0.1	7.2	7.3
4	<0.1	7.2	7.3	<0.1	7.2	7.3
5A	<0.1	7.2	7.3	<0.1	7.2	7.3
5B	<0.1	7.2	7.3	<0.1	7.2	7.3
6	<0.1	7.2	7.3	<0.1	7.2	7.3
7	<0.1	7.2	7.3	<0.1	7.2	7.3
8	<0.1	7.2	7.3	<0.1	7.2	7.3
9	<0.1	7.2	7.3	<0.1	7.2	7.3
11	<0.1	7.2	7.3	<0.1	7.2	7.3
12	<0.1	7.2	7.3	<0.1	7.2	7.3
13	<0.1	7.2	7.3	<0.1	7.2	7.3
14	<0.1	7.2	7.3	<0.1	7.2	7.3
15	<0.1	7.2	7.3	<0.1	7.2	7.3
16	<0.1	7.2	7.3	<0.1	7.2	7.3
18	<0.1	7.2	7.3	<0.1	7.2	7.3
19	<0.1	7.2	7.3	<0.1	7.2	7.3
20	<0.1	7.2	7.3	<0.1	7.2	7.3
21	<0.1	7.2	7.3	<0.1	7.2	7.3
22	<0.1	7.2	7.3	<0.1	7.2	7.3
23	<0.1	7.2	7.3	<0.1	7.2	7.3
24	<0.1	7.2	7.3	<0.1	7.2	7.3
25	<0.1	7.2	7.3	<0.1	7.2	7.3
26	<0.1	7.2	7.3	<0.1	7.2	7.3
Criterion	-	-	8	-	-	8

Presented in **Table 19** are dispersion model predictions of annual average dust deposition rates. The maximum predicted increment resulting from Stage 1 and Stage 2 operations is $0.2 \text{ g}\cdot\text{m}^{-2}\cdot\text{month}^{-1}$ which represents 10 % of the incremental annual average dust deposition criterion.

The addition of background air quality results in total cumulative impacts of dust deposition during Stage 1 and Stage 2 operations being 55 % of the cumulative criterion.

Table 19
Predicted Annual Average Dust Deposition Rates

Receptor	Annual Average Dust Deposition Rate ($\text{g}\cdot\text{m}^{-2}\cdot\text{month}^{-1}$)					
	Stage 1			Stage 2		
	Incremental Impact	Background	Cumulative Impact	Incremental Impact	Background	Cumulative Impact
2	<0.1	2.0	2.1	<0.1	2.0	2.1
3A	0.1	2.0	2.1	0.1	2.0	2.1
3B	0.2	2.0	2.2	0.1	2.0	2.1
4	<0.1	2.0	2.1	<0.1	2.0	2.1
5A	<0.1	2.0	2.1	<0.1	2.0	2.1
5B	<0.1	2.0	2.1	<0.1	2.0	2.1
6	<0.1	2.0	2.1	<0.1	2.0	2.1
7	<0.1	2.0	2.1	<0.1	2.0	2.1
8	<0.1	2.0	2.1	<0.1	2.0	2.1
9	<0.1	2.0	2.1	<0.1	2.0	2.1
11	<0.1	2.0	2.1	<0.1	2.0	2.1
12	0.1	2.0	2.1	<0.1	2.0	2.1
13	<0.1	2.0	2.1	<0.1	2.0	2.1
14	<0.1	2.0	2.1	<0.1	2.0	2.1
15	<0.1	2.0	2.1	<0.1	2.0	2.1
16	<0.1	2.0	2.1	<0.1	2.0	2.1
18	<0.1	2.0	2.1	<0.1	2.0	2.1
19	<0.1	2.0	2.1	<0.1	2.0	2.1
20	<0.1	2.0	2.1	<0.1	2.0	2.1
21	<0.1	2.0	2.1	<0.1	2.0	2.1
22	<0.1	2.0	2.1	<0.1	2.0	2.1
23	<0.1	2.0	2.1	<0.1	2.0	2.1
24	<0.1	2.0	2.1	<0.1	2.0	2.1
25	<0.1	2.0	2.1	<0.1	2.0	2.1
26	<0.1	2.0	2.1	<0.1	2.0	2.1
Criterion	2	-	4	-	-	8

Given the predicted low incremental annual average impacts of particulate matter, no concentration or deposition rate isopleth plots are provided.

6.3 MAXIMUM 24-HOUR AVERAGE PM₁₀ AND PM_{2.5}

The maximum predicted incremental 24-hour average PM₁₀ concentrations resulting from activities during Stage 1 and Stage 2 operations are presented in **Table 20**. These predictions indicate that the activities during operations could potentially result in incremental impacts up to 16.7 µg·m⁻³ at the modelled receptor locations, which represents <34 % of the relevant criterion.

Note that these predicted concentrations would only be reached during campaign crushing at peak rates.

Table 20
Predicted Maximum 24-hour Average Incremental PM₁₀ Concentrations

Receptor	Maximum Incremental 24-hour PM ₁₀ Concentration (µg·m ⁻³)	
	Stage 1	Stage 2
2	5.5	5.4
3A	15.1	16.7
3B	6.1	6.9
4	4.5	4.9
5A	5.1	5.8
5B	4.2	4.6
6	5.4	6.2
7	3.1	3.6
8	4.6	5.3
9	5.1	5.6
11	7.6	7.2
12	9.1	9.8
13	6.4	6.5
14	4.5	4.6
15	4.6	4.8
16	5.6	5.7
18	7.8	7.9
19	6.3	6.0
20	6.2	6.2
21	3.1	3.1
22	3.2	3.6
23	3.2	3.7
24	3.1	2.8
25	5.0	5.7
26	5.3	6.2
Criterion	50	50

The predicted maximum 24-hour average PM₁₀ concentrations resulting from the operation of Stage 1 and Stage 2 of the Project, with background included are presented in **Table 21** and **Table 22** respectively.

Results are presented for the receptor at which the highest incremental impacts have been predicted (receptor 3A). The left side of the tables show the predicted concentration on days with the highest background, and the right side shows the total predicted concentration on days with the highest predicted incremental concentrations.

In both Stage 1 and Stage 2 operations, one exceedance of the 24-hour average impact assessment criterion for PM₁₀ is predicted although no additional exceedances are shown to eventuate because of the operation of the Project. The predicted exceedance (highlighted in **bold**) is driven by the background air quality (i.e. existing sources) and is not contributed to by the proposed operations at the Quarry Site.

Table 21
Summary of Contemporaneous Impact and Background - 24-hour Average PM₁₀ – Stage 1

Date	24-hour average PM ₁₀ concentration (µg·m ⁻³)			Date	24-hour average PM ₁₀ concentration (µg·m ⁻³)		
	Incr.	BG	Cumul.		Incr.	BG	Cumul.
06/05/2015	<0.1	52.7	52.8	23/06/2015	15.1	18.0	33.1
26/11/2015	<0.1	48.0	48.1	26/02/2015	14.0	10.9	24.9
21/08/2015	11.4	29.2	40.6	16/04/2015	13.1	24.3	37.3
17/04/2015	12.3	26.1	38.4	17/04/2015	12.3	26.1	38.4
08/03/2015	9.1	28.4	37.4	30/06/2015	11.4	20.5	31.9
16/04/2015	13.1	24.3	37.3	21/08/2015	11.4	29.2	40.6
06/10/2015	6.9	29.0	35.9	26/05/2015	11.3	22.1	33.4
27/11/2015	2.9	30.9	33.8	22/07/2015	11.3	13.9	25.3
26/05/2015	11.3	22.1	33.4	13/10/2015	11.1	15.6	26.7
15/04/2015	10.3	22.8	33.1	15/04/2015	10.3	22.8	33.1
Criterion	50			Criterion	50		
These data represent the highest cumulative impact 24-hour PM ₁₀ predictions as a result of the operation of the project.				These data represent the highest incremental impact 24-hour PM ₁₀ predictions as a result of the operation of the project.			

Note: Incr. = incremental impact, BG = background concentration, Cumul. = cumulative impact

Table 22
Summary of Contemporaneous Impact and Background - 24-hour Average PM₁₀ – Stage 2

Date	24-hour average PM ₁₀ concentration (µg·m ⁻³)			Date	24-hour average PM ₁₀ concentration (µg·m ⁻³)		
	Incr.	BG	Cumul.		Incr.	BG	Cumul.
06/05/2015	<0.1	52.7	52.8	23/06/2015	16.7	18.0	34.7
26/11/2015	<0.1	48.0	48.1	26/02/2015	16.6	10.9	27.5
21/08/2015	12.7	29.2	41.9	16/04/2015	15.3	24.3	39.5
17/04/2015	13.4	26.1	39.6	17/04/2015	13.6	13.9	27.5
16/04/2015	15.3	24.3	39.5	22/07/2015	13.4	26.1	39.6
08/03/2015	10.7	28.4	39.0	21/08/2015	12.7	20.5	33.2
06/10/2015	8.7	29.0	37.7	30/06/2015	12.7	29.2	41.9
23/06/2015	16.7	18.0	34.7	26/05/2015	12.4	22.1	34.5
26/05/2015	3.7	30.9	34.6	13/10/2015	11.6	15.6	27.2
27/11/2015	12.4	22.1	34.5	15/04/2015	11.3	22.8	34.1
Criterion	50			Criterion	50		
These data represent the highest cumulative impact 24-hour PM ₁₀ predictions as a result of the operation of the project.				These data represent the highest incremental impact 24-hour PM ₁₀ predictions as a result of the operation of the project.			

Note: Incr. = incremental impact, BG = background concentration, Cumul. = cumulative impact

Figure 10 and **Figure 11** present the maximum predicted 24-hour average incremental PM₁₀ concentrations associated with Stage 1 and Stage 2 operations, respectively.

Figure 10 Predicted Incremental Maximum 24-hour Average PM₁₀ Concentrations – Stage 1

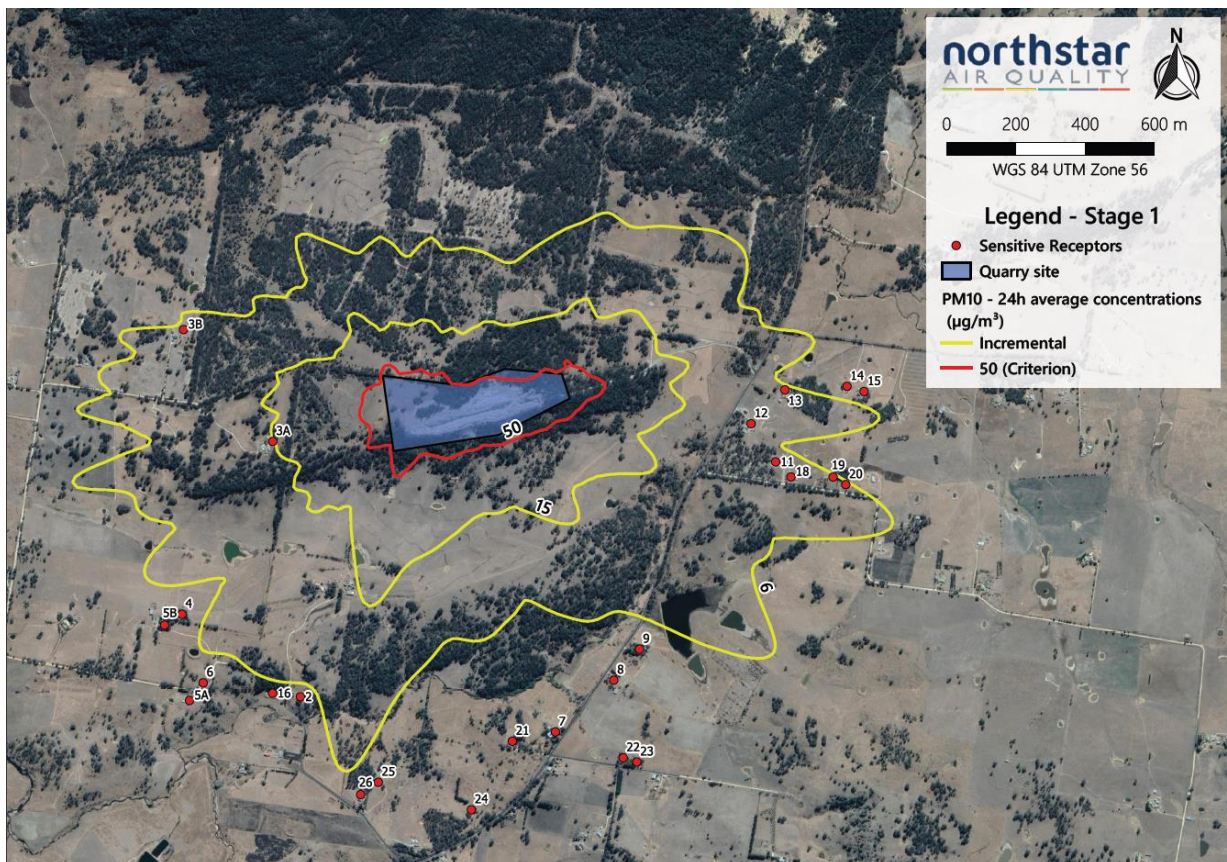
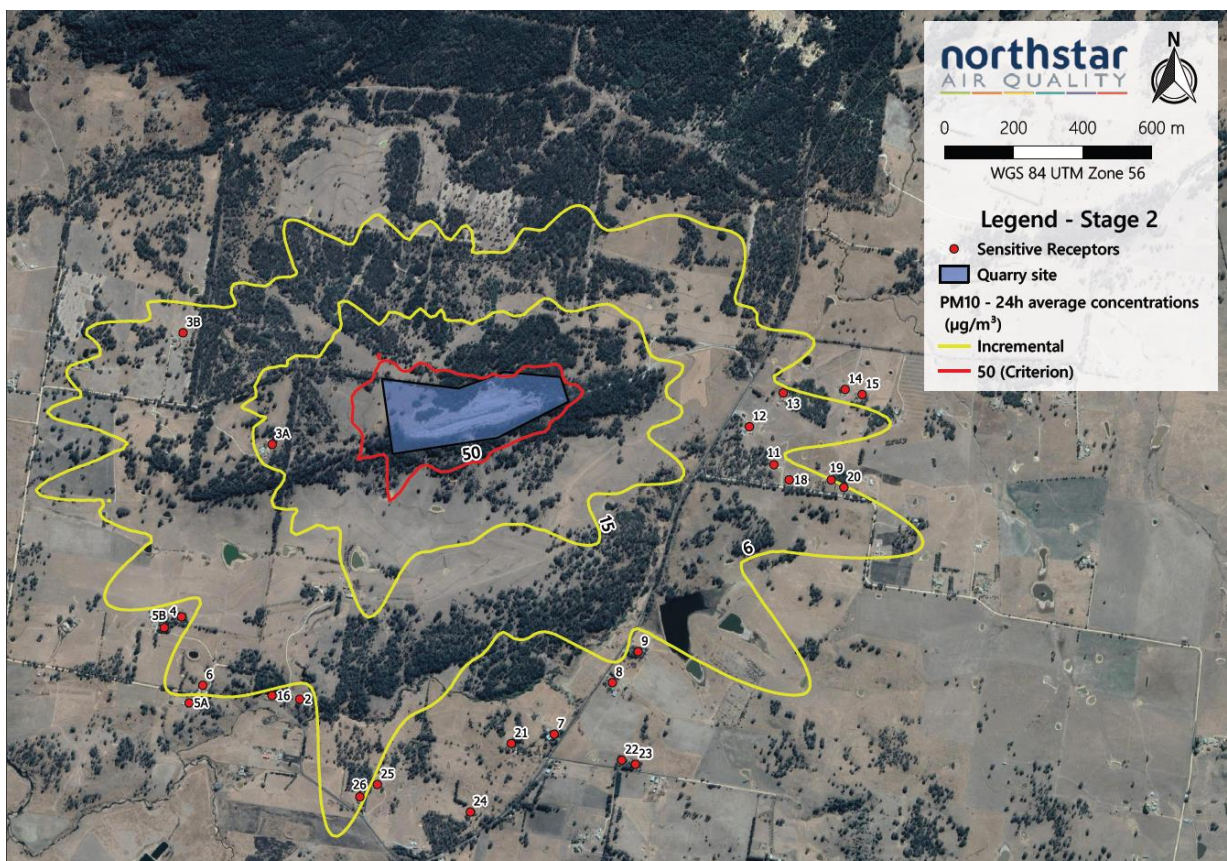


Figure 11 Predicted Incremental Maximum 24-hour Average PM₁₀ Concentrations – Stage 2



The maximum predicted incremental 24-hour average PM_{2.5} concentrations resulting from activities during Stage 1 and Stage 2 operations are presented in **Table 23**. These predictions indicate that the activities during operations could potentially result in incremental impacts up to 2.3 µg·m⁻³ at the modelled receptor locations, which represents <10 % of the relevant criterion.

Table 23
Predicted Maximum 24-hour Average Incremental PM_{2.5} Concentrations

Receptor	Maximum Incremental 24-hour PM _{2.5} Concentration (µg·m ⁻³)	
	Stage 1	Stage 2
2	0.7	0.7
3A	2.0	2.3
3B	0.9	1.0
4	0.6	0.7
5A	0.6	0.7
5B	0.5	0.6
6	0.7	0.8
7	0.4	0.5
8	0.6	0.7
9	0.6	0.7
11	0.8	0.8
12	1.1	1.2
13	0.7	0.8
14	0.5	0.6
15	0.5	0.6
16	0.7	0.7
18	0.9	0.9
19	0.7	0.7
20	0.7	0.7
21	0.4	0.4
22	0.4	0.5
23	0.4	0.5
24	0.3	0.4
25	0.7	0.8
26	0.7	0.9
Criterion	25	25

The predicted maximum 24-hour average PM_{2.5} concentrations resulting from the operation of Stage 1 and Stage 2 of the Project, with background included are presented in **Table 24** and **Table 25** respectively.

Results are presented for the receptor at which the highest incremental impacts have been predicted (receptor 3A). Again, the left side of the tables show the predicted concentration on days with the highest background, and the right side shows the total predicted concentration on days with the highest predicted incremental concentrations.

In both Stage 1 and Stage 2 operations, no exceedances of the 24-hour average impact assessment criterion for PM_{2.5} are predicted. The maximum predicted cumulative impact at receptor 3A are likely to be <80 % of the relevant criterion.

Table 24
Summary of Contemporaneous Impact and Background - 24-hour Average PM_{2.5} – Stage 1

Date	24-hour average PM _{2.5} concentration (µg·m ⁻³)			Date	24-hour average PM _{2.5} concentration (µg·m ⁻³)		
	Incr.	BG	Cumul.		Incr.	BG	Cumul.
06/05/2015	<0.1	19.4	19.5	23/06/2015	2.0	8.4	10.5
26/11/2015	<0.1	17.9	18.0	26/02/2015	1.9	6.2	8.1
21/08/2015	1.5	12.0	13.5	16/04/2015	1.8	10.4	12.3
27/11/2015	0.4	12.5	12.9	22/07/2015	1.6	7.2	8.8
08/03/2015	1.2	11.7	12.9	17/04/2015	1.6	11.0	12.6
06/10/2015	0.9	11.9	12.8	21/08/2015	1.5	12.0	13.5
07/05/2015	<0.1	12.8	12.9	26/05/2015	1.5	9.7	11.3
17/04/2015	1.6	11.0	12.6	30/06/2015	1.5	9.2	10.7
21/11/2015	<0.1	12.5	12.6	15/04/2015	1.5	10.0	11.4
16/04/2015	1.8	10.4	12.3	13/10/2015	1.4	7.7	9.1
Criterion	25			Criterion	25		
These data represent the highest cumulative impact 24-hour PM _{2.5} predictions as a result of the operation of the project.				These data represent the highest incremental impact 24-hour PM _{2.5} predictions as a result of the operation of the project.			

Note: Incr. = incremental impact, BG = background concentration, Cumul. = cumulative impact

Table 25
Summary of Contemporaneous Impact and Background – 24-hour Average PM_{2.5} – Stage 2

Date	24-hour average PM _{2.5} concentration (µg·m ⁻³)			Date	24-hour average PM _{2.5} concentration (µg·m ⁻³)		
	Incr.	BG	Cumul.		Incr.	BG	Cumul.
06/05/2015	<0.1	19.4	19.5	23/06/2015	2.3	6.2	8.5
26/11/2015	<0.1	17.9	18.0	26/02/2015	2.3	8.4	10.7
21/08/2015	1.8	12.0	13.7	16/04/2015	2.2	10.4	12.6
08/03/2015	1.4	11.7	13.2	22/07/2015	2.0	7.2	9.1
06/10/2015	1.2	11.9	13.1	17/04/2015	1.8	11.0	12.8
27/11/2015	0.5	12.5	13.0	21/08/2015	1.8	12.0	13.7
17/04/2015	1.8	11.0	12.8	30/06/2015	1.7	9.2	11.0
07/05/2015	<0.1	12.8	12.9	26/05/2015	1.7	9.7	11.5
16/04/2015	2.2	10.4	12.6	15/04/2015	1.6	10.0	11.6
21/11/2015	<0.1	12.5	12.6	12/09/2015	1.5	8.0	9.5
Criterion	25			Criterion	25		
These data represent the highest cumulative impact 24-hour PM _{2.5} predictions as a result of the operation of the project.				These data represent the highest incremental impact 24-hour PM _{2.5} predictions as a result of the operation of the project.			

Note: Incr. = incremental impact, BG = background concentration, Cumul. = cumulative impact

Figure 12 and **Figure 13** present the maximum predicted 24-hour average incremental PM_{2.5} concentrations associated with Stage 1 and Stage 2 operations, respectively.

Figure 12 Predicted Incremental Maximum 24-hour Average PM_{2.5} Concentrations – Stage 1

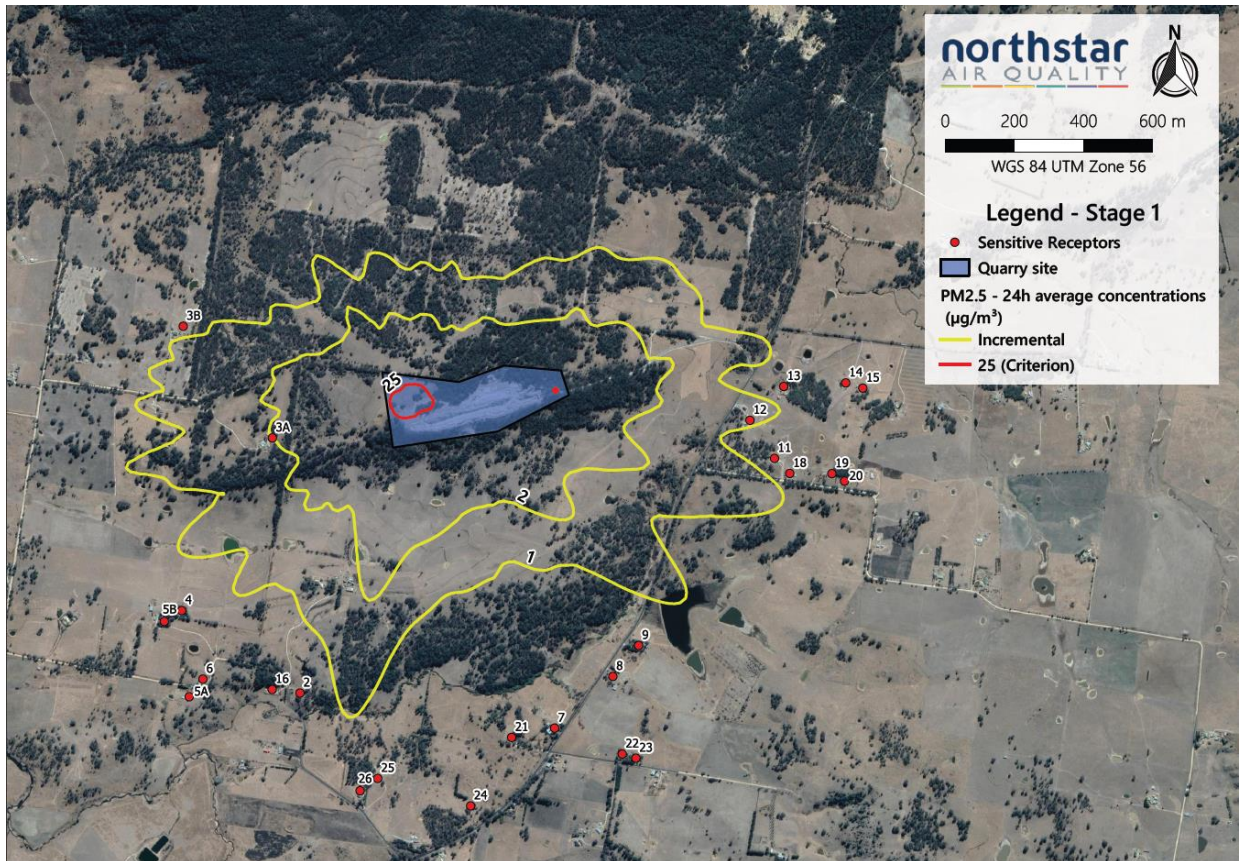
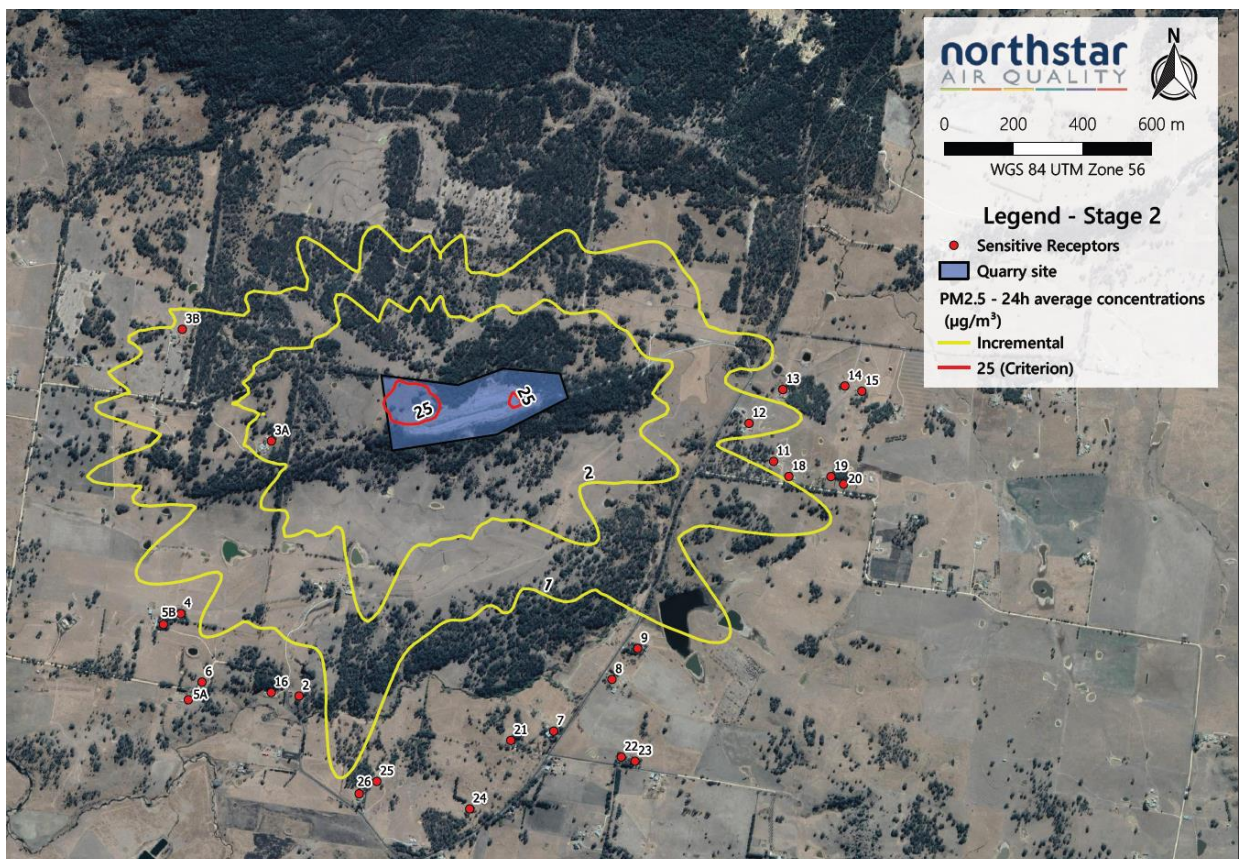


Figure 13 Predicted Incremental Maximum 24-hour Average PM_{2.5} Concentrations – Stage 2



7. GREENHOUSE GAS ASSESSMENT

7.1 CALCULATION OF GHG EMISSIONS

Based on the activity data and emissions factors outlined in Section 5.2, **Table 26** presents the calculated Scope 1 and 3 GHG emissions associated with the Proposal. Note that no Scope 2 emissions have been calculated given that electricity is anticipated to be generated through a small diesel generator.

Table 26
Greenhouse Gas Emissions

Emission Scope	Emission Source	Emission Factor	Energy Content Factor	Activity Rate	Emissions (t CO ₂ -e·yr ⁻¹)
Scope 1	Diesel fuel for mobile plant and equipment	70.2 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹	240 kL·annum ⁻¹	650.3
	Diesel fuel for material transport	70.5 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹	74.5 kL·annum ⁻¹	202.7
Total Scope 1					853.1
Scope 2	Electricity consumption	0.82 kg CO ₂ -e kWh ⁻¹	-	0 kWh·annum ⁻¹	0.0
Total Scope 2					0.0
Scope 3	Diesel fuel for mobile plant and equipment	3.6 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹	240 kL·annum ⁻¹	33.4
	Unleaded fuel for employee transport	3.6 kg CO ₂ -e GJ ⁻¹	34.2 GJ·kL ⁻¹	5.3 kL·annum ⁻¹	0.7
	Diesel fuel for material transport	3.6 kg CO ₂ -e GJ ⁻¹	38.6 GJ·kL ⁻¹	74.5 kL·annum ⁻¹	10.4
Total Scope 3					44.4

7.2 COMPARISON WITH NATIONAL TOTALS

A comparison of the calculated GHG emissions associated with the Proposal, and NSW and Australian emissions in 2017 is presented in **Table 27**.

Table 27
Greenhouse Gas Emissions in Context

Emission Scope	Proposal total (t CO ₂ -e·yr ⁻¹)	Emissions (Mt CO ₂ -e·yr ⁻¹)	
		Australia (2017) (excluding LULUCF)	NSW (2017)
		530.8 Mt	131.5Mt
Scope 1	853.1	0.00016%	0.00065%

Note: LULUCF = Land Use Land Use Change and Forestry

This data indicate that the operation of the Proposal would contribute up to 0.00065% of NSW total GHG emissions and up to 0.00016% of Australian total GHG emissions in 2017.

7.3 MANAGEMENT OF GHG EMISSIONS

The above assessment indicates that GHG emissions resulting from the operation of the Proposal are anticipated to be small, although emissions could be further reduced through the application of a number of measures:

- All vehicles/plant and machinery should be turned off when not in use and regularly serviced to ensure efficient operation, including the optimisation of tyre pressures;
- Truck routes and loading capacity should be designed to reduce the distance and effort required by the vehicles;
- Maintenance of roads in good condition to avoid meandering of vehicles;
- Reducing gradients around site where feasible; and
- Where possible, B5 fuel should be used in plant and equipment.

8. AIR QUALITY MONITORING AND MANAGEMENT

The results of the air quality impact assessment presented in Section 6 indicate that the Proposal can be operated without resulting in exceedances of the relevant air quality criteria. It is noted that a number of conservative assumptions, particularly related to materials processing, result in predicted impacts being significantly greater than those likely during actual operation of the Proposal.

Ongoing air quality monitoring is not considered to be required as part of the Proposal. The Air Quality Management Plan (AQMP) (DMC, 2015) for the current operations at the Quarry includes a section relating to air quality monitoring and concludes that the need for implementation of air quality monitoring should arise only following a substantiated air quality complaint.

The AQMP would be updated to reflect the current air quality criteria applicable to the Proposal as outlined in Section 3.

9. CONCLUSIONS

9.1 AIR QUALITY

A detailed air quality impact assessment (AQIA) has been performed to assess the potential impacts of Stage 1 and Stage 2 operations to be performed as part of the ongoing and expanded Dowe's Quarry operation.

The AQIA has been performed in accordance with the NSW Environment Protection Authority (EPA) *Approved Methods for the Modelling and Assessment of Air Pollutants in NSW* document (NSW EPA, 2017), and with due reference to the Secretary's Environmental Assessment Requirements (SEARs), and NSW EPA requirements (refer Table 1).

The air quality criteria applicable to the AQIA have been adopted from Commonwealth and State legislation and guidance, and approval conditions and are presented in Section 3.

A modelling exercise has been performed to characterise the meteorological environment of the area surrounding the Quarry Site. A full description of the input data, modelling and validation of the outputs is presented in **Annexure 1**.

A detailed dispersion modelling exercise has been performed to characterise the predicted impacts from the Proposal at a number of surrounding privately-owned receptors. A background air quality dataset discussed in detail in **Annexure 2** has been adopted and added to those modelled impacts to determine a total, cumulative impact.

Details of the operations of the Proposal during both Stage 1 and Stage 2 have been used to generate emissions inventories characterising the operation of the Quarry. These are outlined in full in **Annexure 3**. Dust control measures for emissions sources have been identified and adopted where appropriate.

For the purposes of providing 'worst-case' assessment results, with which to compare against the long and short-term air quality criteria, processing operations at the Quarry Site have been assumed to operate at a throughput of 230 000 t per annum, or a maximum of 5,000 t per day. These activity rates are significantly greater than those which are likely to be experienced as part of ongoing Quarry operations.

These conservative assumptions provide confidence that the impacts of the Proposal are not likely to be greater than those presented within this assessment.

The dispersion modelling exercise indicates that the Proposal can operate across all three stages of development with no exceedances of adopted air quality criteria.

9.2 GREENHOUSE GAS

A greenhouse gas (GHG) assessment has been performed to examine the potential impacts of the operation of the Proposal relating to emissions of GHG. A quantitative assessment of emissions has been performed with emissions compared with total national and NSW GHG emissions for context.

Emissions associated with the Proposal are anticipated to represent 0.00065 % of Australian and 0.00016 % of NSW emissions totals for the year 2017.

Emissions are proposed to be reduced further through the implementation of a maintenance program for all plant and equipment, and the investigation into using B5 fuel where possible.

10. REFERENCES

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Annexures

(Total No. of pages including blank pages = 42)

Annexure 1	Meteorology & Climatology (12 pages)
Annexure 2	Background Air Quality (8 pages)
Annexure 3	Emissions Estimation (20 pages)

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Annexure 1

Meteorology

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METEOROLOGY

The meteorology experienced within a given area can govern the generation (in the case of wind dependent emission sources), dispersion, transport and eventual fate of pollutants in the atmosphere. Dust generation is particularly dependent on wind speed and on the moisture budget, which is a function of evaporation and rainfall.

Meteorological parameters are not measured at the Quarry Site, and therefore data has been sourced from the Australian Government Bureau of Meteorology (BoM) to characterise the conditions which may be experienced at the Quarry Site. The closest automatic weather station (AWS) to the Quarry Site is located at Tenterfield (Federation Park) which is approximately 6.1 km to the southwest. The next closest AWS is located 42.8 km to the northwest at Applethorpe.

The location of the Tenterfield (Federation Park) and Applethorpe AWS are illustrated in **Figure 1-1**.

Figure 1-1 Meteorological monitoring stations surrounding the Proposal site



Source: Northstar Air Quality Pty Ltd

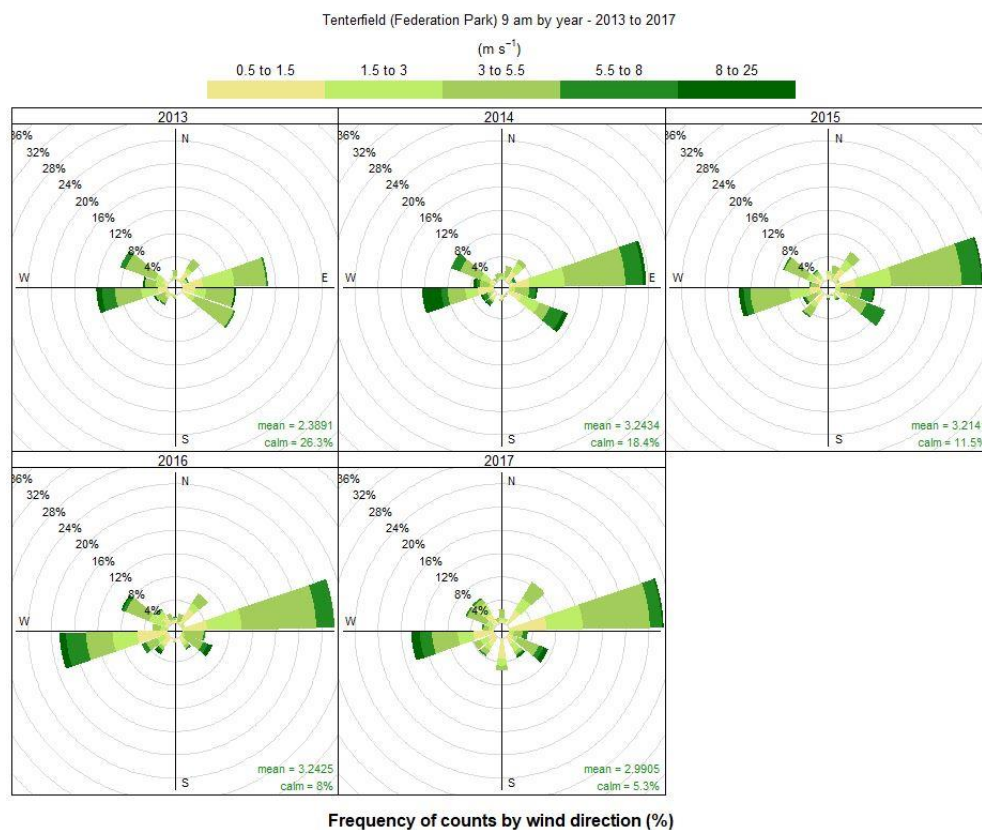
As discussed in **Section 4.3** a meteorological modelling exercise has been performed to characterise the meteorology of the Quarry Site in the absence of site-specific measurements. The meteorological modelling has been validated using measurements taken at Tenterfield (Federation Park) AWS.

It is noted that the AWS at Tenterfield (Federation Park) only records 9am and 3pm wind speed and direction data. This is generally not considered appropriate for modelling validation, however, the nearest monitoring station measuring hourly wind data is over 82 km away at Glen Innes Airport AWS. Due to this distance it is not considered representative of the area where the Quarry resides, nor does it lie within an appropriate domain for meteorological modelling. Subsequently, in the absence of more suitable data, meteorological modelling has been performed against the 9 am and 3 pm data sets as measured at the Tenterfield AWS.

Furthermore, it is noted that the dataset measured at the Tenterfield AWS does not contain 3 pm wind speed and direction data for 2016 and 2017. Subsequently, only 9 am data has been adopted in the assessment of longer-term trends and for validation purposes.

Meteorological conditions at the Tenterfield (Federation Park) AWS have been examined to determine a 'typical' or representative dataset for use in dispersion modelling. Annual wind roses for the most recent years at 9 am (2013 to 2017) are presented in **Figure 1-2**.

Figure 1-2 Annual wind roses for 9 am, 2013 to 2017, Tenterfield (Federation Park) AWS



The wind roses indicate that from 2013 to 2017 winds measured at the Tenterfield (Federation Park) AWS show a predominant easterly and westerly component at 9 am.

The majority of wind speeds experienced at the Tenterfield (Federation Park) AWS over the 5-year period at 9 am, are generally measured in the range of 0.5 metres per second (m s⁻¹) to 5.5 m s⁻¹ with the highest wind speeds (greater than 8 m s⁻¹) occurring from a westerly direction. Winds of this speed are not very common, occurring during 3.2 % of the observed hours over the 5-year period at Tenterfield AWS. Calm winds (<0.5 m s⁻¹) occur during 14.0 % of hours on average across the 5-year period.

Given the wind distribution across the years examined, data for the year 2015 has been selected as being appropriate for further assessment, as it best represents the general trend across the 5-year period studied.

Presented in **Figure 1-3** are the 9 am annual wind rose for the 2013 to 2017 period and the year 2015 and in **Figure 1-4** the annual wind speed distribution for the Tenterfield (Federation Park) AWS.

Figure 1-3 Annual wind roses for 9am, 2013 to 2017, and 2015 Tenterfield (Federation Park) AWS

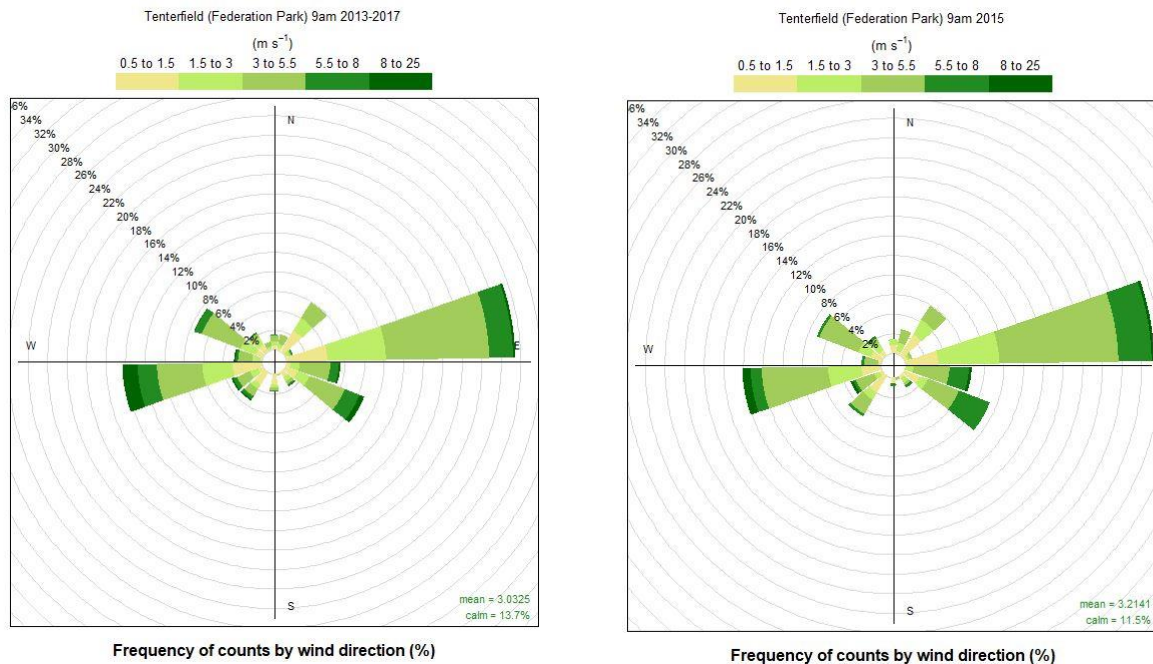
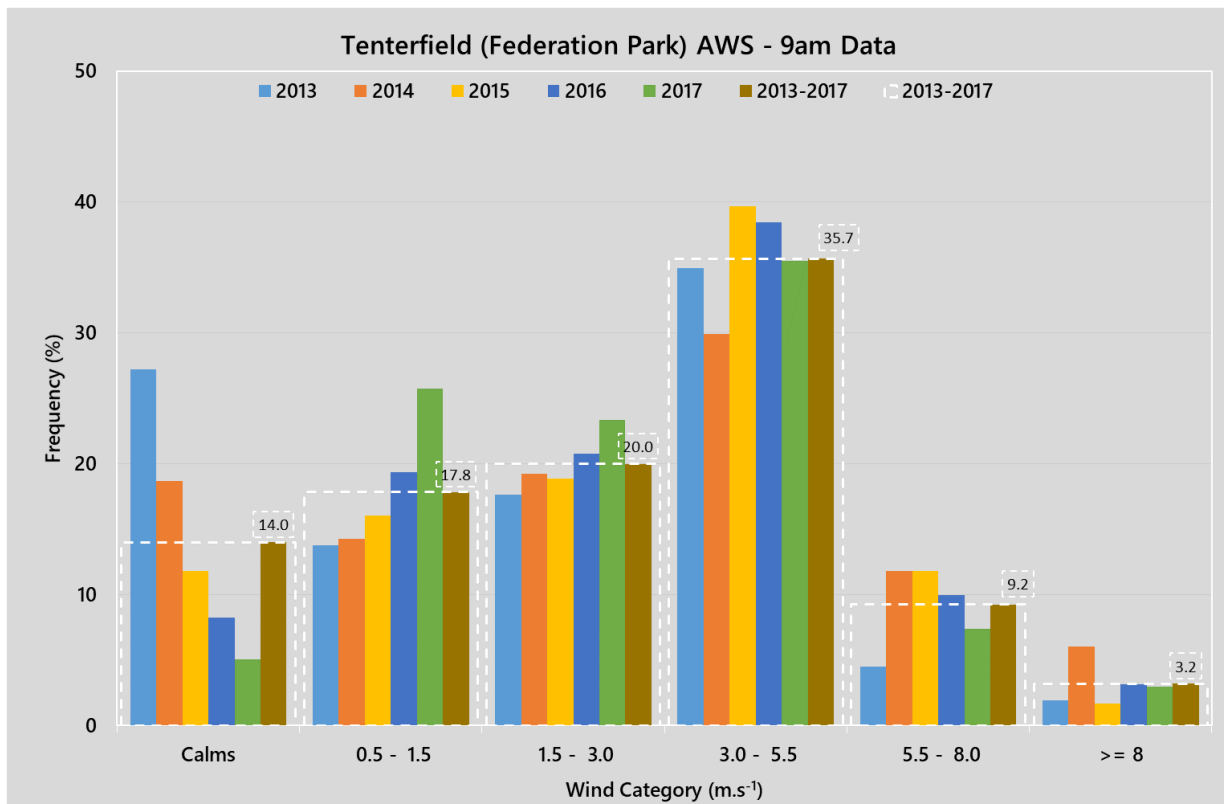


Figure 1-4 Annual wind speed distribution for 9 am – Tenterfield (Federation Park)



Meteorological Modelling

The BoM data adequately covers the issues of data quality assurance, however it is limited by its location compared to the Quarry site. To address these uncertainties, a multi-phased assessment of the meteorology data has been performed.

In absence of any measured onsite meteorological data, site representative meteorological data for the Quarry site was generated using the TAPM meteorological model in a format suitable for using in the CALPUFF dispersion model (refer **Section 5.1**).

Meteorological modelling using The Air Pollution Model (TAPM, v 4.0.5) has been performed to predict the meteorological parameters required for CALPUFF. TAPM, developed by the Commonwealth Scientific and Industrial Research Organisation (CSIRO) is a prognostic model which may be used to predict three-dimensional meteorological data and air pollution concentrations.

TAPM predicts wind speed and direction, temperature, pressure, water vapour, cloud, rain water and turbulence. The program allows the user to generate synthetic observations by referencing databases (covering terrain, vegetation and soil type, sea surface temperature and synoptic scale meteorological analyses) which are subsequently used in the model input to generate site-specific hourly meteorological observations at user-defined levels within the atmosphere.

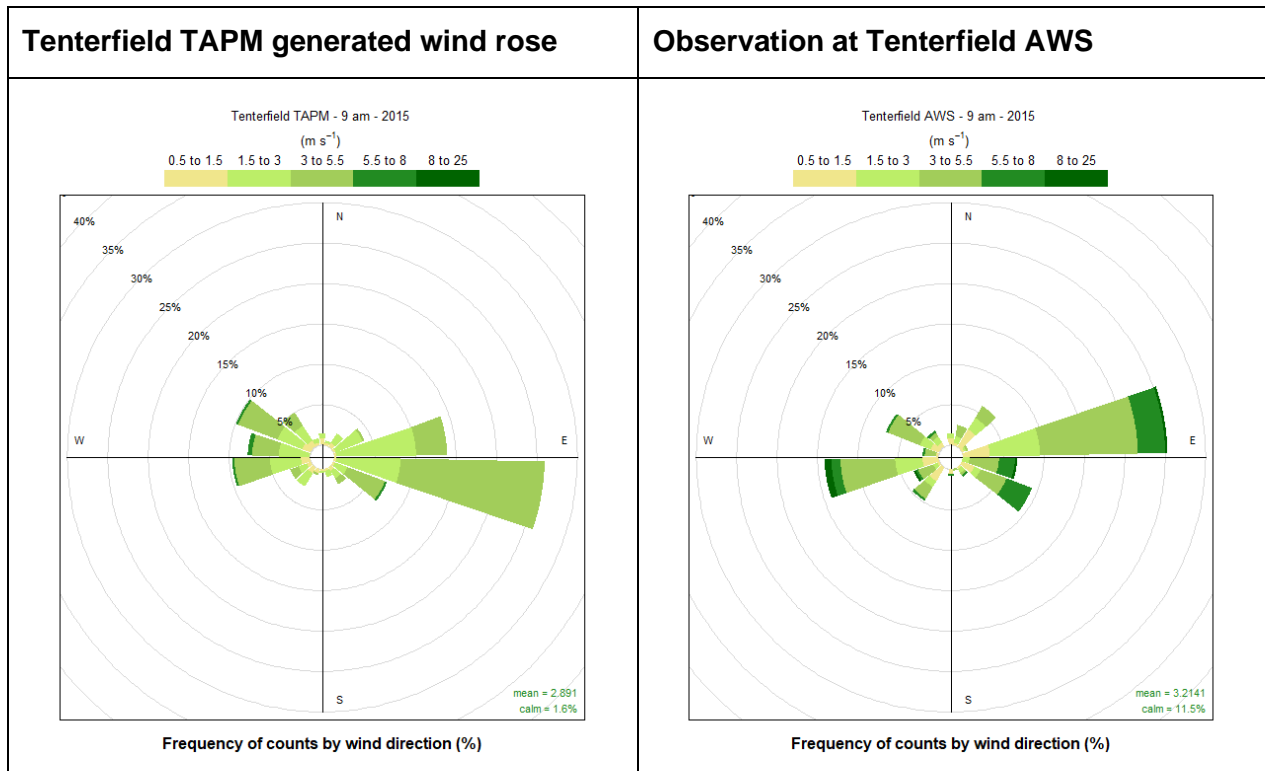
The parameters used in TAPM modelling are presented in **Table 1-1**.

Table 1-1
Meteorological parameters used for this study

TAPM v 4.0.5	
Modelling period	1 January 2015 to 31 December 2015
Centre of analysis	406 656 mS, 6 791 636 mN (UTM Coordinates)
Number of grid points	25 x 25 x 25
Number of grids (spacing)	4 (30 km, 10 km, 3 km, 1 km)
Terrain	AUSLIG 9 second DEM
Data assimilation	No assimilation

A comparison of the TAPM generated meteorological data, and that observed at the Tenterfield (Federation Park) AWS is presented in **Figure 1-5**.

Figure 1-5 Modelled and observed meteorological data – Tenterfield (Federation Park) 9 am 2015

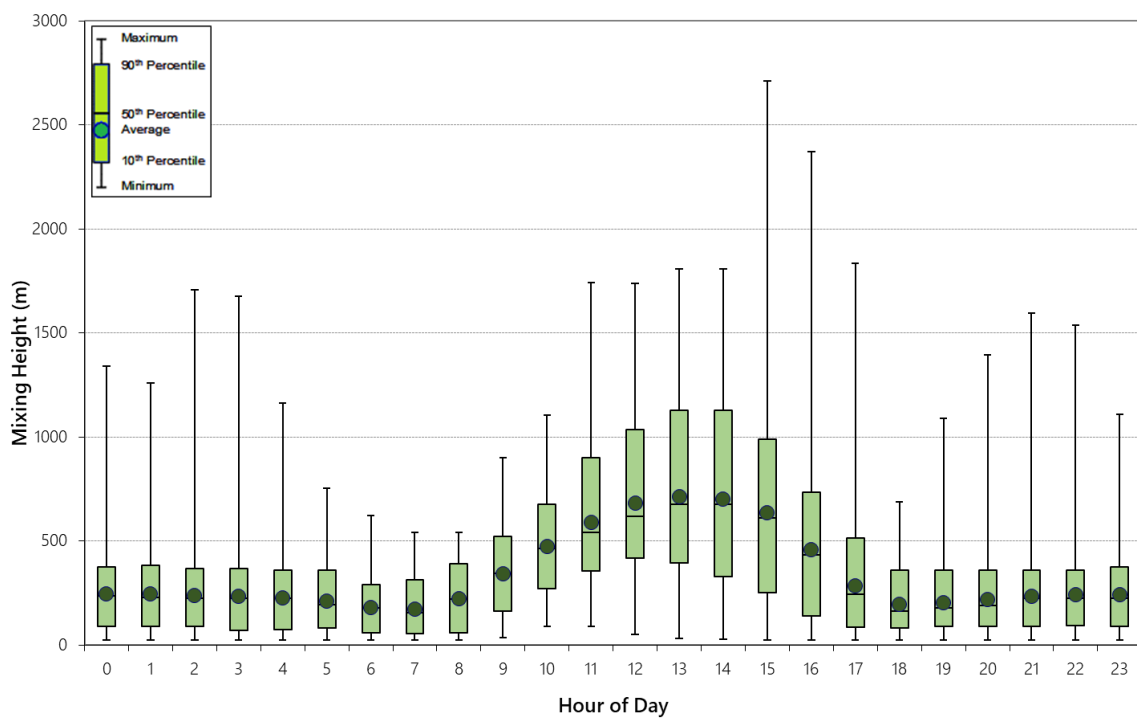


As generally required by the NSW EPA, the following provides a summary of the modelled meteorological dataset. Given the nature of the pollutant emission sources at the Quarry Site, detailed discussion of the humidity, evaporation, cloud cover, katabatic air drainage and air recirculation potential has not been provided. Details of the predictions of wind speed and direction, mixing height and temperature at the Quarry Site are provided below.

Diurnal variations in maximum and average mixing heights predicted by TAPM at the Quarry Site during 2015 are illustrated in **Figure 1-6**.

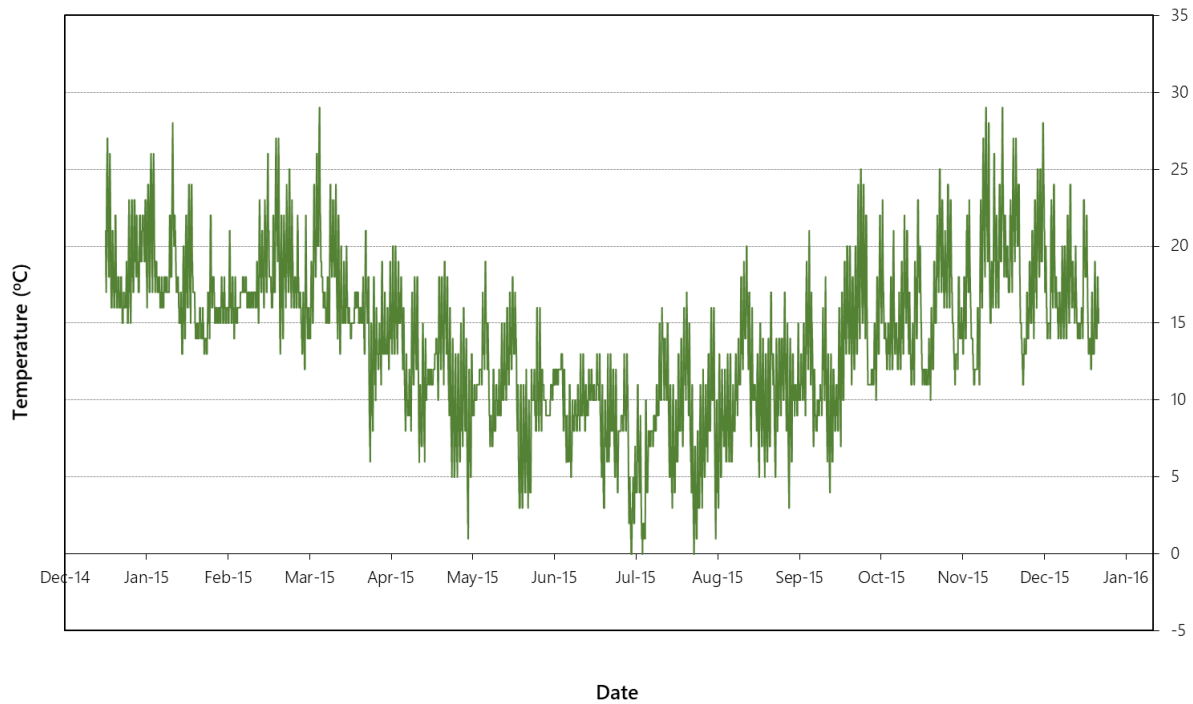
As expected, an increase in mixing height during the morning is apparent, arising due to the onset of vertical mixing following sunrise. Maximum mixing heights occur in the mid to late afternoon, due to the dissipation of ground-based temperature inversions and growth of the convective mixing layer.

Figure 1-6 Predicted mixing height – Quarry Site 2015



The modelled temperature variations predicted at the Proposal site during 2015 are presented in **Figure 1-7**.

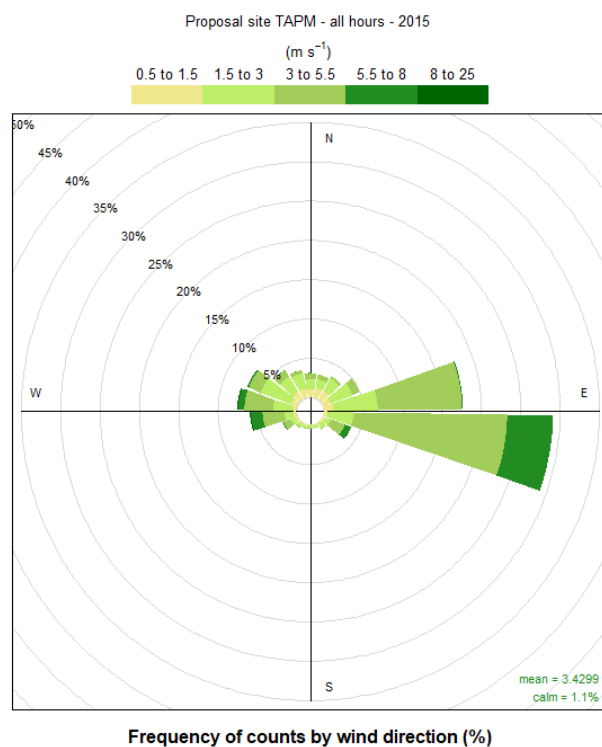
Figure 1-7 Predicted temperature –Quarry Site 2015



The maximum temperature of 29°C was predicted on the 20th March, and 26th November 2015 and the minimum temperature of 0°C was predicted on the 13th and 17th July and 5th August 2015.

The modelled wind speed and direction at the Quarry Site during 2015 are presented in **Figure 1-8**.

Figure 1-8 Predicted wind speed and direction –Quarry Site 2015



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Annexure 2

Background Air Quality

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Air quality data is not monitored at the Quarry Site and therefore air quality data measured at a representative location has been adopted for the purposes of this assessment. Determination of data to be used as a location representative of the Quarry and during a representative year can be complicated by factors which include:

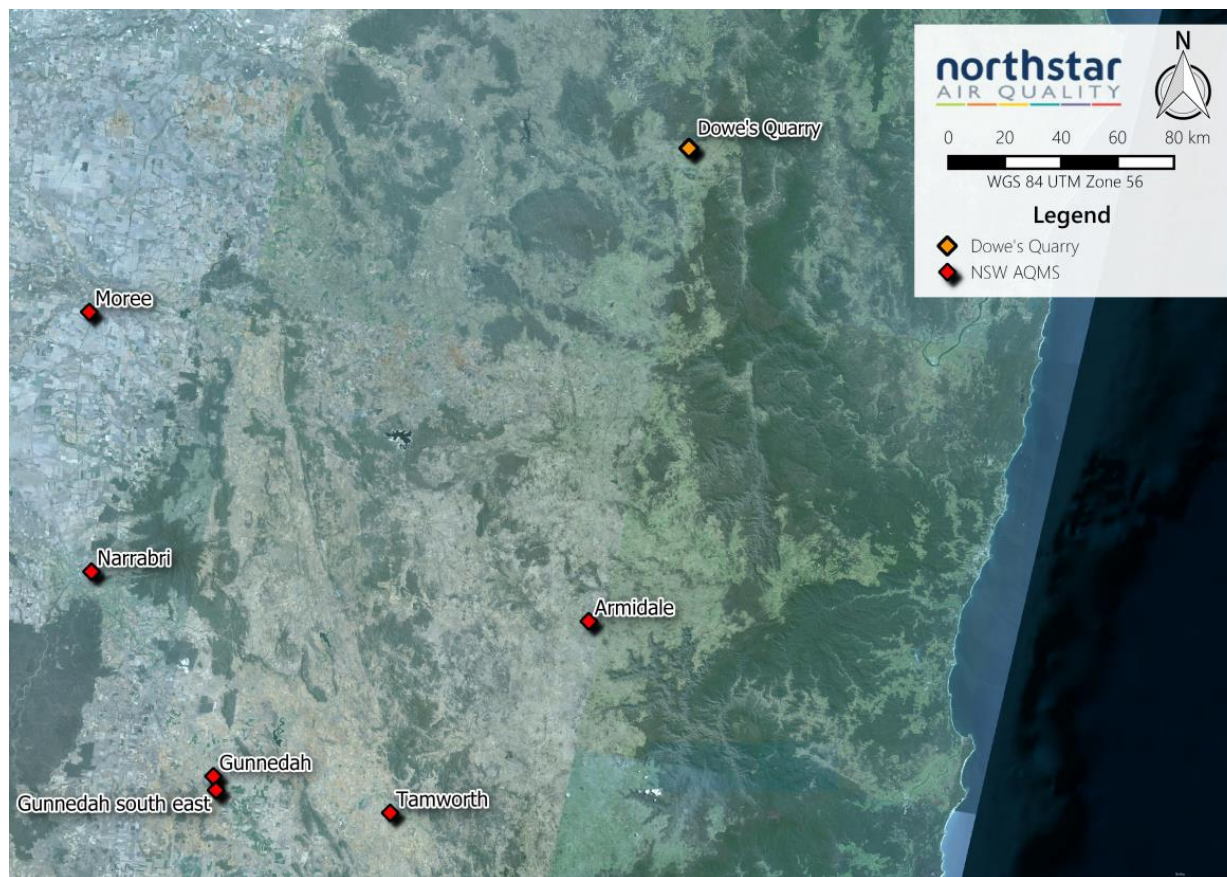
- The sources of air pollutant emissions around the Quarry Site and representative air quality monitoring station (AQMS); and,
- The variability of particulate matter concentrations (often impacted by natural climate variability).

Air quality monitoring is performed by the NSW Department of Planning, Industry and Environment (DPI&E) at five AQMS in regional centres and as part of the Rural Air Quality Monitoring Network (RAQMN), within a 285 km radius of the Quarry Site. Details of the monitoring performed at these AQMS is presented in **Table 2-1** and **Figure 2-1**.

Table 2-1
Closest DPI&E AQMS to the Quarry

AQMS Location	Distance to Site (km)	Screening Parameters				
		Network ⁽¹⁾	2015 Data	Measurements		
				PM ₁₀	PM _{2.5}	TSP
Armidale	171.3	RAQMN	×	×	×	✓
Moree	220.5	RAQMN	×	×	×	✓
Tamworth	258.2	AQMS	✓	✓	×	×
Narrabri	259.7	AQMS	✓	✓	×	×
Gunnedah	579.2	AQMS	✓	✓	×	×
Gunnedah South East	282.5	RAQMN	×	×	×	✓

Note: (1) RAQMN – Regional Air Quality Monitoring Network, Regional – Regional centre

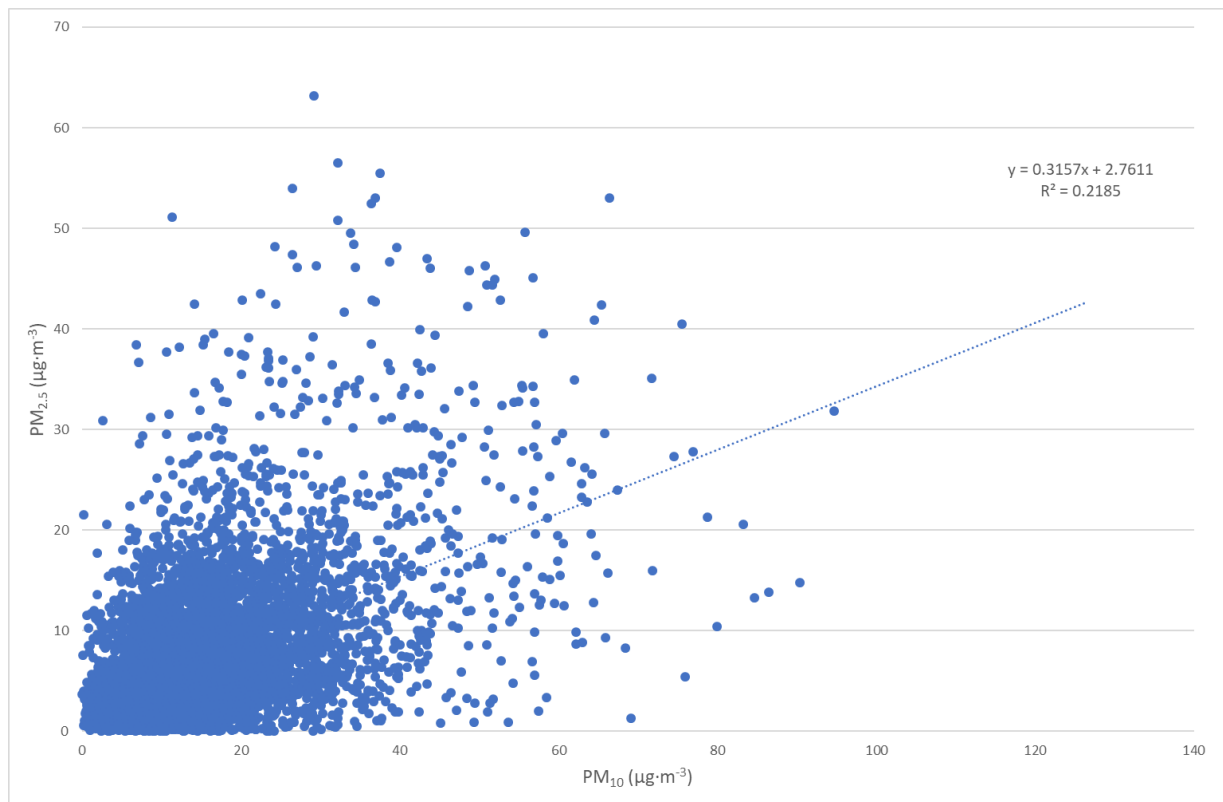
Figure 2-1 Air quality monitoring stations surrounding the Quarry Site

Source: Northstar Air Quality Pty Ltd

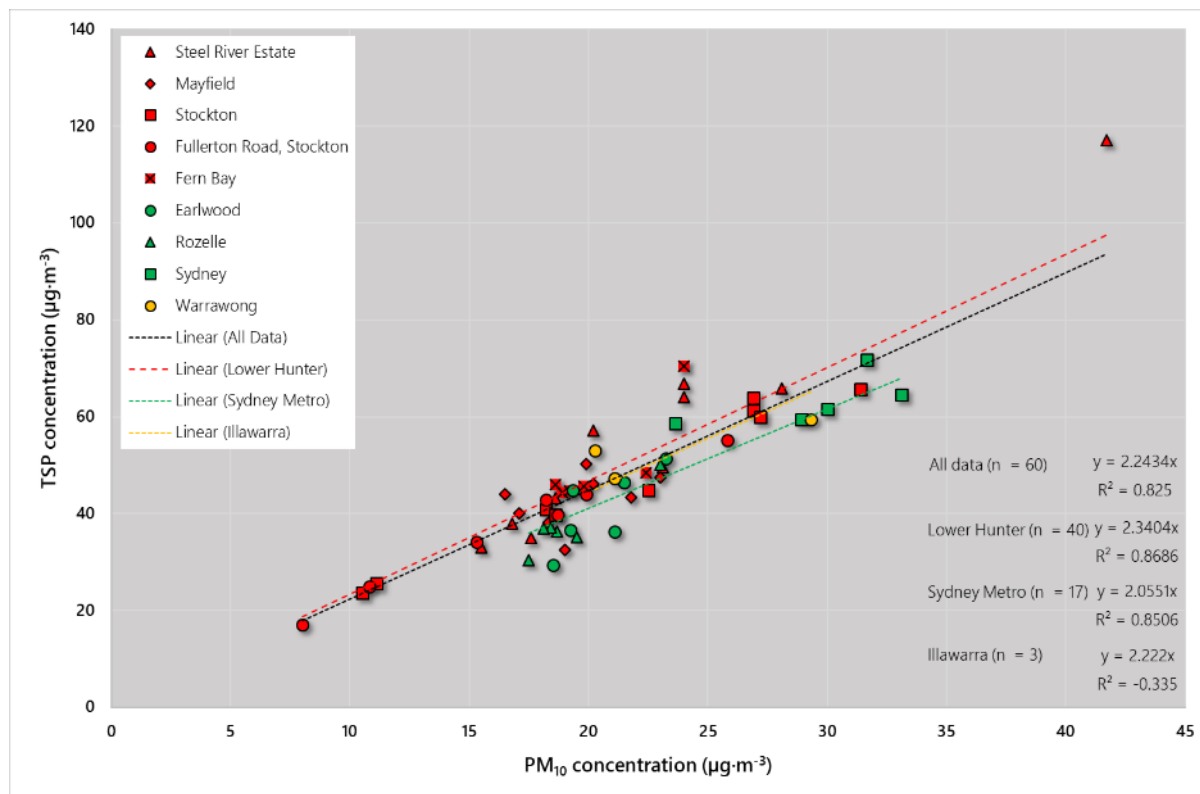
The closest identified AQMS to the Quarry Site with continuous data which is able to be adopted for use in this AQIA is located at Tamworth. It is noted that the AQMS located at Armidale and Moree, both of which are more proximate to the Quarry, do not measure PM_{10} , which is of critical importance to this AQIA.

All identified monitoring stations did not measure $PM_{2.5}$ in 2015, and therefore a proxy measurement has been adopted/calculated. The proxy was calculated from the relationship between hourly PM_{10} and $PM_{2.5}$ data measured at Tamworth AQMS in 2016. An X-Y plot is presented in **Figure 2-2** to illustrate the relationship between the PM_{10} and $PM_{2.5}$ data as measured at Tamworth in 2016. The trendline equation ($PM_{2.5} = 0.3157 \times PM_{10} + 2.7611$) was used to calculate the proxy $PM_{2.5}$ using the PM_{10} data measured at Tamworth in 2015 data as input.

Figure 2-2 X-Y plot PM_{10} and $PM_{2.5}$ Tamworth 2016



It is noted that as part of the DPI&E Regional Air Quality Monitoring Network program there are AQMS that measure TSP, however access to that data is not available at the time of reporting. Based upon long-term historic monitoring data, an analysis of co-located measurements of TSP and PM_{10} in the Lower Hunter (1999 to 2011), Sydney Metropolitan (1999 to 2004) and Illawarra (2002 to 2004) regions is presented in **Figure 2-3**. The analysis concludes that, on the basis of the measurements collected in all regions between 1999 to 2011, the derivation of a broad TSP: PM_{10} ratio of 2.3404 : 1 (i.e. PM_{10} represents ~43% of TSP) from the Lower Hunter region is appropriate. In the absence of any more specific information, this ratio has been adopted within this AQIA, resulting in a background annual average TSP concentration of $33.0 \mu\text{g}\cdot\text{m}^{-3}$ being adopted.

Figure 2-3 Co-located TSP and PM₁₀ measurements, Lower Hunter, Sydney Metro and Illawarra

Summary statistics for TSP, PM₁₀ and PM_{2.5} are presented in **Table 2-2**.

Table 2-2
PM₁₀ and PM_{2.5} statistics 2015 – Tamworth

Pollutant	TSP (µg·m ⁻³)	PM ₁₀ (µg·m ⁻³)	Proxy PM _{2.5} (µg·m ⁻³)
Averaging Period	Annual	24-Hour	24-Hour
Data Points (number)	361	361	361
Mean	33.0	14.1	7.2
Standard Deviation	-	6.1	1.9
Skew ¹	-	1.6	1.6
Kurtosis ²	-	6.1	6.1
Minimum	-	3.6	3.9
Percentiles (µg·m⁻³)			
1	-	4.7	4.2
5	-	6.4	4.8
10	-	7.3	5.1
25	-	10.2	6.0
50	-	12.9	6.8
75	-	17.0	8.1
90	-	22.1	9.7
95	-	24.5	10.5

Pollutant	TSP ($\mu\text{g}\cdot\text{m}^{-3}$)	PM ₁₀ ($\mu\text{g}\cdot\text{m}^{-3}$)	Proxy PM _{2.5} ($\mu\text{g}\cdot\text{m}^{-3}$)
97	-	26.3	11.1
98	-	28.8	11.9
99	-	30.8	12.5
Maximum	33.0	52.7	19.4
Data Capture (%)	98.9	98.9	98.9

Note: 1 - Skew represents an expression of the distribution of measured values around the derived mean. Positive skew represents a distribution tending towards values higher than the mean, and negative skew represents a distribution tending towards values lower than the mean. Skew is dimensionless.
2 - Kurtosis represents an expression of the value of measured values in relation to a normal distribution. Positive skew represents a more peaked distribution, and negative skew represents a distribution more flattened than a normal distribution. Kurtosis is dimensionless.

Graphs presenting the daily varying PM₁₀ and proxy PM_{2.5} data recorded at Tamworth in 2015 are presented in **Figure 2-4** and **Figure 2-5**, respectively.

Figure 2-4 PM₁₀ measurements, Tamworth 2015

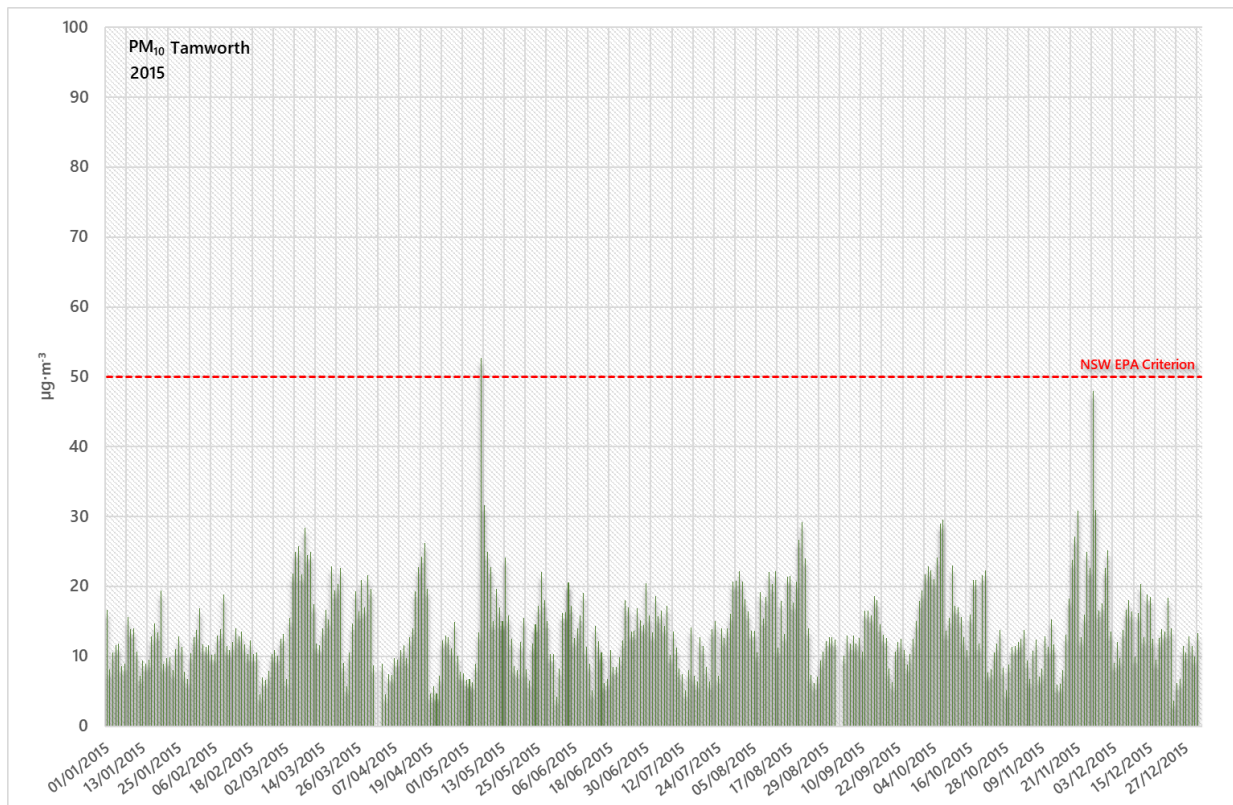
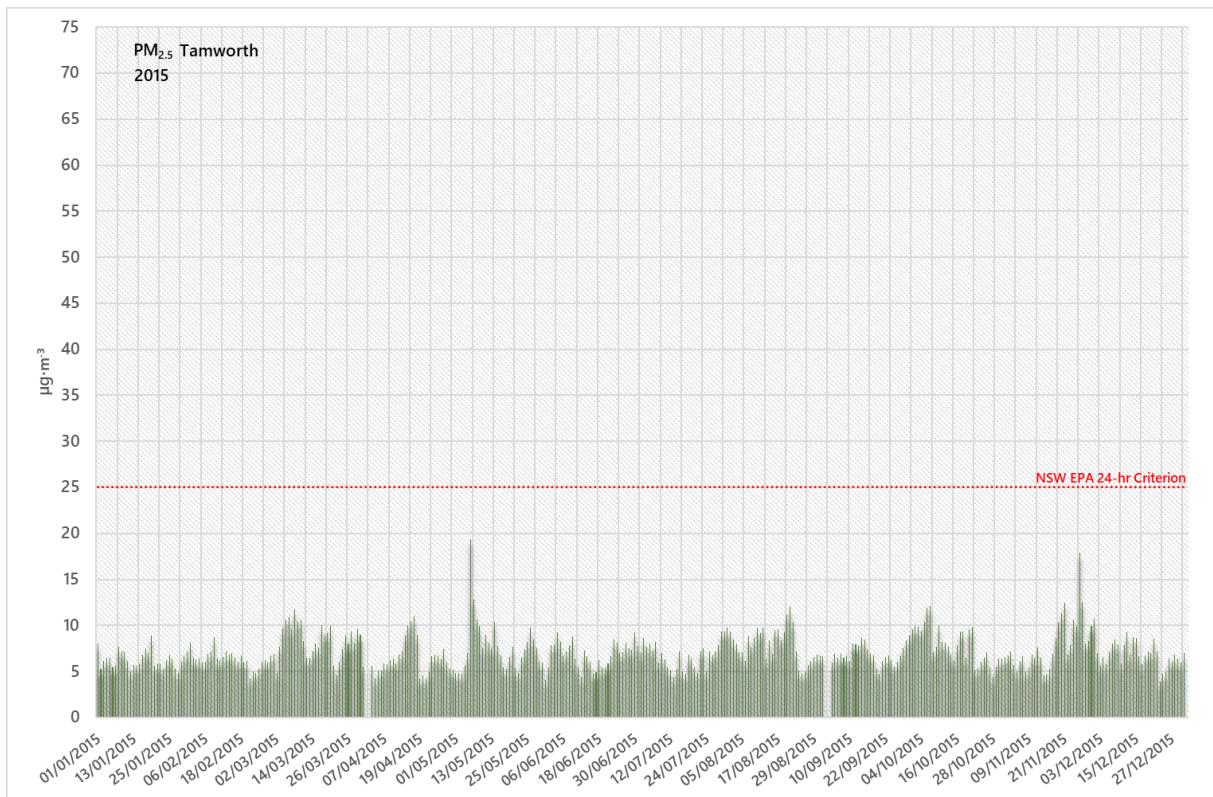


Figure 2-5 Proxy PM_{2.5} measurements, Tamworth 2015



It is noted that the Approved Methods (NSW EPA, 2017) requires that background concentrations (as provided above) are added to dispersion model predictions to determine a 'cumulative' impact.

Annexure 3

Emissions Estimation

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EMISSIONS ESTIMATION – EMISSION FACTORS

As outlined in Section 2.4, a number of operations to be performed as part of the Proposal have the potential to result in emissions of particulate matter. A detailed outline of the emission estimation techniques adopted to derive total emissions from the sources identified in Section 2.4 are presented below.

Emission factors published by the US EPA in the Compilation of Air Pollutant Emission Factors (AP-42) have been adopted to allow estimation of particulate matter emissions (TSP, PM₁₀ and PM_{2.5}) from the Proposal operation. Several AP-42 sections have been consulted in the preparation of this assessment including:

- 11.9 Western Surface Coal Mining
- 11.19.2 Crushed Stone Processing and Pulverised Mineral Processing
- 13.2.2 Unpaved Roads
- 13.2.1 Paved Roads
- 13.2.4 Aggregate Handling and Storage Piles

Drilling and blasting

Emissions of particulate matter resulting from drilling and blasting have been estimated using the emission factor presented in Section 11.9 of AP-42 (Western Surface Coal Mining) (US EPA, 1998).

The emission factor in Table 11.9-2 has been adopted for blasting:

$$TSP (kg \cdot blast^{-1}) = 0.00022(A)^{1.5}$$

where:

A is the horizontal area (m²) with blasting depth ≤ 12 m.

PM₁₀ and PM_{2.5} emission factors are derived using the scaling factors outlined in Table 11.9.2 of (US EPA, 1998), which are 0.52 for PM₁₀ and 0.03 for PM_{2.5} (applied to the TSP emission factor).

The emission factor in Table 11.9-4 has been adopted for drilling:

$$TSP (kg \cdot hole^{-1}) = 0.59$$

PM₁₀ and PM_{2.5} emission factors have been derived using the same scaling factors as for blasting as outlined above in the absence of drilling specific factors.

On average, up to 20 000 t of material is anticipated to be removed by each blast. Assuming a 12 m drill holed depth, a 3 m by 3 m hole pattern and a material density of 2.4 t·m⁻³, and up to 12 blasts each year (approximately one per month), the annual blasting area (m²) in each of the modelled operational stages has been taken to be 4 167 m².

Blasting has not been assumed to occur during the assessment of maximum 24-hour impacts, as the throughput of the processing operations would be limited should blasting occur.

Loading and unloading, managing stockpiles

Emissions of particulate matter resulting from the loading of materials to trucks, and the unloading of materials at the raw feed, crusher hopper, overburden emplacement area and stockpiles, and the management of stockpiles at the processing plant have been estimated using the emission factor presented in Section 13.2.4 of AP-42 (Aggregate Handling and Storage Piles) (US EPA, 2006b).

The emission factor on page 13.2.4-4 has been adopted for the operations outlined above:

$$E \text{ (kg} \cdot \text{tonne}^{-1}\text{)} = k(0.0016) \frac{\left(\frac{U}{2.2}\right)^{1.3}}{\left(\frac{M}{2}\right)^{1.4}}$$

where:

E = emission factor

k = particle size multiplier (dimensionless)

U = mean wind speed ($\text{m} \cdot \text{s}^{-1}$)

M = material moisture content (%)

The particle size multiplier for TSP, PM_{10} and $\text{PM}_{2.5}$ are provided in (US EPA, 2006b) as 0.74, 0.35 and 0.2, respectively.

The value adopted for U (mean wind speed) has been calculated from the output of the modelled meteorological file which is discussed in detail in **Annexure 1**. This value has been calculated to be $3.4 \text{ m} \cdot \text{s}^{-1}$.

The value adopted for M (material moisture content) has been assumed to be 2 % for all materials handled at the Quarry Site. A review of several AQIA was performed which indicates that a range of values between 2 % and 5 % moisture content for materials handled at hard rock or aggregate quarries have been previously adopted:

- 2 % for soil as per page 17 of (GHD, 2016)
- 4 % for hard rock as per page 24 of (GHD, 2009)
- 3 % for rock and 5% for overburden as per page 25 of (Heggies, 2008)
- 2 % for aggregate as per page B-4 of (Pacific Environment Limited, 2017)
- 5 % for hard rock and 4% for product as per page 3-38 of (BMT WBM Pty Ltd, 2011)

In the case of the AQIA reviewed, no source data for those moisture content values are provided. For the purposes of this assessment, a value of 2 % has been adopted for all materials to be handled as part of Proposal operations. This is the lowest value of those reviewed and is conservative.

Processing

Emissions of particulate matter resulting from the processing of materials (crushing and screening) have been estimated using the emission factors presented in Section 11.19.2 of AP-42 (Crushed Stone Processing and Pulverised Mineral Processing) (US EPA, 2004).

For uncontrolled tertiary crushing (and uncontrolled primary and secondary crushing):

$$\text{TSP (kg} \cdot \text{tonne}^{-1}) = 0.0027$$

$$\text{PM}_{10} \text{ (kg} \cdot \text{tonne}^{-1}) = 0.0012$$

$$\text{PM}_{2.5} \text{ (kg} \cdot \text{tonne}^{-1}) = 0.00012$$

PM_{2.5} emission factors are not available in AP42 although have been taken to be 10% of PM₁₀ as per aggregate handling sources (MRI, 2006).

For uncontrolled screening:

$$\text{TSP (kg} \cdot \text{tonne}^{-1}) = 0.0125$$

$$\text{PM}_{10} \text{ (kg} \cdot \text{tonne}^{-1}) = 0.0043$$

$$\text{PM}_{2.5} \text{ (kg} \cdot \text{tonne}^{-1}) = 0.00043$$

PM_{2.5} emission factors are not available in AP42 although taken to be 10 % of PM₁₀ as per aggregate handling sources (MRI, 2006).

Transportation

Emissions of particulate matter resulting from the movement of materials on unpaved and paved roads have been estimated using the emission factors presented in Section 13.2.2 (Unpaved Roads) and 13.2.1 (Paved Roads) of AP-42, respectively (US EPA, 2006a), (US EPA, 2011).

The emission factor on page 13.2.2-4 of (US EPA, 2006a) has been adopted for the operations of vehicles on unpaved roads:

$$E \text{ (kg} \cdot \text{VKT}^{-1}) = 0.2819 \times k(s/12)^a(W \times 0.907185/3)^b$$

where:

E = emission factor (kg per vehicle kilometre travelled) multiplied by 0.2819 to convert from lb per vehicle mile travelled

k = particle size multiplier (dimensionless)

s = surface material silt content (%)

W = mean vehicle weight (tons) multiplied by 0.907185 to convert to metric tonnes

The particle size multipliers for TSP, PM₁₀ and PM_{2.5} (k) are provided in (US EPA, 2006a) as 4.9, 1.5 and 0.15, respectively. The silt content (s) of unpaved haul roads at the Quarry Site has been taken to be 8.3 % which equates to a haul road to/from pit at a stone quarrying and processing facility (Table 13.2.2-1 of (US EPA, 2006a)). This is considered to most appropriately reflect the proposed operations.

The mean weight (W) of vehicles has been calculated based on the use of '40 t' dump trucks, such as the CAT 771D (or similar) which has a payload of 41 t, tare weight of 34.7 t and a loaded weight of 75.7 t (ritchiespecs.com). The average vehicle weight has therefore been calculated to be 55.2 t (metric).

The emission factor on page 13.2.1-4 of (US EPA, 2011) has been adopted for the operations of vehicles on paved roads:

$$E (kg \cdot VKT^{-1}) = k(sL)^{0.91}(W \times 0.907185)^{1.02}$$

where:

E = emission factor (kg per vehicle kilometre travelled)

k = particle size multiplier (dimensionless)

sL = road surface silt loading (g·m⁻²)

W = average weight (tons) of vehicles travelling the road multiplied by 0.907185 to convert to metric tonnes

The particle size multipliers for TSP, PM₁₀ and PM_{2.5} (k) are provided in (US EPA, 2011) as 3.23, 0.62 and 0.15, respectively.

The road surface silt loading (sL) of the paved haul road between Mt Lindesay Rd and the unpaved section of access road has been taken to be 0.6 g·m⁻². This value is considered to represent a potential worst-case. (US EPA, 2011) provides discussion regarding limited access roadways with the recommendation that a silt loading value of 0.015 g·m⁻² be adopted. The value of 0.6 g·m⁻² is therefore considered to be conservative. It is noted that this value is consistent with that adopted in the previous AQIA for the Quarry (ENVIRON, 2014).

The mean weight of vehicles (W) has been calculated based on the use of 50 t capacity B-Double vehicles, which would have a payload of 50 t, tare weight of 13.5 t and a loaded weight of 63.5 t. The average vehicle weight has therefore been calculated to be 38.5 t (metric).

Wind Erosion

Emissions of particulate matter resulting from the wind erosion of materials from the extraction area, overburden emplacement, processing area (including material stockpiles) have been estimated using the emission factor presented in Section 11.9 of AP-42 (Western Surface Coal Mining) (US EPA, 1998).

The emission factor in Table 11.9-4 of (US EPA, 1998) has been adopted for the action of wind erosion:

$$\text{TSP (tonne} \cdot \text{ha}^{-1} \cdot \text{yr}^{-1}) = 0.85$$

$$\text{PM}_{10} \text{ (tonne} \cdot \text{ha}^{-1} \cdot \text{yr}^{-1}) = 0.425$$

$$\text{PM}_{2.5} \text{ (tonne} \cdot \text{ha}^{-1} \cdot \text{yr}^{-1}) = 0.06375$$

To determine PM_{10} and $\text{PM}_{2.5}$ emissions, the particle size multipliers in Section 13.2.5 (Industrial Wind Erosion) of AP-42 have been applied to TSP emissions, specifically 0.5 for PM_{10} and 0.075 for $\text{PM}_{2.5}$ (US EPA, 2006c).

ACTIVITY DATA

Activity data for each modelled phase of the operations to be performed as part of the Proposal are presented in **Table 3-1** overleaf. Notes on the assumptions adopted in the calculation of those data are outlined below.

Note A: Quantity also reflects loading to trucks by excavator and unloading at final location

Note B: No overburden removal or transport assumed during peak daily activities

Note C: Assumed maximum fresh material transported from pit to processing plant during peak daily activities 1 400 t which equates to 35 truck loads, or approximately twice the daily average

Note D: No blasting assumed during peak daily activities

Note E: Assumed 95% through jaw crusher

Note F: Maximum daily transport of material off site limited by approvals – maximum of 28 trucks per day

Note G: Processing in daily peak activities limited by capacity of equipment = 470 t·hr⁻¹.

Processing rate during daily peak activities assumed to be approximately 7 times greater than the average required.

Note H: Area of materials stockpiles shown for information. Wind erosion covered in area of 'processing area'

Note J: Area of overburden and fines emplacement shown for information. Wind erosion covered in area of 'extraction area'

Length of transport routes in each Stage:

Stage 1:

Overburden transport route – 0.78 km

Fresh rock transport route – 0.78 km

Fines to overburden transport route – 0.29 km

Product transport route (unpaved) – 0.91 km

Product transport route (paved) – 0.77 km

Stage 2:

Overburden transport route – 0.61 km

Fresh rock transport route – 0.6 km

Fines to overburden transport route – 0.29 km

Product transport route (unpaved) – 0.96 km

Product transport route (paved) – 0.77 km

**Table 3-1
Adopted Activity Data**

Parameter	Units	Stage 1		Stage 2	
Period	-	1 year	24-hour	1 year	24-hour
Overburden removal ^{A,B}	tonnes	60 000	0	60 000	0
Overburden transport route	kilometres	2 286	0	1 788	0
Fresh rock removal ^{A,C}	tonnes	230 000	1 400	230 000	1 400
Fresh rock transport route to processing area	kilometres	8 537	52	6 740	41
Drilling	holes	926	77	926	77
Blasting ^D	m ²	7 896	0	7 896	0
Primary crushing (Jaw) ^{E,G}	tonnes	218 500	4 750	218 500	4 750
Secondary crushing (Cone) ^G	tonnes	230 000	5 000	230 000	5 000
Screening ^G	tonnes	230 000	5 000	230 000	5 000
Product transported off site	tonnes	230 000	1 400	230 000	1 400
Removal of fines ^A	tonnes	10 000	87	10 000	87
Transport of fines to overburden stockpile	kilometres	142	1.2	142	1.2
Product transport route (unpaved on site) ^F	kilometres	8 372	51	8 832	54
Product transport route (paved) ^F	kilometres	7 084	43	7 084	43
Extraction area	hectares	6.9	6.9	10.1	10.1
Processing area	hectares	1.8	1.8	1.8	1.8
Overburden and fines stockpile	hectares	3.2	3.2	2.6	2.6
Overburden and fines emplacement ^J	hectares			1.9	1.9
Product stockpiles ^H	hectares	0.027	0.027	0.027	0.027

Emissions Controls

The Quarry operates an air Quality Management Plan (AQMP) (DMC, 2015) which outlines air quality control measures adopted by the Applicant at the Quarry Site. As per section 5 of the AQMP:

- The dust collection system on the drill rig is regularly serviced to ensure it remains effective.
- Blasting and secondary rock breakage is limited during periods of high winds or extremely dry weather, where it is practical to do so.
- A bitumen seal will be applied to a 600 m section of the quarry access road to from its intersection with the Mount Lindesay Road.
- All other internal roads are surfaced with appropriate materials to limit dust lift-off and graded, where necessary.
- Road watering is undertaken on the remaining unsealed roads, if dust becomes a nuisance during periods of westerly winds.
- Appropriate care is taken to avoid spillage during loading.
- Load size is limited, as appropriate, to ensure materials do not extend above truck sidewalls.
- Each truck cover is fully extended on laden vehicles before each truck leaves the Quarry.
- All vehicles travelling on the quarry access road are limited to a speed no greater than 30km·hr⁻¹.
- All vehicles travelling on internal unsealed roads within the Quarry Site are limited to a speed no greater than 10km·hr⁻¹.
- DMcC's complaints management system would continue to be maintained to ensure that all complaints are dealt with through investigation and implementation of corrective treatments.

A number of the above measures have been implemented through a Driver's Code of Conduct.

Based on review of the above, emissions controls applied during each stage of operation are as follows:

- Dust collection on drill rig – 90 % control (NPI, 2012)
- Limited speed on site unpaved haul road – 44 % control (Countess Environmental , 2006)
- Water sprays on crushing – 77.7 % control (US EPA, 2004)
- Water sprays on screening- 91.2 % control (US EPA, 2004)
- Water sprays on transfer points – 50 % control (NPI, 2012)
- Pit retention for activities in pit – 50 % control for TSP, 5 % for PM₁₀ and PM_{2.5} (NPI, 2012)
- During peak daily operations, watering of all haul roads will also occur:
- Level 1 watering on unpaved haul roads – 50 % control (NPI, 2012)

Emissions Totals

Based on the above emission factors, activity rates and emission controls employed as part of the Proposal, the following tables outline the calculated emissions totals for each stage of operation and for annual average and peak daily activity rates:

Table 3-2 – Stage 1 Annual Particulate Emissions ($\text{kg} \cdot \text{annum}^{-1}$)

Table 3-3 – Stage 2 Annual Particulate Emissions ($\text{kg} \cdot \text{annum}^{-1}$)

Table 3-4 – Stage 1 Peak Daily Particulate Emissions ($\text{kg} \cdot \text{day}^{-1}$)

Table 3-5 – Stage 2 Peak Daily Particulate Emissions ($\text{kg} \cdot \text{day}^{-1}$)

Figure 3-1 and **Figure 3-2** also show these calculated emissions totals.

Figure 3-1 Annual Particulate Emission, Stage 1 and Stage 2

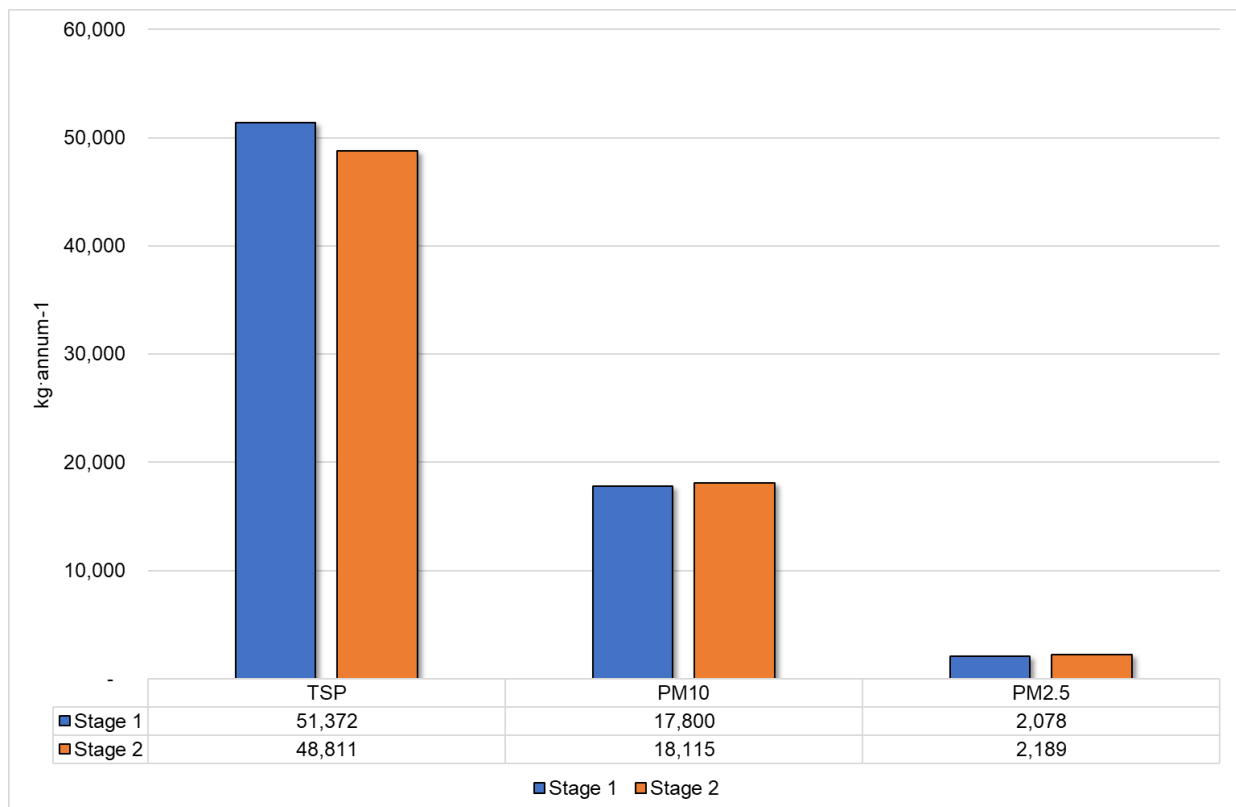


Figure 3-2 Peak Daily Particulate Emission, Stage 1 and Stage 2

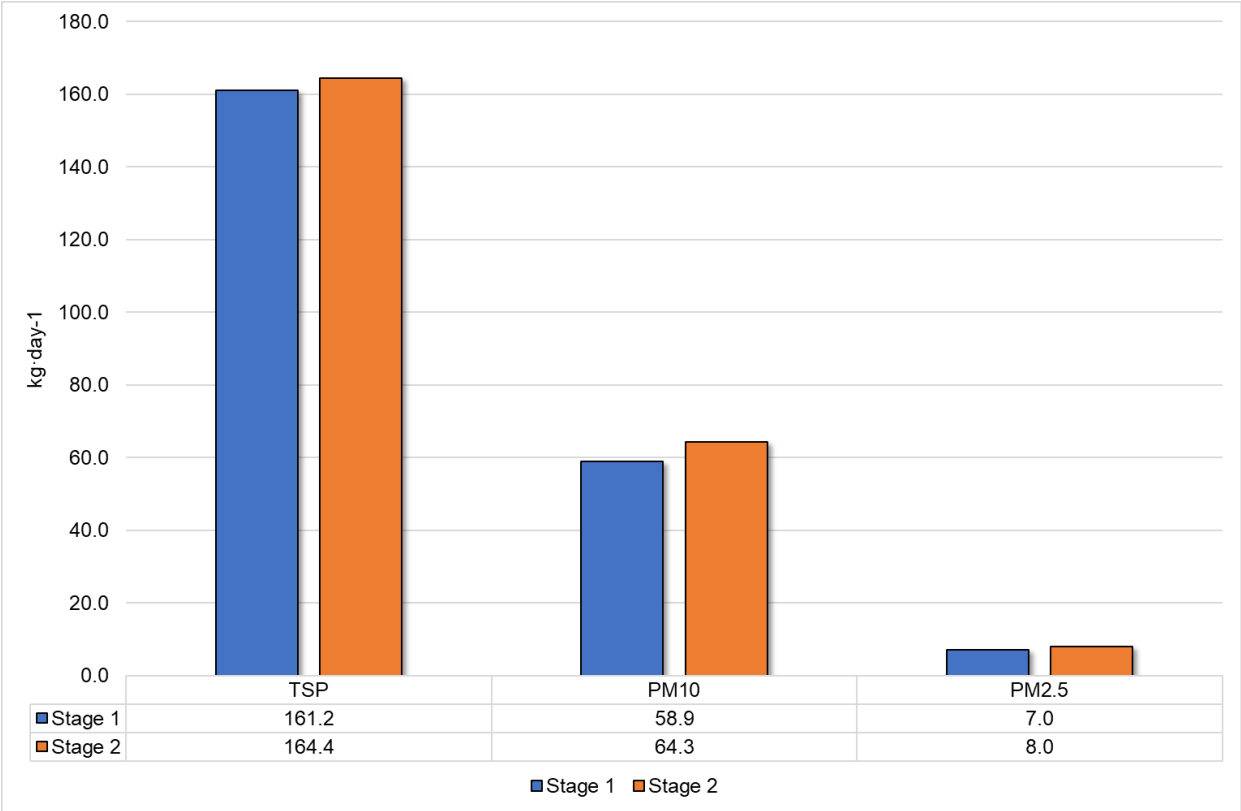


Table 3-2
Stage 1 – Annual Emissions Totals

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg·yr ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Drilling of blast holes	AP-42 - Drilling (Overburden) - Table 11.9-4	0.59000	0.30680	0.01770	kg·hole ⁻¹	887	holes	Dust collection (90%) Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	26.2	25.9	1.5
Blasting of fresh rock	AP-42 - Blasting (Coal or Overburden) - Table 11.9-2	1.42342	0.74018	0.04270	kg·blast ⁻¹	12	blasts	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	22.7	22.4	1.3
Loading of haul truck (rock)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	128.2	115.2	17.4
Loading of haul truck (overburden)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	60 000	t	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	33.4	30.0	4.5
Hauling rock to 'Processing Area'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	8 537.24	VKT	Limited speed (44%)	19 770.5	5 622.0	562.2
Haul overburden to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	2 285.71	VKT	Limited speed (44%)	5 293.2	1 505.2	150.5
Unloading of rock at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	-	256.3	121.2	18.4
Unloading of overburden at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	60 000	t	-	66.9	31.6	4.8
Excavator loading Jaw Crusher at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	-	256.3	121.2	18.4
Crushing of rock in Jaw Crusher	AP-42 - Primary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	218 500	tonnes	Controlled (77.7%)	131.6	58.5	10.5
Crushing of rock in Cone Crusher	AP-42 - Secondary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	230 000	tonnes	Controlled (77.7%)	138.5	61.5	11.1
Screening of rock	AP-42 - Screening - Table 11.19.2.1	0.01250	0.00430	0.00030	kg·t ⁻¹	230 000	tonnes	Controlled (91.2%)	253.0	87.0	6.1
Loading material stockpiles from processing	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	Water sprays (50%)	128.2	60.6	9.2

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg-yr ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Loading road trucks with product	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	-	256.3	121.2	18.4
Hauling of product from 'Processing Area' to paved road	AP-42 Unpaved roads - Section 13.2.2	3.51567	0.99973	0.09997	kg·VKT ⁻¹	8 372	VKT	Limited speed (44%)	16 482.6	4 687.1	468.7
Hauling of product from paved road to Mt Lindesay Rd	AP-42 Paved roads - Section 13.2.1	0.08404	0.01613	0.00390	kg·VKT ⁻¹	7 084	VKT	-	595.3	114.3	27.6
Wind erosion of Material Stockpiles	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	0.0	ha	-	-	-	-
Wind erosion of 'Extraction Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	6.9	ha	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	2 932.5	2 785.9	417.9
Wind erosion of 'Overburden and Fines Stockpile'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	3.2	ha	-	2 720.0	1 360.0	204.0
Wind erosion of 'Processing Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	1.8	ha	-	1 530.0	765.0	114.8
Loading of fines at 'Processing Area' to haul truck	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg/t	10 000	t	-	11.1	5.3	0.8
Transport of fines to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	141.64	VKT	Limited speed (44%)	328.0	93.3	9.3
Unloading of fines at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	10 000	t	-	11.1	5.3	0.8
Total									51 372	17 800	2 078

Table 3-3
Stage 2 – Annual Emissions Totals

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg·yr ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Drilling of blast holes	AP-42 - Drilling (Overburden) - Table 11.9-4	0.59000	0.30680	0.01770	kg·hole ⁻¹	887	holes	Dust collection (90%) Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	26.2	25.9	1.5
Blasting of fresh rock	AP-42 - Blasting (Coal or Overburden) - Table 11.9-2	1.42342	0.74018	0.04270	kg·blast ⁻¹	12	blasts	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	22.7	22.4	1.3
Loading of haul truck (rock)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	239.8	215.5	32.6
Loading of haul truck (overburden)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	60 000	t	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	62.6	56.2	8.5
Hauling rock to 'Processing Area'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	6 739.93	VKT	Limited speed (44%)	15 608.3	4 438.4	443.8
Haul overburden to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	1 787.55	VKT	Limited speed (44%)	4 139.6	1 177.2	117.7
Unloading of rock at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	-	479.6	226.8	34.3
Unloading of overburden at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	60 000	t	-	125.1	59.2	9.0
Excavator loading Jaw Crusher at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	-	479.6	226.8	34.3
Crushing of rock in Jaw Crusher	AP-42 - Primary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	218 500	tonnes	Controlled (77.7%)	131.6	58.5	10.5
Crushing of rock in Cone Crusher	AP-42 - Secondary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	230 000	tonnes	Controlled (77.7%)	138.5	61.5	11.1
Screening of rock	AP-42 - Screening - Table 11.19.2.1	0.01250	0.00430	0.00030	kg·t ⁻¹	230 000	tonnes	Controlled (91.2%)	253.0	87.0	6.1
Loading material stockpiles from processing	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	Water sprays (50%)	239.8	113.4	17.2

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg·yr ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Loading road trucks with product	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	230 000	t	-	479.6	226.8	34.3
Hauling of product from 'Processing Area' to paved road	AP-42 Unpaved roads - Section 13.2.2	3.51567	0.99973	0.09997	kg·VKT ⁻¹	8 832	VKT	Limited speed (44%)	17 388.2	4 944.6	494.5
Hauling of product from paved road to Mt Lindesay Rd	AP-42 Paved roads - Section 13.2.1	0.08404	0.01613	0.00390	kg·VKT ⁻¹	7 084	VKT	-	595.3	114.3	27.6
Wind erosion of Material Stockpiles	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	-	ha	-	-	-	-
Wind erosion of 'Extraction Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	10.1	ha	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	4 292.5	4 077.9	611.7
Wind erosion of 'Overburden and Fines Stockpile'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	2.6	ha	-	2 210.0	1 105.0	165.8
Wind erosion of 'Processing Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	1.8	ha	-	1 530.0	765.0	114.8
Wind erosion of 'Overburden and Fines Emplacement'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	-			-	-	-
Loading of fines at 'Processing Area' to haul truck	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	10 000	t	-	20.9	9.9	1.5
Transport of fines to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	141.64	VKT	Limited speed (44%)	328.0	93.3	9.3
Unloading of fines at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	10 000	t	-	20.9	9.9	1.5
Total									48 811	18 115	2 189

Table 3-4
Stage 1 – Peak Daily Emissions Totals

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg·day ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Drilling of blast holes	AP-42 - Drilling (Overburden) - Table 11.9-4	0.59000	0.30680	0.01770	kg·hole ⁻¹	77	holes	Dust collection (90%) Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	2.28	2.25	0.13
Blasting of fresh rock	AP-42 - Blasting (Coal or Overburden) - Table 11.9-2	4.02605	2.09354	0.12078	kg·blast ⁻¹	0	blasts	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	-	-	-
Loading of haul truck (rock)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	1 400	t	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	0.78	0.70	0.11
Loading of haul truck (overburden)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	0	t	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	-	-	-
Hauling rock to 'Processing Area'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	51.9	VKT	Limited speed (44%) Watering (50%)	60.17	17.11	1.71
Haul overburden to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	0	VKT	Limited speed (44%) Watering (50%)	-	-	-
Unloading of rock at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	1 400	t	-	1.56	0.74	0.11
Unloading of overburden at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	0	t	-	-	-	-
Excavator loading Jaw Crusher at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	5 000	t	-	5.57	2.64	0.40
Crushing of rock in Jaw Crusher	AP-42 - Primary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	4 750	tonnes	Controlled (77.7%)	2.86	1.27	0.23
Crushing of rock in Cone Crusher	AP-42 - Secondary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	5 000	tonnes	Controlled (77.7%)	3.01	1.34	0.24
Screening of rock	AP-42 - Screening - Table 11.19.2.1	0.01250	0.00430	0.00030	kg·t ⁻¹	5 000	tonnes	Controlled (91.2%)	5.50	1.89	0.13
Loading material stockpiles from processing	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	5 000	t	Water sprays (50%)	2.79	1.32	0.20

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg·day ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Loading road trucks with product	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	1,400	t	-	1.56	0.74	0.11
Hauling of product from 'Processing Area' to paved road	AP-42 Unpaved roads - Section 13.2.2	3.51567	0.99973	0.09997	kg·VKT ⁻¹	51	VKT	Limited speed (44%) Watering (50%)	50.16	14.26	1.43
Hauling of product from paved road to Mt Lindesay Rd	AP-42 Paved roads - Section 13.2.1	0.08404	0.01613	0.00390	kg·VKT ⁻¹	43	VKT	-	3.62	0.70	0.17
Wind erosion of Material Stockpiles	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	0.0	ha	-	-	-	-
Wind erosion of 'Extraction Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	6.9	ha	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	8.03	7.63	1.14
Wind erosion of 'Overburden and Fines Stockpile'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	3.2	ha	-	7.45	3.73	0.56
Wind erosion of 'Processing Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	1.8	ha	-	4.19	2.10	0.31
Loading of fines at 'Processing Area' to haul truck	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	87	t	-	0.10	0.05	0.01
Transport of fines to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	1.23	VKT	Limited speed (44%) Watering (50%)	1.43	0.41	0.04
Unloading of fines at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	87	t	-	0.10	0.05	0.01
Total									161.2	58.9	7.0

Table 3-5
Stage 2 – Peak Daily Emissions Totals

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg-day ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Drilling of blast holes	AP-42 - Drilling (Overburden) - Table 11.9-4	0.59000	0.30680	0.01770	kg·hole ⁻¹	77	holes	Dust collection (90%) Pit retention (50%) TSP, 5% PM ₁₀ , PM _{2.5}	2.27	2.24	0.13
Blasting of fresh rock	AP-42 - Blasting (Coal or Overburden) - Table 11.9-2	4.02605	2.09354	0.12078	kg·blast ⁻¹	0	blasts	Pit retention (50%) TSP, 5% PM ₁₀ , PM _{2.5}	-	-	-
Loading of haul truck (rock)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	1 400	t	Pit retention (50%) TSP, 5% PM ₁₀ , PM _{2.5}	1.46	1.31	0.20
Loading of haul truck (overburden)	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	0	t	Pit retention (50%) TSP, 5% PM ₁₀ , PM _{2.5}	-	-	-
Hauling rock to 'Processing Area'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	41	VKT	Limited speed (44%) Watering (50%)	47.50	13.51	1.35
Haul overburden to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	0	VKT	Limited speed (44%) Watering (50%)	-	-	-
Unloading of rock at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	1 400	t	-	2.92	1.38	0.21
Unloading of overburden at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	0	t	-	-	-	-
Excavator loading Jaw Crusher at 'Processing Area'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	5 000	t	-	10.43	4.93	0.75
Crushing of rock in Jaw Crusher	AP-42 - Primary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	4 750	tonnes	Controlled (77.7%)	2.86	1.27	0.23
Crushing of rock in Cone Crusher	AP-42 - Secondary crushing - Table 11.19.2.1	0.00270	0.00120	0.00022	kg·t ⁻¹	5 000	tonnes	Controlled (77.7%)	3.01	1.34	0.24
Screening of rock	AP-42 - Screening - Table 11.19.2.1	0.01250	0.00430	0.00030	kg·t ⁻¹	5 000	tonnes	Controlled (91.2%)	5.50	1.89	0.13
Loading material stockpiles from processing	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	5 000	t	Water sprays (50%)	5.21	2.47	0.37

Description	Emission Factor				Units	Activity Rate	Units	Controls	Controlled Emissions (kg·day ⁻¹)		
	Source	TSP	PM ₁₀	PM _{2.5}					TSP	PM ₁₀	PM _{2.5}
Loading road trucks with product	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	1 400	t	-	2.92	1.38	0.21
Hauling of product from 'Processing Area' to paved road	AP-42 Unpaved roads - Section 13.2.2	3.51567	0.99973	0.09997	kg·VKT ⁻¹	54	VKT	Limited speed (44%) Watering (50%)	52.92	15.05	1.50
Hauling of product from paved road to Mt Lindesay Rd	AP-42 Paved roads - Section 13.2.1	0.08404	0.01613	0.00390	kg·VKT ⁻¹	43	VKT	-	3.62	0.70	0.17
Wind erosion of Material Stockpiles	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	-	ha	-	-	-	-
Wind erosion of 'Extraction Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	10.1	ha	Pit retention (50% TSP, 5% PM ₁₀ , PM _{2.5})	11.76	11.17	1.68
Wind erosion of 'Overburden and Fines Stockpile'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	2.6	ha	-	6.05	3.03	0.45
Wind erosion of 'Processing Area'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	1.8	ha	-	4.19	2.10	0.31
Wind erosion of 'Overburden and Fines Emplacement'	AP-42 - Wind erosion of exposed areas - annual - Table 11.9-4	850.0	425.0	63.8	kg·ha ⁻¹ ·yr ⁻¹	-			-	-	-
Loading of fines at 'Processing Area' to haul truck	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	87	t	-	0.18	0.09	0.01
Transport of fines to 'Overburden and Fines Stockpile'	AP-42 Unpaved roads - Section 13.2.2	4.13535	1.17594	0.11759	kg·VKT ⁻¹	1.23	VKT	Limited speed (44%) Watering (50%)	1.43	0.41	0.04
Unloading of fines at 'Overburden and Fines Stockpile'	AP-42 - Batch drop - Section 13.2.4.3	0.00111	0.00053	0.00008	kg·t ⁻¹	87	t	-	0.18	0.09	0.01
Total									164.4	64.3	8.0